



**LOCTITE**

# Parts Catalog



**Henkel**



Turn to the LOCTITE® brand for professional grade products you can count on. At Henkel Corporation, we manufacture and market more than just quality products — we also provide repair solutions, and have been doing so for 60 years.

In this catalog, you will find everything you need to know about LOCTITE® products and how they serve your application needs. The information is presented and grouped according to the product function (threadlockers, gasket products, adhesives, etc.), and includes product features, benefits, typical applications, as well package availability.

**Because Genuine Parts Matter**

AGCO Parts has selected Henkel Corporation and LOCTITE® adhesives and sealants in order to provide the products that were designed, tested, and engineered by the same people who built the original AGCO branded equipment. Together we want to ensure that you get the guaranteed fit and performance necessary to maintain the quality and reliability that AGCO equipment is known for. As with all AGCO programs, “It’s dependability you can rely on with the productivity you’ve come to expect.”

Keep your equipment running the way it was meant to run by maintaining it with LOCTITE® adhesives and sealants.



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## LOCTITE® STICKS

### No drips. No spills. No errors.

Henkel Corporation, the original inventor of anaerobic technology, now offers the same trusted performance in a solid stick formula. These patented stick products offer great flexibility for tough applications, especially overhead, and on components that cannot be moved. They're compact, making them easy to carry from job to job and easy to store in a toolbox, tool belt or pocket. The solid formula also means they won't spill or leak in toolboxes or on shop floors.



#### LOCTITE® THREAD TREATMENT STICKS KIT


One of our most significant innovations – SOLID formula LOCTITE® Thread Treatment Sticks. Now conveniently packaged in a kit designed to give you all five products in one part number. Upside down, right side up, or any angle in between, these Sticks deliver!

Item	Container Size	Pack
ACP0039370	19–20 g sticks	5 Kits
ACP0038340	19–20 g sticks	5 Kits

#### KIT CONTAINS:

ACP0039270	LOCTITE® Red Stick Threadlocker (19 g)
ACP0039220	LOCTITE® Blue Stick Threadlocker (19 g)
ACP0039230	LOCTITE® White Thread Sealant Stick (19 g)
ACP0039240	LOCTITE® Copper Anti-Seize Stick (20 g)
ACP0039250	LOCTITE® Silver Anti-Seize Stick (20 g)
ACP0037940	LOCTITE® White Thread Sealant Stick (19 g)
ACP0037970	LOCTITE® Copper Anti-Seize Stick (20 g)
ACP0037980	LOCTITE® Silver Anti-Seize Stick (20 g)



Item numbers with a  are designated as Canadian products

#### LOCTITE® Blue Stick Threadlocker

Item Numbers ACP0039220 / ACP0039260

(See page 7)



#### LOCTITE® Red Stick Threadlocker

Item Numbers ACP0039270 / ACP0039280

(See page 7)



#### LOCTITE® Thread Sealant Stick

Item Number ACP0039230

(See page 12)



#### LOCTITE® Silver Anti-Seize Stick

Item Number ACP0039250

(See page 33)



#### LOCTITE® Copper Anti-Seize Stick

Item Number ACP0039240

(See page 32)



#### LOCTITE® Hi-Tack Gasket Dressing Stick

Item Number ACP0039420

(See page 26)



#### LOCTITE® Bearing Mount Stick

Item Number ACP0039400

(See page 14)



#### LOCTITE® DISC BRAKE QUIET STICK

Item Number ACP0039450

(See page 34)



## THREAD TREATMENTS

Invented by Henkel as a revolutionary method to positively lock and seal threaded fasteners, LOCTITE® threadlocker adhesives are used in a wide range of applications – from delicate fuel-injection components to heavy-duty transmission and engine assemblies. Specified by automotive OEMs and approved for use on factory assembly lines, threadlockers work by filling the spaces between threads. The result is a secure, one-piece assembly that will not loosen under stress.

Available in varying strengths and temperatures, threadlockers perform reliably and effectively on fasteners of any type and size, either before or after assembly.



## THREADLOCKERS



### LOCTITE® BLUE STICK THREADLOCKER MEDIUM STRENGTH

This medium-strength anaerobic threadlocker offers the same locking strength and sealing capabilities as our traditional blue threadlocking liquid, LOCTITE® Threadlocker 242®. This wax-like stick is conveniently packaged in a self-feeding stick applicator. It is well-suited for difficult repairs, as in overhead applications. It can be applied to a part even if assembly is to take place at a later time, making the stick ideal for volume assembly. Removable with hand tools.

**Typical Applications:** Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, carburetor studs.

Item	Container Size	Pack
ACP0039260	9 g	10
ACP0039220	19 g	6
ACP0037930	9 g	10
ACP0037920	19 g	6



### LOCTITE® QUICKTAPE® 249™ BLUE THREADLOCKER TAPE MEDIUM STRENGTH

The one and only threadlocker in a tape form. This revolutionary product offers the same reliability and performance as LOCTITE® removable grade threadlocking liquids.

**Typical Applications:** Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, carburetor studs.

Item	Container Size	Pack
ACP0039710	260 in. roll	10



### LOCTITE® RED STICK THREADLOCKER HIGH STRENGTH

With the same convenient packaging as the medium-strength LOCTITE® Blue Stick Threadlocker, this high-strength threadlocker is better suited for heavy-duty applications where resistance to heavy shock, vibration and stress levels is required. Localized heating and hand tools are required to separate parts.

**Typical Applications:** Assembly with air tools, cylinder block bolts, ring gear bolts, transmission shaft bolts.

Item	Container Size	Pack
ACP0039280	9 g	10
ACP0039270	19 g	6
ACP0037960	9 g	10
ACP0037950	19 g	6



### LOCTITE® THREADLOCKER 222™ LOW STRENGTH

LOCTITE® Threadlocker 222™ is a low-strength, purple threadlocker designed for fasteners under 1/4" (6 mm) that require occasional adjustment. Removable with hand tools for easy disassembly. Noncorrosive.

**Typical Applications:** Carburetors, relay locks, headlamps, throttle body assembly, choke assembly and fuel injection set screws, body panel mounting fasteners.

Item	Container Size	Pack
ACP0039320	6 ml tube	12



# THREADLOCKERS



## LOCTITE® THREADLOCKER 242® MEDIUM STRENGTH

LOCTITE® Threadlocker 242® is an all-purpose, medium-strength, blue threadlocker. Ideal for all nut and bolt applications 1/4" to 3/4" (6 mm to 19 mm). Eliminates the need for stocking expensive lock nuts and lock washers. Locks and seals while preventing parts from loosening due to vibration. Protects threads from corrosion. Removable with hand tools for easy disassembly.

**Typical Applications:** Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, carburetor studs.

Item	Container Size	Pack
ACP0038480	0.5 ml ampule	100
ACP0038580	6 ml tube	12
ACP0038730	36 ml bottle	6
ACP0038120	6 ml tube	12
ACP0038130	36 ml bottle	6



## LOCTITE® THREADLOCKER 262™ HIGH STRENGTH

LOCTITE® Threadlocker 262™ is a permanent, high-strength, red threadlocker that is applied to fasteners up to 3/4" (19 mm) in size before assembly. Designed for securing parts that must withstand heavy shock, vibration, or extreme chemical or environmental conditions. Localized heating and hand tools are required to separate parts.

**Typical Applications:** Assembly with air tools, cylinder block bolts, ring gear bolts, transmission shaft bolts.

Item	Container Size	Pack
ACP0038600	6 ml tube	12
ACP0038740	36 ml bottle	6
ACP0038250	6 ml tube	12
ACP0038320	36 ml bottle	6



## LOCTITE® THREADLOCKER 272™ HIGH TEMPERATURE

LOCTITE® Threadlocker 272™ withstands temperatures to 450°F. This high temperature/ high strength, red threadlocker is formulated for heavy-duty applications. Prevents bolts up to 1-1/2" (38 mm) from loosening due to shock, severe vibration and heat stress. Exclusive formulation for newer engines and high performance applications where extreme temperature resistance is required. Removable with heat and hand tools.

**Typical Applications:** Camshaft sprocket bolts, crankshaft bolts, idler bearings, press fit filler tubes, transmission input and output shaft threads, ring gear and shock bolts.

Item	Container Size	Pack
ACP0038760	36 ml bottle	6



## LOCTITE® THREADLOCKER 277™ HEAVY-DUTY/LARGE BOLTS

LOCTITE® Threadlocker 277™ is a high-strength adhesive for locking and sealing large bolts and studs 1" (25 mm) or larger in diameter. Heat may be required to weaken bond before parts can be disassembled.

**Typical Applications:** Frame brackets, suspension fasteners, shock absorber mounts, wheel studs.

Item	Container Size	Pack
ACP0039350	36 ml bottle	6
ACP0038180	36 ml bottle	6



## LOCTITE® THREADLOCKER 243™ SURFACE INSENSITIVE

LOCTITE® Threadlocker 243™ is a general-purpose, medium-strength, blue threadlocker with improved oil tolerance. For fasteners between 1/4" to 3/4" (6 mm to 19 mm). Parts can be separated using hand tools.

**Typical Applications:** Rocker studs, rocker adjustment bolts, bolts on valve and cam covers, oil pans, disc brake calipers, intakes and alternators, and pulley assemblies.

Item	Container Size	Pack
ACP0039790	6 ml tube	6
ACP0039870	36 ml bottle	6
ACP0050790	6 ml tube	6



## LOCTITE® THREADLOCKER 271™ HEAVY-DUTY

LOCTITE® Threadlocker 271™ is a high-strength, red threadlocker for heavy-duty applications. Especially well-suited for permanently locking studs and press fits. Adds 3,000 psi holding power on slip and press fit assemblies. Replaces set screws and snap rings. Locks against vibration loosening. Removable with heat and hand tools. For fasteners up to 1" (25 mm) in size.

**Typical Applications:** Frame brackets, suspension fasteners, shock absorber mounts, wheel studs.

Item	Container Size	Pack
ACP0038490	0.5 ml ampule	100
ACP0039800	6 ml tube	12
ACP0038750	36 ml bottle	6
ACP0038140	6 ml tube	12
ACP0038150	36 ml bottle	6



## LOCTITE® THREADLOCKER 290™ PENETRATING

LOCTITE® Threadlocker 290™ is a low viscosity wicking grade, green, threadlocking liquid that wicks along the threads of pre-assembled fasteners to secure them in place. Since it is applied after assembly, preventive maintenance procedures are simplified. Ideal for fasteners ranging from #2 to 1/2" (2.2 mm to 12 mm) in size. Localized heating and hand tools are needed for disassembly.

**Typical Applications:** Bolts on alternators, air conditioning belts and distributor clamps, carburetor adjustment screws, and hairline cracks.

Item	Container Size	Pack
ACP0038610	6 ml tube	12
ACP0038770	36 ml bottle	6
ACP0038390	6 ml bottle	12



## LOCTITE® THREAD LOCK & SEALER HIGH STRENGTH

Loctite® Thread Lock & Sealer is an adhesive designed for heavy-duty, large or permanent assemblies, for use with large studs and fasteners up to 1" in diameter. Well suited for securing parts that must withstand heavy shock, vibration or extreme chemical or environmental conditions. Localized heat may be required to separate parts.

**Typical Applications:** Water pump to block studs, gearbox bolts, oil filter base to block studs, starter to block studs, fuel injection pump to block studs, final drive housing studs, wheel studs, fuel injection pump linkage adjustment screws, dipstick tube to block.

Item	Container Size	Pack
ACP0039330	36 ml bottle	6



# THREADLOCKERS



**LOCTITE® KLEAN 'N PRIME™**  
ANAEROBIC ACTIVATOR

A solvent-based primer that features very long on-part life. Use to speed the cure of all LOCTITE® anaerobic products and ensure proper cure on inactive metals. Ideal for cure conditions below room temperature.



**Typical Applications:** All nut and bolt applications.

Item	Container Size	Pack
ACP0038810	4.5 oz. aerosol can	6
ACP0038020	4.5 oz. aerosol can	6

## When should I use a primer?

Use a primer when both surfaces are considered inactive. It is necessary to apply the primer to one surface, in most cases, unless gaps are excessive. See chart below.

ACTIVE METALS			
Iron	Plain Steel	Kovar™	Commercial Aluminum
Brass	Copper	Monel™	(with copper content e.g., 6061)
Bronze	Manganese	Nickel	
INACTIVE METALS			
Plated Parts	Pure Aluminum	Plastics	Natural or Chemical Black Oxide
Magnetite Steel	Titanium	Cadmium	
Stainless Steel	Magnesium	Inconel™	Anodized Aluminum (Alodine®, Iridite™)
Galvanized Steel	Gold and Silver	Zinc	

### Low Strength Threadlockers



- ▲ Removable with hand tools
- ▲ Adjustment screws
- ▲ Calibration screws
- ▲ Meters and gauges
- ▲ Up to 1/4" (6 mm) diameters

### Medium Strength Threadlockers



- ▲ Removable with hand tools
- ▲ Machine tools and presses
- ▲ Pumps and compressors
- ▲ Mounting bolts
- ▲ Gear boxes
- ▲ Up to 3/4" (19 mm) diameters

### High Strength Threadlockers



- ▲ Removable with heat and hand tools
- ▲ Heavy equipment
- ▲ Suspension bolts
- ▲ Motor and pump mounts
- ▲ Bearing cap bolts and studs
- ▲ Up to 1" (25 mm) and larger diameters

### Wicking Threadlockers



- ▲ Removable with heat and hand tools
- ▲ Preassembled fasteners
- ▲ Instrumentation screws
- ▲ Electrical connectors
- ▲ Carburetors
- ▲ Up to 1/2" (12 mm) diameters

## Properties Chart: Threadlockers

LOCTITE® PRODUCT	Container	Typical Use	Color	Viscosity (cP)	Torque in.- lbs. (M10 Steel Nuts & Bolts) Break/Prevail	Temp. Range	Cure Speed, Steel @ 25°C	Oil Tolerant	Specific Gravity	Agency Approvals
<b>222™</b>	6 ml tube	Low strength up to 1/4" (6 mm) screws	Purple	1,200/5,000 Thixotropic	53 / 30	-65°F to 300°F (-54°C to 149°C)	Fixture 10 min. — Full Cure 24 hrs.	•	1.05	•
<b>242®</b>	0.5 ml ampule 6 ml tube 36 ml bottle	Removable grade up to 1/4" to 3/4" (6 mm to 19 mm) bolts	Blue	1,200/5,000 Thixotropic	110 / 43	-65°F to 300°F (-54°C to 149°C)	Fixture 10 min. — Full Cure 24 hrs.	•	1.07	Mil-Spec (S-46163A) Type II, Grade N, CFIA
<b>243™</b>	6 ml tube 36 ml bottle	1/4" to 3/4" (6 mm to 19 mm) bolts with light oil contamination	Blue	2,250/12,000 Thixotropic	180 / 62	-65°F to 300°F (-54°C to 149°C)	Fixture 5 min. — Full Cure 24 hrs.	Yes	1.08	Agriculture Canada approved
<b>249™</b>	260 in. roll	1/4" to 3/4" (6 mm to 19 mm) bolts, overhead, pre-dispensed, hard-to-reach areas	Blue	Tape	74 / 47	-65°F to 300°F (-54°C to 149°C)	Fixture 30 min. — Full Cure 24 hrs.	•	•	CFIA
<b>262™</b>	6 ml tube 36 ml bottle	High strength locking up to 3/4" (19 mm) bolts	Red	1,800/5,000 Thixotropic	189 / 275	-65°F to 300°F (-54°C to 149°C)	Fixture 5 min. — Full Cure 24 hrs.	•	1.05	Mil-Spec (S-46163A) Type II, Grade O, Agriculture Canada approved
<b>271™</b>	0.5 ml ampule 6 ml tube 36 ml bottle	High strength for fasteners up to 1" (25 mm) diameter	Red	500	250 / 275	-65°F to 300°F (-54°C to 149°C)	Fixture 10 min. — Full Cure 24 hrs.	•	1.10	Mil-Spec (S-46163A) Type I, Grade K, UL classified, CFIA
<b>272™</b>	36 ml bottle	High temperature applications	Red	9,500	200 / 220	-65°F to 450°F (-54°C to 232°C)	Fixture 30 min. — Full Cure 24 hrs.	•	1.11	CFIA
<b>277™</b>	36 ml bottle	High strength for large bolts	Red	7,000	275 / 275	-65°F to 300°F (-54°C to 149°C)	Fixture 60 min. — Full Cure 24 hrs.	•	1.12	Mil-Spec (S-46163A) Type I, Grade L
<b>290™</b>	6 ml tube 36 ml bottle	Wicking grade for pre-assembled parts	Green	12	85 / 250	-65°F to 300°F (-54°C to 149°C)	Fixture 6 min. — Full Cure 24 hrs.	•	1.08	Mil-Spec (S-46163A) Type III, Grade R, CFIA
<b>Blue Stick Threadlocker</b>	9 g stick 19 g stick	Removable grade up to 1/4" to 3/4" (6 mm to 19 mm) bolts	Blue	Semisolid	110 / 43	-65°F to 300°F (-54°C to 149°C)	Fixture 10 min. (3 min. w/ primer) — Full Cure 24 hrs.	•	1.10	CFIA
<b>Red Stick Threadlocker</b>	9 g stick 19 g stick	High strength locking up to 3/4" (19 mm) bolts	Red	Semisolid	202 / 34	-65°F to 300°F (-54°C to 149°C)	Fixture 20 min. (5 min. w/ primer) — Full Cure 24 hrs.	•	1.06	CFIA

# THREAD SEALANTS



## LOCTITE® THREAD SEALANT STICK HIGH PERFORMANCE

The LOCTITE® Thread Sealant Stick is a single-component, semisolid anaerobic pipe sealant compound. The self-feeding applicator stick facilitates application of the material where a conventional liquid or paste would be difficult to use. LOCTITE® Thread Sealant Stick cures rapidly to provide immediate low-pressure sealing. The controlled lubricity prevents galling and protects mated threaded areas from rust and corrosion, and eases disassembly. Recommended for sealing metal tapered pipe threads and fittings in automotive applications.

**Typical Applications:** Stainless steel fittings, oil and coolant lines, fuel fittings, rear axle fill plug, intake manifold switches, head bolts into through holes, oil psi-sending units and sensors.

Item	Container Size	Pack
ACP0039230	19 g stick	6



## LOCTITE® 565™ THREAD SEALANT HIGH PERFORMANCE

This controlled strength sealant is formulated specifically for metal, tapered pipe thread fittings. LOCTITE® 565™ Thread Sealant replaces most tapes and pipe dopes. Cures rapidly to withstand 10,000 psi. Perfect as a replacement for pre-coated parts. Prevents galling and protects mated threaded areas from rust and corrosion.

**Typical Applications:** Stainless steel fittings, head bolts into through holes, oil psi-sending units/sensors, oil and coolant lines, intake manifold switches, rear axle fill plug, fuel fittings.

Item	Container Size	Pack
ACP0038550	50 ml tube	6



## LOCTITE® THREAD SEALANT 545™ PNEUMATIC/HYDRAULIC

LOCTITE® Thread Sealant 545™ is designed for locking and sealing high-pressure pneumatic and hydraulic systems. The pneumatic/ hydraulic sealant contains no fillers or particles that could contaminate system fluids, foul valves, or clog fine filters and screens. Reliably cures on "as received" fasteners. Controlled locking strength allows easy disassembly.

**Typical Applications:** Hydraulic line fittings, brake fittings, transmission fluid fittings, PTO fittings.

Item	Container Size	Pack
ACP0038780	36 ml bottle	6

## LOCTITE® 592™ THREAD SEALANT HIGH TEMPERATURE

LOCTITE® 592™ Thread Sealant locks and seals threaded fittings. Resists leakage, vibration loosening, moisture, hydraulic fluids, and diesel fuels. Lubricates threads for easy assembly and disassembly. Won't shred or wear like tape. Parts may be repositioned up to 24 hours after application. Works up to 400°F.

**Typical Applications:** Head bolts into through holes, oil psi-sending units and sensors, oil and coolant lines, fuel fittings, rear axle fill plug, brake and power steering fittings.

Item	Container Size	Pack
ACP0038570	6 ml tube	12
ACP0038560	50 ml tube	6
ACP0038040	50 ml tube	6
ACP0038050	6 ml tube	12



## LOCTITE® THREAD SEALANT WITH PTFE FITTING SEALANT

This economical, general-purpose fitting sealant outperforms tapes and pipe dopes. Seals and resists pressure in air, oil, and diesel fuel. Remains pliable at high and low temperatures. Temperature range: -65°F to 300° (-54°C to 149°C); resists common shop fluids.

**Typical Applications:** Air conditioning fittings, temperature sending fittings, hydraulic fittings.

Item	Container Size	Pack
ACP0050780	16 oz. brushtop can	12



## LOCTITE® HEAD BOLT & WATER JACKET SEALANT

LOCTITE Headbolt & Water Jacket Sealant is a single-component anaerobic hybrid that lubricates fasteners during assembly, and seals the gaps between the threads. It eliminates corrosion, which can cause difficulties if future disassembly is required. The Head Bolt & Water Jacket Sealant locks the bolts in order to prevent premature loosening and, should the assembly need to be taken apart in the future, acts as a lubricant to ease the removal of fasteners that are through holes into water jackets.

**Typical Applications:** Headbolts, water pump bolts, thermostat housings, intake manifold bolts, temperature sensors.

Item	Container Size	Pack
ACP0039850	50 ml tube	6

## Properties Chart: Thread Sealants

LOCTITE® PRODUCT	Container	Typical Use	Color	Viscosity (cP)	Seal to Operating Pressure	Specific Gravity	Agency Approvals
Thread Sealant Stick	19 g stick	General purpose	White	Semisolid paste	Seals operating pressures to 10,000 psi		UL Classified for U.S., ULC Classified for Canada, CSA International, CFIA, NSF/ANSI 61
545™	36 ml bottle	Pneumatic/ hydraulic sealant, contains no fillers	Purple	14,000	Seals operating pressures to 10,000 psi	1.02	Agriculture Canada approved ABS
565™	50 ml tube	Controlled strength	White	300,000	Seals operating pressures to 10,000 psi	1.10	CSA 3319-81, 3319-01 ULC-MH8007 (N) ULC-Canada approved Agriculture Canada approved
592™	6 ml tube 50 ml tube	Medium strength	White	350,000	Seals operating pressures to 10,000 psi	1.21	ULC-MH8007 (N) ULC-Canada approved Agriculture Canada approved
Head Bolt & Water Jacket Sealant	50 ml tube	General purpose fastener during assembly	Black	Paste	Seals operating pressures to 10,000 psi	N/A	N/A
Thread Sealant with PTFE	16 oz. brushtop can	General purpose, added lubricity	White	Paste	10,000 to 50,000 psi		

# RETAINING COMPOUNDS



## LOCTITE® BEARING MOUNT 680™ RELAXED FITS

High-strength, medium-viscosity anaerobic adhesive for slip fit assemblies. Fixes in 10 minutes at room temperature.



**Typical Applications:** Replaces set screws, clamp rings, snap rings, wheel bearings, idler shaft, fit bearings.

Item	Container Size	Pack
ACP0038800	36 ml bottle	6



## LOCTITE® RETAINING COMPOUND 638™ HIGH STRENGTH

Recommended for slip fit parts with larger gaps. Excellent performance for dynamic, axial and radial loads. Bonds through contaminants including oils, cutting and corrosion protection fluids. Cures on metals without an activator.

**Typical Applications:** High strength for loose-fitting parts

Item	Container Size	Pack
ACP0038470	50 ml bottle	10



## LOCTITE® RETAINING COMPOUND 648™ FAST FIXTURING

Best performance for clearance or interface fit parts. Excellent performance for dynamic, axial and radial loads. Bonds through contaminants including oils, cutting and corrosion protection fluids. Cures on metals without an activator.

**Typical Applications:** Fast fixturing for close-fitting parts, high strength for stainless steel

Item	Container Size	Pack
ACP0038460	50 ml bottle	10



## LOCTITE® BEARING MOUNT 620™ HIGH TEMPERATURE

A high-temperature (450°F/232°C), high-viscosity liquid retaining compound. Provides a shear strength of over 3,800 psi on steel. Locks and secures metal cylindrical assemblies up to 0.015" (0.381 mm) diameter clearance. Prevents metal fretting and corrosion. Seals against leakage.



**Typical Applications:** Axle bearings, water and power steering pump pulleys.

Item	Container Size	Pack
ACP0039310	36 ml bottle	6
ACP0038170	36 ml bottle	6



## LOCTITE® SLEEVE RETAINER 640™ HIGH STRENGTH

High temperature anaerobic adhesive that secures slip and press fit assemblies. Adds up to 3,000 psi holding power. Restores fit to worn or out-of-tolerance assemblies. Prevents surface corrosion. Works to 400°F (204°C).



**Typical Applications:** Cylinder sleeves, valve guides, valve seats, bearings and bushings, Woodruff keys, liner assemblies.

Item	Container Size	Pack
ACP0038620	6 ml tube	12
ACP0038790	36 ml bottle	6
ACP0038330	36 ml bottle	6



## LOCTITE® BEARING MOUNT STICK HIGH TEMPERATURE

A revolutionary method to bond non-threaded, cylindrical metal assemblies, this unique wax-like stick works just like LOCTITE® Retaining Compound liquids to secure parts, seal joints and prevent corrosion. Replaces clamp rings, set screws and snap rings.

**Typical Applications:** Bushings, bearings, oil seals, ring gear bolts, differential lock pins, axle bearings, water and power steering pump pulleys.

Item	Container Size	Pack
ACP0039400	9 g stick	10



## LOCTITE® PRESS FIT REPAIR 660™ FOR WORN PARTS

LOCTITE® Press Fit Repair 660™ is a creamy, non-running adhesive used to repair fit between parts. Also used to repair large gaps to 0.020" (.508 mm) in diameter and severely worn parts. Very rapid cure.



**Typical Applications:** Refitting worn shafts, housings, coupling and form-in-place shims, repairing worn keyways, loose set screws and other severely worn parts.

Item	Container Size	Pack
ACP0039300	50 ml tube	6
ACP0038030	50 ml tube	6

## Properties Chart: Retaining Compounds

LOCTITE® PRODUCT	Container	Typical Use	Color	Maximum Gap Fill (Diametrical)	Viscosity (cP)	Shear Strength Steel/Steel (psi)*	Temperature Range	Cure Speed, Steel @ 25°C	Specific Gravity	Agency Approvals
620™	36 ml bottle	High temperature and high strength	Green	0.015" (0.381 mm)	8,500	3,800	-65°F to 450°F (-54°C to 232°C)	Fixture 30 min. — Full Cure 24 hrs.	1.16	Agriculture Canada approved ABS
638™	50 ml bottle	High strength, primerless, oil tolerant, for slip-fitted parts	Green	0.010" (0.25 mm)	2,500	4,500	-65°F to 355°F (-54°C to 180°C)	Fixture 4 min. — Full Cure 24 hrs.	1.09	NSF P1, CFIA
648™	50 ml bottle	High strength, primerless, oil tolerant, general purpose	Green	0.006" (0.15 mm)	500	3,900	-65°F to 355°F (-54°C to 180°C)	Fixture 3 min. — Full Cure 24 hrs.	1.13	NSF/ANSI 61, CFIA
640™	6 ml tube 36 ml bottle	For high temperature applications	Green	0.007" (0.178 mm)	600	3,000	-65°F to 400°F (-54°C to 204°C)	Fixture 1 hour — Full Cure 24 hrs.	1.12	Mil-Spec (R-46082B) Type II
660™	50 ml tube	For repair of worn machinery parts	Silver	0.020" (0.508 mm)	250,000/1,500,000 Thixotropic	3,335	-65°F to 300°F (-54°C to 149°C)	Fixture 20 min. — Full Cure 24 hrs.	1.13	Agriculture Canada approved
680™	36 ml bottle	High strength for slip fitted parts	Green	0.015" (0.381 mm)	1,250	2,800 (minimum)	-65°F to 300°F (-54°C to 149°C)	Fixture 10 min. — Full Cure 24 hrs.	1.11	ABS
Bearing Mount Stick	9 g stick	General purpose, high temperature	Green	0.005" (0.127 mm)	Semi-solid	3,800	-65°F to 400°F (-54°C to 204°C)	Fixture 30 min. — Full Cure 24 hrs.	1.1228	•

\*Varies with substrates.



# ADHESIVES



## LOCTITE® REARVIEW MIRROR ADHESIVE

PERMANENT

Approved and used by GM, Ford and Chrysler. Permanently remounts mirrors to windshields. Achieves handling strength in seconds; mirror-mounting strength in 15 minutes. Available in single and multi-application size packaging.

**Typical Applications:** Mounting rearview mirrors to windshields.

Item	Container Size	Pack
ACP0038640	0.3 cc kit	12
ACP0038430	6 ml kit	12
ACP0038420	24 ml kit	5



## LOCTITE® QUICK GEL® SUPER GLUE

INSTANT ADHESIVE

This gel formula super glue was designed for fast, heavy-duty repairs to vertical surfaces, where regular adhesive runs. Works on porous and nonporous materials.

**Typical Applications:** Metal, most plastics, laminated plastics, vinyl, rubber, ceramics, paper, wood, textiles, leather, synthetic leather, cork and chipboard.

Item	Container Size	Pack
ACP0038530	2 g tube	12
ACP0038060	2 g tube	12



## LOCTITE® 401™, INSTANT ADHESIVE

Surface insensitive low/medium viscosity, clear, one-part, room temperature cure, instant adhesive. Designed for OEM assembly of difficult-to-bond materials that require uniform stress distribution.

**Typical Applications:** Particularly suited for bonding a wide range of materials including metals, plastics and elastomers. Ideal for close fitting applications.

Item	Container Size	Pack
ACP0039430	20 g bottle	10
ACP0039770	3 g tube	10



## LOCTITE® 480™ INSTANT ADHESIVE

Low-viscosity, elastomer-modified instant adhesive. Excellent peel, impact and shear strength.

**Typical Applications:** Bonds metals and rubbers.

Item	Container Size	Pack
ACP0039560	20 g bottle	10



## LOCTITE® REAR WINDOW DEFOGGER TAB ADHESIVE

Quickly and easily bonds defogger tab to grid on rear window. Provides a low-cost, high-quality repair for damaged rear window defogger tabs. Complete kit for a quick repair.

**Typical Applications:** Rear window defogger tabs.

Item	Container Size	Pack
ACP0038440	0.03/0.02 fl. oz.	6



## LOCTITE® WINDSHIELD REPAIR KIT

A one-component windshield repair system designed to be used by the car owner. Requires no mixing, no heat. Safe and easy to use. Has the same index of refraction as the original glass, to make the repair virtually undetectable.

**Typical Applications:** "Bull's-eyes" in windshields or other laminated glass windows.

Item	Container Size	Pack
ACP0039210	0.17 fl. oz. syringe	12



## LOCTITE® ADHESIVE SEALANT 5512™

A heavy-bodied modified silane, non-isocyanate sealant that exhibits high elongation and tensile strength. With primerless adhesion to most substrates, this product has universal application.

**Typical Applications:** The adhesive/sealant also demonstrates good UV resistance and can therefore be used for interior and exterior applications.

Item	Container Size	Pack
ACP0039550	300 ml cartridge	10



## LOCTITE® 712™ PRIMER ACCELERATOR

LOCTITE® 712™ Tak Pak® Accelerator increases cure speed of LOCTITE instant adhesive. Suitable for securing wires or coils to PCBs. On-part life of 1 minute. Isopropanol base.

**Typical Applications:** Excellent for cosmetic applications, for clear and transparent adhesive beads or fillets.

Item	Container Size	Pack
ACP0039760	0.7 fl. oz. metered mist bottle	12



# ADHESIVES



## LOCTITE® QUICKTITE® SUPER GLUE GEL INSTANT ADHESIVE

With the same superior performance as the liquid version, the no-run gel formula stays put for no-mess and precise application, even on vertical surfaces. The gel formula works on porous and non-porous materials.

**Typical Applications:** Metal, most plastics, rubber, vinyl, paper, wood, textiles, ceramics, china and cork.

Item	Container Size	Pack
ACP0039390	4 g applicator	6



## LOCTITE® SUPER GLUE INSTANT ADHESIVE

Super strong, super fast adhesive, bonds materials in seconds, including rubber, metal, plastic, glass, and vinyl. Makes repairs to almost all nonporous surfaces.

**Typical Applications:** Bonding leather, cork, paper, cardboard, wood, chipboard, fabric, metal, ceramic, rubber and hard plastics such as Plexiglas™, polycarbonate, polystyrene and PVC.

Item	Container Size	Pack
ACP0038990	1 oz. bottle	6
ACP0038630	2 g tube	12
ACP0038310	2 g tube	12



## LOCTITE® LOCWELD™ BONDING COMPOUND COLD WELD

A 15-minute, two-part adhesive and filler system that eliminates the need for welding or brazing. Once cured, it can be drilled, sanded, painted or filed. Resists most automotive, shop and cleaning fluids. Withstands temperatures to 300°F intermittent. Over 3,000 psi shear strength on steel.

**Typical Applications:** Aluminum, steel, brass, bronze, castings and stampings.

Item	Container Size	Pack
ACP0038950	2 pk. – 1 oz. tubes	12
ACP0038210	2 oz. tube kit	12



## LOCTITE® ALL PURPOSE SPRAY ADHESIVE

Bonds lightweight, porous and nonporous surfaces. Allows repositionable and permanent bonds. Dries clear and fast; won't shrink or bleed. Resists water and humidity.

**Typical Applications:** Attaching upholstery cloth, carpeting, floor mats, insulation, kick and silencer pads to metal, wood or KB board.

Item	Container Size	Pack
ACP0038500	10.5 oz. aerosol can	12



## LOCTITE® EPOXY QUICK SET™ ADHESIVE

Fast curing, non-shrinking, colorless epoxy in a convenient, two-part dispensing syringe. Bonds most rigid materials. Resists most solvents. Versatile and shock resistant.

**Typical Applications:** Auto trim, ornaments, tools, emblems, knobs.

Item	Container Size	Pack
ACP0039690	1 fl. oz. kit	12





# ADHESIVES



## LOCTITE® RTV CLEAR SILICONE ADHESIVE/SEALANT

General-purpose, clear RTV indoor/outdoor sealant. Seals, bonds, repairs, mends and secures glass, metal, plastics, fabric, vinyl, weatherstripping, and vinyl tops. Protects and repairs electrical wiring. May be applied to horizontal or vertical surfaces. Waterproof and flexible. Temperature range: -80°F to 450°F (-62°C to 232°C); resists oil, water, weather, vibration, grease.

**Typical Applications:** Windshields, door frames, electrical connections, vinyl tops, seams and roofs.

Item	Container Size	Pack
ACP0038670	80 ml tube	12
ACP0039500	190 ml power can aerosol	6
ACP0038890	300 ml cartridge	10
ACP0038080	80 ml tube	12
ACP0038090	300 ml cartridge	10



## LOCTITE® RTV BLACK SILICONE ADHESIVE/SEALANT

General-purpose, black RTV indoor/outdoor sealant. Seals, bonds, repairs, mends and secures glass, metal, plastics, fabric, vinyl, weatherstripping and vinyl tops. Protects and repairs electrical wiring. May be applied to horizontal or vertical surfaces. Waterproof and flexible. Temperature range: -80°F to 450°F (-62°C to 232°C); resists oil, water, weather, vibration, grease.

**Typical Applications:** Windshields, door frames, electrical connections, seams and roofs, vinyl tops, weatherstripping.

Item	Container Size	Pack
ACP0038650	80 ml tube	12
ACP0039480	190 ml power can aerosol	6
ACP0038900	300 ml cartridge	10
ACP0038290	300 ml cartridge	10



## LOCTITE® BLACK WEATHERSTRIP ADHESIVE FAST DRYING

A professional, black weatherstrip adhesive that blends with automotive weatherstripping for less cleanup. Withstands temperature extremes. Resistant to gasoline, kerosene, antifreeze, and most solvents. Permanently bonds automotive weatherstripping. Bonds automotive gaskets. A superior adhesive for bonding a variety of common materials.

**Typical Applications:** Cut gaskets, auto or van carpeting, door and trunk moldings, vinyl tops, fabric-backed vinyl upholstery, headliners.

Item	Container Size	Pack
ACP0039720	5 fl. oz. tube	12



## LOCTITE® YELLOW WEATHERSTRIP ADHESIVE FAST DRYING

A fast-drying, high-strength, waterproof adhesive that closely color-matches original equipment materials. Professional strength, bonds all types of weatherstripping materials and sunroof moldings. Resistant to oils, water and grease.

**Typical Applications:** Auto or van carpeting, all types of weatherstripping, door and trunk moldings.

Item	Container Size	Pack
ACP0039530	5 fl. oz. tube	12



## LOCTITE® EPOXY MIXER CUPS FAST CURING

Convenient, pre-measured epoxy mixer cups. No mess, no guess, no waste. Ideal for bonding glass, hard plastics, rubber and metal. Bonds in 5 to 15 minutes. Grey adhesive has excellent chemical resistance. Fills porosities and can be used to build up worn parts.

**Typical Applications:** Loose trim, broken grilles, loose door glass channels, casting cracks and holes.

Item	Container Size	Pack
ACP0038850	10-0.12 oz. cups	10
ACP0039380	4-0.12 oz. cups	6
ACP0038450	10-0.12 oz. cups	10



## LOCTITE® RTV GREEN SILICONE ADHESIVE/SEALANT

General-purpose, green RTV indoor/outdoor sealant. Seals, bonds, repairs, mends and secures glass, metal, plastics, fabric, vinyl, weatherstripping, and vinyl tops. Protects and repairs electrical wiring. May be applied to horizontal or vertical surfaces. Waterproof and flexible. Temperature range: -80°F to 450°F; resists oil, water, weather, vibration, grease.

**Typical Applications:** Windshields, door frames, electrical connections, seams and roofs, vinyl tops, weatherstripping.

Item	Container Size	Pack
ACP0039640	190 ml power can	6



## LOCTITE® POWER GRAB® ALL-PURPOSE CLEAR CONSTRUCTION ADHESIVE

Single-component adhesive for interior and exterior repairs or building projects. Holds instantly, eliminating the need for bracing and nailing.

**Typical Applications:** Bonds to most construction materials, such as metal, ceramic, wood, concrete and most plastics. One surface must be porous.

Item	Container Size	Pack
ACP0039660	300 ml cartridge	12



## GASKETING

Henkel's innovative LOCTITE® gasketing products offer precise, reliable sealing. These gasketing materials include products with excellent fluid resistance and formulations for high operating temperatures, high torque retention and sensor-safe characteristics. A leader in form-in-place gasket makers, gasket dressings and general-purpose sealants, Henkel offers a choice of LOCTITE® anaerobic, RTV silicone or solvent-based products to meet a broad range of complex automotive gasketing and sealing needs.



### Easy-Dispense Power Can

- ▲ More accurate dispensing of constant, steady silicone beads
- ▲ Ergonomic and easy-to-use fingertip trigger
- ▲ Silicone product and dispense system in one, eliminating the need for a caulking gun
- ▲ Attached nozzles – no more searching for displaced nozzles
- ▲ Nonflammable products
- ▲ Propellants used are VOC-free



### LOCTITE® POWER CAN DISPLAY RACK

UNIQUE POWER CAN DISPLAY WILL HELP YOU OPTIMIZE YOUR SALES OF LOCTITE® SILICONE POWER CANS!

Display is 16 1/2" tall x 16" wide x 6 3/4" deep. It can sit on a countertop or be hung on a pegboard.

Merchandise all eight items of the LOCTITE® Silicone Power Cans. Each hook holds three power cans.

Item	Container Size	Pack
ACP0039620	16 1/2" x 16" x 6 3/4"	1



## GASKETING



### LOCTITE® RTV 587™ BLUE SILICONE GASKET MAKER

HIGH PERFORMANCE

Forms tough, flexible gaskets directly on the flange. Sensor-safe, low odor, noncorrosive. Excellent oil resistance and joint movement values. Eight times more flexible than cork/composite gaskets; three times more oil-resistant than conventional silicones. Temperature range: -75°F to 500°F (-59°C to 260°C) intermittent; resists auto and shop fluids.

**Typical Applications:** Valve covers, oil pans, timing covers, transmission pans, differential covers.

Item	Container Size	Pack
ACP0038690	80 ml tube	12
ACP0039460	190 power can	6
ACP0038860	300 ml cartridge	10
ACP0038070	80 ml tube	12
ACP0038230	300 ml cartridge	10



### LOCTITE® RTV 598™ BLACK SILICONE GASKET MAKER

HIGH PERFORMANCE

For dealership warranty requirements, ensures extended drivetrain warranty compliance. Fast-curing formula. Sensor-safe, low odor, noncorrosive. Meets performance specs of OE silicone gaskets. Retains high flexibility, oil resistance properties. Temperature range: -75°F to 625°F (-59°C to 329°C) intermittent; resists auto and shop fluids and vibration.

**Typical Applications:** Valve covers, oil pans, intake manifold end seals, timing covers, transmission pans.

Item	Container Size	Pack
ACP0038720	0.37 oz. tube	6
ACP0038700	80 ml tube	12
ACP0038880	8.75 oz. pressurized can	6
ACP0038870	300 ml cartridge	10
ACP0039470	190 ml power can	6
ACP0038360	300 ml cartridge	10
ACP0038370	80 ml tube	10



### LOCTITE® RTV 5699™ GREY SILICONE GASKET MAKER

HIGH PERFORMANCE

Designed for high torque applications. Exceeds manufacturers' performance requirements. Remains flexible and withstands high vibration. Low odor. Non-corrosive. Outstanding oil resistance. Temperature range: -75°F to 625°F (-59°C to 329°F) intermittent; resists auto and shop fluids.

**Typical Applications:** Valve covers, oil pans, intake manifold end seals, timing covers, water pumps, thermostat housings.

Item	Container Size	Pack
ACP0038680	80 ml tube	12
ACP0039520	190 ml power can	6
ACP0038220	80 ml tube	12



### LOCTITE® RTV 5920™ COPPER SILICONE GASKET MAKER

HIGH PERFORMANCE

Premium silicone for 4-cylinder, turbocharged or high-performance engines. Sensor-safe, low odor, non-corrosive, low volatility, non-conductive. Superior adhesion and oil resistance. Temperature range: -75°F to 700°F (-59°C to 371°C) intermittent; resists auto and shop fluids and vibration.

**Typical Applications:** Valve covers, oil pans, timing covers, water pumps and thermostat housings.

Item	Container Size	Pack
ACP0039730	80 ml tube	12
ACP0039830	300 ml cartridge	10
ACP0038270	80 ml tube	12
ACP0038280	300 ml cartridge	10



### LOCTITE® RTV BLUE SILICONE GASKET MAKER

SENSOR SAFE

Replaces almost any cut gasket. Makes reliable "formed-in-place" gaskets that resist cracking, shrinking and migrating. Coats pre-cut gaskets to increase reliability. Temperature range: -65°F to 500°F (-54°C to 260°C) intermittent; resists auto and shop fluids. Will not foul oxygen sensors when fully cured.

**Typical Applications:** Valve covers, oil pans, timing covers, water pumps, thermostat housings, transmission pans.

Item	Container Size	Pack
ACP0038660	80 ml tube	12
ACP0039510	190 ml power can	6
ACP0038910	300 ml cartridge	10
ACP0038300	300 ml cartridge	10



### LOCTITE® RTV RED SILICONE GASKET MAKER

SENSOR SAFE/Hi TEMP

Formulated for oxygen sensor-equipped engines. Temperature range: -75°F to 600°F (-59°C to 316°C) intermittent; resists auto and shop fluids, aging and thermal cycling without shrinking, cracking or hardening. Will not foul oxygen sensors when fully cured.

**Typical Applications:** Valve covers, oil pans, timing covers, water pumps, thermostat housings, transmission pans.

Item	Container Size	Pack
ACP0038710	80 ml tube	12
ACP0039490	190 ml power can	6
ACP0038930	7.25 oz. pressurized can	12
ACP0038920	300 ml cartridge	10
ACP0038200	300 ml cartridge	10



### LOCTITE® READY GASKET GASKET MAKER

Makes high-performance, leakproof gaskets in one minute. This elastomeric rubber gasket technology is blowout resistant, sensor-safe and outperforms pre-cut gaskets. Equipment can be returned to service immediately. Specified on production lines by GM, Ford and Chrysler. Temperature range: -75°F to 450°F (-60°C to 232°C) continuous, 500°F (260°C) intermittent; resists ATF, coolant, oil and other shop fluids. Protects against leaks caused by vibration and thermal expansion.

**Typical Applications:** Automotive and marine gaskets, valve covers, gearbox covers, pumps, compressors, oil pans, thermostat housings, water pumps.

Item	Container Size	Pack
ACP0038840	5 oz. cartridge	6
ACP0039840	190 ml power can	6
ACP0038820	7 oz. pressurized can	6
ACP0038410	5 oz. cartridge	6



### LOCTITE® SUPERFLEX® RED HIGH TEMP RTV SILICONE ADHESIVE SEALANT

SENSOR SAFE/Hi TEMP

Resists intermittent temperatures to 600°F (316°C). One-part silicone adhesive sealant that cures at room temperature.

**Typical Applications:** This product is also used as a sealant and adhesive for assembly and repair of industrial furnaces, ovens, boilers, exhaust stacks, high temperature ducting, and heating elements in electrical appliances.

Item	Container Size	Pack
ACP0038400	190 ml power can	6



## GASKETING



### LOCTITE® FLANGE SEALANT 574™ FAST CURING

LOCTITE® 574™ Flange Sealant seals close fitting joints between rigid metal faces and flanges. Because it is fast curing, it provides resistance to low pressures immediately after assembly of flanges.

**Typical Applications:** Typically used as a form-in-place gasket on rigid flanged connections, e.g. gearbox and engine casings, etc.

Item	Container Size	Pack
ACP0039740	50 ml tube	10



### LOCTITE® GASKET MAKER 515™ ANAEROBIC

Flexible gasketing material for use on rigid machined flanges with less than 0.015" (0.381 mm) gap. OEM approved – use where OEMs specify 515™ or anaerobic gasket (cures in absence of air). Eliminates preformed, pre-cut, paper, rubber and cork gaskets. Flexes with flanges that move in service. See properties chart on page 30.



**Typical Applications:** Water pumps, thermostat housings, transmission pans, transmission case covers, transaxle casings, O-ring replacement.

Item	Container Size	Pack
ACP0039340	50 ml tube	6
ACP0039580	300 ml cartridge	10
ACP0038160	50 ml tube	6



### LOCTITE® GASKET SEALANT 1 HARD-SETTING

Reliable, paste-like gasket sealant/dressing/coating. Dries quickly to a hard set. Recommended for rigid, permanent assemblies. Temperature range: -65°F to 400°F (-54°C to 204°C); resists common shop fluids and fuels.



**Typical Applications:** Antifreeze plugs, threaded connections, manifold gaskets.

Item	Container Size	Pack
ACP0050740	3 oz. tube	12



### LOCTITE® HI-TACK GASKET SEALANT GASKET DRESSING

Fast-drying sealant dries to a highly tacky, non-brittle film that holds gaskets in place during assembly. Temperature range: -65°F to 500°F (-54°C to 260°C); resists gasoline, oil, antifreeze, axle lube.

**Typical Applications:** Valve covers, fuel pumps, carburetors, manifold gaskets.

Item	Container Size	Pack
ACP0039050	9 oz. aerosol can	12
ACP0050760	16 oz. brushtop can	12
ACP0038010	9 oz. aerosol can	12



### LOCTITE® GASKET MAKER 518™ ANAEROBIC

Noncorrosive anaerobic designed primarily for use on aluminum, iron and steel flanged mating surfaces. Ideal for on-the-spot and emergency repairs, or when a conventional gasket is out of stock. Fills gaps up to 0.050" (1.27 mm) and forms a flexible, solvent-resistant seal that will not tear or decay. Parts disassemble easily, even after extended service, and old gasket material can be removed with a putty knife. See properties chart on page 30.



**Typical Applications:** Water pumps, thermostat housings, transmission pans, transmission case covers, transaxle casings, O-ring replacement.

Item	Container Size	Pack
ACP0038540	50 ml tube	6
ACP0038940	300 ml cartridge	10
ACP0038260	50 ml tube	6



### LOCTITE® 510™ FLANGE SEALANT SOLVENT/CHEMICAL RESISTANT

Top Pick LOCTITE® 510™ Gasket Eliminator® Flange Sealant has a temperature range to 400°F with excellent solvent and chemical resistance. For hand dispensing or screen printing. Resists low on-line test pressures, uncured. Eliminates gasket compression set.

**Typical Applications:** Makes or dresses gaskets in rigid assemblies.

Item	Container Size	Pack
ACP0039570	50 ml tube	10



### LOCTITE® GASKET SEALANT 2 NON-HARDENING

Reliable, paste-like gasket sealant/dressing/coating. Sets more slowly to a pliable film. Best suited for non-rigid, vibrating assemblies. Allows for easy disassembly if required. Temperature range: -65°F to 400°F (-54°C to 204°C); resists common shop fluids and fuels.



**Typical Applications:** Valve cover gaskets, oil pan gaskets.

Item	Container Size	Pack
ACP0050750	3 oz. tube	12



### LOCTITE® COPPER GASKET ADHESIVE HI-TEMP ADHESIVE SEALANT

Fast-drying, metallic copper sealant helps dissipate heat, prevents gasket burnout and improves heat transfer. Seals instantly. Fills hot spots and surface imperfections. Temperature range: -50°F to 500°F (-46°C to 260°C); resists all types of automotive fluids, especially gasoline.

**Typical Applications:** Cylinder head gaskets, carburetor gaskets, exhaust manifold gaskets and other high-temperature applications.

Item	Container Size	Pack
ACP0039180	9 oz. aerosol can	12



## GASKETING



### LOCTITE® 5900™ FLANGE SEALANT HEAVY BODY RTV SILICONE

#### HIGH ADHESION

LOCTITE® 5900® Flange Sealant, Heavy Body RTV Silicone is a one-part RTV silicone that has superior flexibility and adhesion. Provides instant seal. Excellent fluid resistance. Non-corrosive, low odor, low volatility. Black in color.

**Typical Applications:** Used on a wide variety of plastic substrates, as well as glass, ceramics and metals.

Item	Container Size	Pack
ACP0039750	300 ml cartridge	10



### LOCTITE® 5970™ GASKET MAKER

#### OIL/WATER RESISTANT

A non-oxime gasket maker. Resistant to liquid coolants, oils and most automotive fluids.

**Typical Applications:** Typical applications include stamped sheet metal covers (timing covers and oil sumps) where good oil resistance and the ability to withstand high joint-movement is required.

Item	Container Size	Pack
ACP0039810	300 ml cartridge	10



### LOCTITE® CHISEL® PAINT STRIPPER

#### FOAMING ACTION

LOCTITE® Chisel® Paint Stripper removes gaskets from any type of assembly in 10 to 15 minutes. Prepares metal parts for new gaskets, eliminating scraping and sanding. Not for use on plastics, linoleum, or synthetic fibers. CFIA approved.

**Typical Applications:** Works on wood; non-corrosive on aluminum.

Item	Container Size	Pack
ACP0039590	18 oz. aerosol can	10



### LOCTITE® AVIATION GASKET SEALANT

#### GASKET DRESSING

Slow-drying, non-hardening brushtop sealant approved for use in aviation as well as automotive applications. Temperature range: -65°F to 400°F (-54°C to 204°C); resists gasoline, oil and grease.

**Typical Applications:** Close-fitting machined surfaces, sealing hoses, solid gaskets.

Item	Container Size	Pack
ACP0039070	16 oz. brushtop can	12



### LOCTITE® HI-TACK STICK

#### GASKET DRESSING

Formulated to work like LOCTITE® Hi-Tack Gasket Sealant liquid, but this wax-like stick is less messy, has a low odor, and is solvent-free. LOCTITE® Hi-Tack Stick sets quickly to a very tacky film, and seals and holds the heaviest gaskets in place. Resists gasoline, oil, and common shop fluids. See properties chart on page 30.

**Typical Applications:** Valve covers, fuel pumps, carburetors, manifold gaskets.

Item	Container Size	Pack
ACP0039420	19 g stick	6



### LOCTITE® HIGH FLEX FORM-IN-PLACE GASKET

#### ANAEROBIC

Flexible form-in-place gasket that provides high temperature resistance and more flexibility. Fills gaps to 0.020" (0.5 mm) and cures to a tough, solvent-resistant gasket that flexes with flange movement caused by vibration, pressurization, or thermal change. Operating temperature limits of -63°F to 350°F (-54°C to 177°C).

**Typical Applications:** PTO housing cover to housing, brake separator plates to brake piston housing, transmission to range box, range box to differential case, centerline bracket to differential case, axle housing to ring gear to differential case.

Item	Container Size	Pack
ACP0039820	50 ml tube	6
ACP0038190	50 ml tube	6





# GASKETING

## Gasketing Selector Charts

GENERAL COMPARISON	GASKET TYPE		
	Conventional Gasket Dressings	Formed-in-Place Anaerobics	Formed-in-Place Silicones
<b>BENEFITS</b>	Versatile, immediate green strength (sticky)	Improved structural strength, long open time, high-pressure seal	High gap filling, resistant to dynamic fatigue, on-line pressure testing
<b>LIMITATIONS</b>	Non-curing, limited gap fill, % shrinkage	Limited gap fill	Short open time
PROCESS CONSIDERATIONS	GASKET TYPE		
	Conventional Gasket Dressings	Formed-In-Place Anaerobics	Formed-In-Place Silicones
<b>NUMBER OF COMPONENTS</b>	1	1	1
<b>CURE METHOD</b>	Not Applicable	Anaerobic	RTV
<b>CURE TEMPERATURE</b>	Room Temperature	Room Temperature	Room Temperature
<b>CURE SPEED</b>			
<b>INITIAL CURE</b>	Immediate	15 to 30 minutes	15 to 30 minutes
<b>FULL CURE</b>	Not Applicable	24 to 72 hours	1 to 7 days
<b>PROCESSING OPTIONS</b>			
<b>MANUAL</b>	Yes	Yes	Yes
<b>AUTOMATED</b>	No	Yes	Yes

PERFORMANCE CONSIDERATIONS	GASKET TYPE		
	Conventional Gasket Dressings	Formed-in-Place Anaerobics	Formed-in-Place Silicones
<b>TEMPERATURE RESISTANCE</b>			
<b>CONTINUOUS OPERATION</b>	-65°F to 400°F (-54°C to 204°C)	-40°F to 300°F (-40°C to 149°C)	-60°F to 400°F (-51°C to 204°C)
<b>MAXIMUM</b>	600°F (316°C)	400°F (204°C)	725°F (385°C)
<b>FLUID RESISTANCE</b>			
<b>OIL</b>	Yes	Yes	Yes
<b>WATER/GLYCOL</b>	Yes	Yes	Yes
<b>FUEL</b>	Limited	Limited	No
<b>TRANSMISSION FLUID</b>	Yes	Yes	Yes
<b>GAP FILL</b>			
<b>IDEAL</b>	0.001" to 0.005"	0.001" to 0.005"	0.001" to 0.125"
<b>MAXIMUM</b>	0.010" (0.254 mm)	0.050" (1.27 mm)	0.240" (6.096 mm)
<b>INSTANT SEAL</b>	High Pressure	Low Pressure	Low Pressure
<b>FLANGE TYPE</b>	Rigid or Flexible	Rigid	Rigid or Flexible
<b>SUITABLE FOR USE WITH:</b>			
<b>METALS</b>	Yes	Yes	Yes
<b>PLASTICS*</b>	Yes	No	Yes

## Properties Chart: Gasketing

LOCTITE® PRODUCT	Container	Color	Viscosity (cP)	Temperature Range	Sealing Time	Agency Approvals
<b>510™</b>	50 ml tube	Red		-65°F to 400°F (-54°C to 204°C)	Full Strength 24 hrs	N/A
<b>515™</b>	50 ml tube 300 ml cartridge	Purple	275,000/950,000 Thixotropic paste	-65° to 300°F (-54°C to 149°C)	15 min to 2 hrs. w/primer 1 to 12 hrs. w/o primer	UL Classified for U.S.
<b>518™</b>	50 ml tube 300 ml cartridge	Red	800,000/3,750,000 Thixotropic paste	-65° to 300°F (-54°C to 149°C)	30 min to 4 hrs. w/primer 4 to 24 hrs. w/o primer	CFIA
<b>574™</b>	50 ml tube	Red		-65°F to 300°F (-54°C to 149°C)	Full Strength 24 hrs.	
<b>Hi-Tack Stick</b>	19 g stick	Purple	Vertical applications, repositionable	-65° to 300°F (-54°C to 149°C)	5 minutes to set	•

\* Uncured liquid adhesives may cause stress cracking of certain thermoplastics (e.g., polycarbonates, acrylic and polysulfone).

## Properties Chart: Gasketing

LOCTITE® PRODUCT	Container	Color	Oil Resistance	Noncorrosive	Temperature Range	Sealing Time	Agency Approvals
<b>Ready Gasket</b>	5 oz. cartridge 190 ml power can 7 oz. can	Black	Increased oil resistance	Noncorrosive	-75° to 500°F (-59° to 260°C) intermittent	Operating Strength 15 psi - 1 min.	GM 998-5990 Ford WSE-M4G 323-A6 Chrysler GF-44-A
<b>RTV Blue Silicone</b>	80 ml tube 190 ml power can 300 ml cartridge	Blue	•	•	-65° to 500°F (-54° to 260°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	•
<b>RTV Red Silicone</b>	80 ml tube 190 ml power can 7.25 oz. can 300 ml cartridge	Red	•	•	-75° to 600°F (-59° to 316°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	CFIA
<b>RTV 598™ Black Silicone</b>	0.37 oz. tube 80 ml tube 190 ml power can 8.75 oz. can 300 ml cartridge	Black	Excellent oil resistance	Noncorrosive	-75° to 625°F (-59° to 329°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	American Bureau of Shipping, CFIA
<b>RTV 587™ Blue Silicone</b>	80 ml tube 190 ml power can 300 ml cartridge	Blue	Increased oil resistance	Noncorrosive	-75° to 500°F (-59° to 260°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	American Bureau of Shipping, UL Classified for U.S., CFIA
<b>RTV 5920™ Copper Silicone</b>	80 ml tube 300 ml cartridge	Copper	Increased oil resistance	Noncorrosive	-65° to 700°F (-54° to 371°C) intermittent	Tack-free 60 min. — Full Strength 24 hrs	CFIA
<b>RTV 5699™ Grey Silicone</b>	80 ml tube 190 ml power can	Grey	Increased oil resistance	Noncorrosive	-75° to 625°F (-59° to 329°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	CFIA
<b>Aviation Gasket Sealant</b>	16 oz. brushtop can	Dark reddish brown	Oil resistant	Noncorrosive	-65° to 400°F (-54° to 204°C)	Full Strength 12 hrs.	•
<b>Gasket Sealant 1</b>	3 oz. tube	Reddish brown	Oil resistant	Noncorrosive	-65° to 400°F (-54° to 204°C)	Full Strength 24 hrs.	•
<b>Gasket Sealant 2</b>	3 oz. tube	Black	Oil resistant	Noncorrosive	-65° to 400°F (-54° to 204°C)	Remains tacky	•
<b>Hi-Tack Gasket Sealant</b>	9 oz. aerosol can 16 oz. brushtop can	Red	Increased oil resistance	Noncorrosive	-65° to 500°F (-54° to 260°C) Aerosol to 600°F	5 min. to set	•
<b>Copper Gasket Adhesive</b>	9 oz. aerosol can	Copper	Oil resistant	Noncorrosive	-50° to 500°F (-45° to 260°C)	Remains tacky	•
<b>5970™</b>	300 ml cartridge	Black	Oil/water resistance	Noncorrosive	-40°F to 450°F (-40°C to 232°C)	Full Strength 24 hrs.	N/A
<b>5900™</b>	300 ml cartridge	Black	Excellent oil resistance	Noncorrosive	-65°F to 500°F (-54°C to 260°C)	Full Strength 24 hrs.	CFIA, NSF P1
<b>510™</b>	50 ml tube	Red	Oil resistant	Noncorrosive	-65°F to 400°F (-54°C to 204°C)	Full Strength 24 hrs.	N/A
<b>574™</b>	50 ml tube	Orange	Excellent oil resistance	Noncorrosive	-65°F to 300°F (-54°C to 149°C)	Full Strength 24 hrs.	N/A





## LUBRICANTS

LOCTITE® anti-seize and lubricating compounds are a group of premium-quality products developed to protect metal parts from corrosion, galling and seizing.

They ease assembly and disassembly of slip-fit, press-fit and threaded joints, and reduce friction and wear at temperatures up to 1800°F. Formulated for severe environments, these products protect against high temperatures, heavy loads, chemicals, pounding and vibration.



**LOCTITE® COPPER ANTI-SEIZE STICK**  
LOCTITE® Copper Anti-Seize Stick provides a shield against high-temperature seizing and galling. Studs, bolts, flanges and other mated parts can be removed easily in typical dry-service temperatures up to 1800°F (982°C). The copper anti-seize stick can be used on copper, brass, cast iron, all steel alloys including stainless steel, all plastics and all non-metallic gasketing materials.

**Typical Applications:** Spark plug threads installed in aluminum, exhaust manifold bolts, engine bolts, thermostat housing bolts, oxygen sensors, battery cable connections.

Item	Container Size	Pack
ACP0039240	20 g stick	6



**LOCTITE® SILVER ANTI-SEIZE STICK**  
LOCTITE® Silver Anti-Seize Stick is a heavy-duty, temperature-resistant, petroleum-based lubricant compound fortified with graphite and metallic flake. Will not evaporate or harden in extreme cold or heat. Use during assembly to prevent seizing, galling, and corrosion. For use in assemblies up to 1600°F (871°C).

**Typical Applications:** For easy removal of spark plugs, cylinder head and exhaust head bolts.

Item	Container Size	Pack
ACP0039250	20 g stick	6



**LOCTITE® ANTI-SEIZE LUBRICANT SILVER**

Heavy-duty, temperature-resistant, petroleum-based lubricant compound, fortified with graphite and metallic flake. Will not evaporate or harden in extreme cold or heat. Use during assembly to prevent seizing, galling and corrosion. For use in assemblies up to 1600°F (871°C).

**Typical Applications:** For easy removal of spark plugs, cylinder head and exhaust head bolts.

Item	Container Size	Pack
ACP0039000	1 oz. tube	12
ACP0039110	4 oz. brushtop can	12
ACP0039120	8 oz. brushtop can	12
ACP0039360	12 oz. aerosol can	12
ACP0039130	1 lb. brushtop can	12
ACP0038100	8 oz. brushtop can	12
ACP0038110	1 lb. brushtop can	12



**LOCTITE® ANTI-SEIZE LUBRICANT COPPER**

A premium-quality copper anti-seize and thread lubricant that may be used to prevent seizing, corrosion, and galling where high temperature conditions exist. Temperature range: -30°F to 1800°F (-34°F to 982°C). Provides good electrical conductivity.

**Typical Applications:** Spark plug threads installed in aluminum, exhaust manifold bolts, engine bolts, oxygen sensors, knock sensors, thermostat housing bolts, fuel filter fittings and battery cable connections.

Item	Container Size	Pack
ACP0039100	4 oz. brushtop can	12
ACP0039290	8 oz. brushtop can	12
ACP0039090	1 lb. brushtop can	12
ACP0038000	8 oz. brushtop can	12
ACP0037990	1 lb. brushtop can	12





# LUBRICANTS



## LOCTITE® DISC BRAKE QUIET STICK ELIMINATES NOISE

Invented and patented by Henkel, this unique wax-like stick is specially formulated to dampen brake pad vibrations and eliminate associated squeaking and noise, without the sticky, smelly mess of traditional solvent and water-based products. LOCTITE® Disc Brake Quiet Stick forms a water-resistant, high temperature film that will absorb vibration and quiet disc braking.

**Typical Applications:** Apply to disc brake pads at point of contact with caliper.

Item	Container Size	Pack
ACP0039440	9 g stick	10
ACP0039450	19 g stick	6
ACP0038350	19 g stick	6



## LOCTITE® DIELECTRIC TUNE-UP GREASE LUBRICANT

Provides a moisture-proof barrier that lubricates and protects electrical connections and wiring from salt, dirt and corrosion. Extends the life of bulb sockets. Prevents voltage leakage around electrical connections. Required for modern high energy ignition systems.



**Typical Applications:** Marine and automotive electrical connections, spark plug boots, trailer hitches, battery terminals.

Item	Container Size	Pack
ACP0038970	0.33 oz. tube	12
ACP0038980	80 ml tube	6
ACP0038380	0.1 oz. tube	12



## LOCTITE® FREEZE & RELEASE

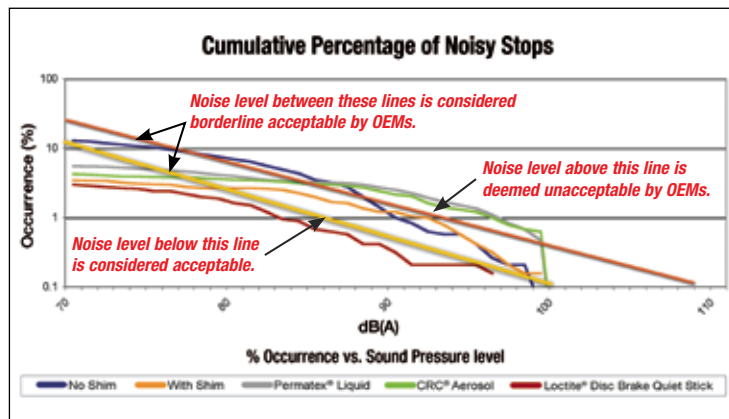
LOCTITE® Freeze & Release instantly freezes seized and rusted parts (bolts, nuts, studs) down to -38°F (-39°C). The exceptional shock-freeze effect causes microscopic cracks in the layer of rust, allowing the lubricant ingredient to wick directly into the rust by capillary action. The assembly can be easily dismantled after allowing only 1 to 2 minutes penetration time. Released parts remain lubricated and protected from corrosion.

**Typical Applications:** Seized and corroded assemblies of threaded and cylindrical parts. Any applications where a threadlocker or anti-seize has not been previously used, and rust and corrosion has formed.

Item	Container Size	Pack
ACP0039610	13.52 fl. oz. aerosol can	6

### LOCTITE® DISC BRAKE QUIET STICK IS

The only brake squeal product tested that fully meets OEM acceptance criteria.



The table below shows the products tested listed in the order of the number of noise events. By studying this table and the adjacent graph, it can be determined that, during these tests, LOCTITE® Disc Brake Quiet Stick was the most effective at reducing brake noise events.

Tested Products	Number of Noise Events	Noise Level
LOCTITE® Disc Brake Quiet Stick	64	Quietest
CRC™ Disc Brake Quiet Aerosol	76	I
Permatex™ Disk Brake Quiet Liquid	100	I
Baseline with Shim	245	I
Baseline without Shim	245	Noisiest

Test results are based on independent brake noise testing done by Link Testing Laboratories, Inc. using Henkel products and Henkel's competitors' commercially available products. Link Testing Laboratories, Inc. does not endorse or recommend any product. Link Testing Laboratories, Inc. guarantees accuracy and consistency of test results, which are valid for these products under the conditions tested. Any use or reproduction of Link Testing Laboratories, Inc. name, logo, or the name of a Link Testing Laboratories engineer must be approved by Link Testing Laboratories, Inc. before publication. Henkel Corporation has obtained permission from Link Testing Laboratories, Inc. to reproduce the above graph and table.



## LOCTITE® VIPERLUBE® SYNTHETIC GREASE

A high-performance, NLGI grade 2/Severe-duty GC-LB synthetic grease that provides superior protection for parts exposed to a wide range of temperatures and environments. NSF H1 rated.

**Typical Applications:** Use as a lubricant on all bearings, as a protective anti-rust film, or as a release agent on gaskets and seals. Use as a battery terminal protector.

Item	Container Size	Pack
ACP0038510	3 oz. tube	12
ACP0039140	10.1 oz. aerosol can	6



## LOCTITE® BELT DRESSING & CONDITIONER

Extends belt life. Penetrates the cord fibers of "V" belts to restore pliability and flexibility. Prevents belt slippage due to heat, cold, dampness, dust and glazing. Eliminates squeaking and slipping.

**Typical Applications:** Fan belts, water pumps, power steering, sewing machines, washing machines, air conditioners, lawn mowers and power tools.

Item	Container Size	Pack
ACP0039160	5 oz. aerosol can	12



## LUBRICANTS



### LOCTITE® SILICONE LUBRICANT

Lubricates and waterproofs all types of mechanical equipment. Stops friction and squeaks. Coats hinges and channels. Prevents locks, doors and windows from binding. High-silicone formula does not attract dust or dirt. Prevents binding, sticking and deterioration.

**Typical Applications:** Lubricates door locks, trunk lids, brake cables and rubber molding.

Item	Container Size	Pack
ACP0039190	13 oz. aerosol can	12



### LOCTITE® GEAR, CHAIN & CABLE LUBRICANT

Protects and prolongs the life of gears, chains, wire rope and cable. Repels dirt, sand and dust with minimum "throw-off" from centrifugal force. Cleans, lubricates, and protects all types of roller chains that operate under exposed conditions.

**Typical Applications:** Ideal for any chain-driven tool or vehicle such as motorcycles, mopeds, chainsaws, lawnmowers and bicycles.

Item	Container Size	Pack
ACP0039170	5 oz. aerosol can	12



### LOCTITE® PENETRATING OIL

Heavy-duty penetrant for rusted and frozen assemblies. Works quickly to penetrate and loosen rust, tar, grease, dirt, carbon deposits and corrosion from metal parts. Frees frozen nuts, bolts and fittings in all types of assemblies.

**Typical Applications:** Lubricates to free any corroded or seized part. Penetrates rust, scale, paint, varnish, carbon or gum.

Item	Container Size	Pack
ACP0039200	12 oz. aerosol can	12



## SPECIALTY PRODUCTS



### LOCTITE® INSULATING & SEALING WRAP

LOCTITE® Insulating & Sealing Wrap is a non-sticky, self-fusing, multi-purpose wrap that stretches three times its size. Great for quick fixes anywhere, any time.

**Typical Applications:** Jumper-cable grip/insulating, emergency hose repair, exhaust wrap, tool handles.

Item	Container Size	Color	Pack
ACP0039670	1" x 10' roll	Red	10
ACP0050770	1" x 10' roll	Black	10



### LOCTITE® RUBBERIZED UNDERCOATING HEAVY-DUTY

This heavy-duty undercoating seals, protects and insulates. Rubberized for maximum durability. Excellent professional blend, all-purpose coating.

**Typical Applications:** Automotive frames, rocker panels and wheels.

Item	Container Size	Pack
ACP0039150	16 oz. aerosol can	12

## COMMON APPLICATIONS

This diagram shows some of the many LOCTITE® product applications for AGCO machinery. Most of these applications would also apply to heavy-duty vehicle or motorcycle repairs.

THREAD TREATMENTS

GASKETING

LUBRICANTS

### LOCTITE® Threadlocker 222™

Headlamps  
Set Screws

### LOCTITE® Threadlocker 243™

Pulley Assemblies  
Intakes Valve  
Cover Bolts

### LOCTITE® Thread Sealant 592™

Head Bolts  
Oil/Coolant Lines  
Fuel Fittings  
Sending Units

### LOCTITE® Threadlocker 277™

Heavy Duty/Large Bolts  
Suspension Components  
Frame Brackets

### LOCTITE® Weatherstrip Adhesive

Weatherstripping  
Carpeting  
Moldings

### LOCTITE® QuickTite®

Temporary Fixturing  
Makes static O-ring seals

### LOCTITE® Ready Gasket™

Oil Pans  
Water Pumps  
Gearbox Covers  
Housings

## ADHESIVES AND SEALANTS DISPLAY

When you display quality products, they do the selling for you . . .



Display shipped without product. Sample assortment shown.

- You decide on the product mix that meets YOUR customers' needs
- Display the fastest-moving LOCTITE® products for the most common maintenance and repair tasks
- Easy to display and alternate product mix
- High-quality, powder-coated aluminum display can be hung on your pegboard or placed on your counter
- Display header features the LOCTITE® brand name, which maintains 98% brand recognition!



Contents:  
LOCTITE® Header  
12 display hooks  
(Product Not Included)

Dimensions:  
19.81" w x 8.12" d x 17.75" h

Item No: ACP0039540

# AGENCY APPROVALS

## NSF International

### NON-FOOD COMPOUND

Loctite® Klean 'N Prime™  
 Loctite® Ready Gasket  
 Loctite® RTV 587™ Blue Silicone Gasket Maker, High Performance  
 Loctite® Threadlocker 242®, Medium Strength  
 Loctite® Threadlocker 262™, High Strength  
 Loctite® Threadlocker 290™, Wicking Grade

### STANDARD 51

Loctite® RTV Black Silicone, Adhesive/Sealant  
 Loctite® RTV Clear Silicone, Adhesive/Sealant

### H-1 RATING

Loctite® ViperLube® Synthetic Grease

## American Bureau of Shipping (ABS)

Loctite® Anti-Seize Lubricant, Silver  
 Loctite® Retaining Compound 620™, High Temperature  
 Loctite® Retaining Compound 680™, Relaxed Fits  
 Loctite® RTV 587™ Blue Silicone Gasket Maker, High Performance  
 Loctite® RTV 598™ Black Silicone Gasket Maker, High Performance  
 Loctite® Threadlocker 242®, Medium Strength  
 Loctite® Threadlocker 262™, High Strength  
 Loctite® Thread Sealant 545™, Pneumatic/Hydraulic

## UL Classified/Listed for U.S.

Loctite® Gasket Maker 515™, Anaerobic  
 Loctite® 565™ Thread Sealant, High Performance  
 Loctite® 592™ Thread Sealant, High Temperature  
 Loctite® RTV 587™ Blue Silicone Gasket Maker, High Performance  
 Loctite® RTV Black Silicone, Adhesive/Sealant  
 Loctite® RTV Clear Silicone, Adhesive/Sealant  
 Loctite® Thread Sealant Stick  
 Loctite® Threadlocker 271™, Heavy-Duty

## ULC Classified for Canada

Loctite® 565™ Thread Sealant, High Performance  
 Loctite® 592™ Thread Sealant, High Temperature  
 Loctite® RTV Black Silicone, Adhesive/Sealant  
 Loctite® RTV Clear Silicone, Adhesive/Sealant  
 Loctite® Thread Sealant Stick

## CSA International

Loctite® 565™ Thread Sealant, High Performance  
 Loctite® Thread Sealant Stick

## Canadian Food Inspection Agency (CFIA)

Loctite® Anti-Seize Lubricant, Silver  
 Loctite® Anti-Seize Lubricant, Silver, Aerosol Can  
 Loctite® Aviation Gasket Sealant  
 Loctite® Chisel® Paint Stripper Gasket Remover  
 Loctite® Retaining Compound 620™, High Temperature  
 Loctite® Retaining Compound 660™, For Worn Parts  
 Loctite® Retaining Compound 680™, Relaxed Fits  
 Loctite® Belt Dressing & Conditioner  
 Loctite® Black Weatherstrip Adhesive  
 Loctite® Blue Stick Threadlocker, Medium Strength  
 Loctite® Copper Anti-Seize Stick  
 Loctite® Gasket Maker 518™, Anaerobic  
 Loctite® Gasket Sealant 1  
 Loctite® Klean 'N Prime™  
 Loctite® Penetrating Oil  
 Loctite® Retaining Compound 638™  
 Loctite® Retaining Compound 648™  
 Loctite® 565™ Thread Sealant, High Performance  
 Loctite® 592™ Thread Sealant, High Temperature  
 Loctite® Red Stick Threadlocker, High Strength  
 Loctite® RTV 587™ Blue Silicone Gasket Maker, High Performance  
 Loctite® RTV 598™ Black Silicone Gasket Maker, High Performance  
 Loctite® RTV 5699™ Grey Silicone Gasket Maker, High Performance  
 Loctite® RTV Black Silicone, Adhesive/Sealant  
 Loctite® RTV Clear Silicone, Adhesive/Sealant  
 Loctite® RTV Red Silicone Gasket Maker, Sensor-Safe/High Temperature  
 Loctite® Silicone Lubricant  
 Loctite® Silver Anti-Seize Stick  
 Loctite® Threadlocker 222™, Low Strength  
 Loctite® Threadlocker 242®, Medium Strength  
 Loctite® Threadlocker 243™, Surface Insensitive  
 Loctite® Threadlocker 271™, Heavy-Duty  
 Loctite® Threadlocker 277™, Heavy-Duty/Large Bolts  
 Loctite® Threadlocker 290™, Penetrating  
 Loctite® Threadlocker 262™, High Strength  
 Loctite® Thread Sealant 545™, Pneumatic/Hydraulic  
 Loctite® Thread Sealant Stick  
 Loctite® Thread Sealant with PTFE  
 Loctite® ViperLube® Synthetic Grease  
 Loctite® ViperLube® Synthetic Grease, Aerosol  
 Loctite® Yellow Weatherstrip Adhesive  
 Loctite® QuickTape® 249™ Blue Threadlocker Tape, Medium Strength

## Military Specifications (Mil Spec)

Loctite® Retaining Compound 640™, High Strength  
 Loctite® Klean 'N Prime™  
 Loctite® Threadlocker 222™, Low Strength  
 Loctite® Threadlocker 242®, Medium Strength  
 Loctite® Threadlocker 262™, High Strength  
 Loctite® Threadlocker 271™, Heavy-Duty  
 Loctite® Threadlocker 277™, Heavy-Duty/Large Bolts  
 Loctite® Threadlocker 290™, Penetrating

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# LOCTITE® PRODUCT NAME CROSS REFERENCE

AGCO old PART NUMBER	AGCO new (LOCTITE®) PART NUMBER	PRODUCT NAME
79021669	ACP0039870	LOCTITE® Threadlocker 243™ Medium Strength Blue 36 ml (replaces SKU: 24078)
70277530	ACP0038480	LOCTITE® Threadlocker 242® 0.5 ml ampule
79021647	ACP0038540	LOCTITE® Gasket Maker 518™ 50 ml tube
79021667	ACP0038600	LOCTITE® Threadlocker 262™ 6 ml tube
79021674	ACP0038620	LOCTITE® Sleeve Retainer 640™ 6 ml tube
79021649	ACP0038670	LOCTITE® RTV Clear Silicone 80 ml tube
79021645	ACP0038700	LOCTITE® RTV 598™ Black Silicone Gasket Maker 80 ml tube
70936750	ACP0038740	LOCTITE® Threadlocker 262™ 36 ml bottle
79021665	ACP0038750	LOCTITE® Threadlocker 271™ 36 ml bottle
AG513916	ACP0038780	LOCTITE® Thread Sealant 545™ 36 ml bottle
79021677	ACP0038790	LOCTITE® Sleeve Retainer 640™ 36 ml bottle
79021675	ACP0038800	LOCTITE® Bearing Mount 680™ 36 ml bottle
79021676	ACP0038810	LOCTITE® Klean 'N Prime™ 4.5 oz. aerosol can
79021657	ACP0038890	LOCTITE® RTV Clear Silicone 300 ml cartridge
3609578M1	ACP0038970	LOCTITE® Dielectric Tune-Up Grease 0.33 oz. tube
79021683	ACP0038980	LOCTITE® Dielectric Tune-Up Grease 80 ml tube
72201864	ACP0050750	LOCTITE® Gasket Sealant 2 3 oz. tube
79014637	ACP0039120	LOCTITE® Anti-Seize Lubricant Silver 8 oz. brushtop can
79021668	ACP0039350	LOCTITE® Threadlocker 277™ 36 ml bottle
79014650	ACP0039360	LOCTITE® Anti-Seize Lubricant Silver 12 oz. aerosol can
79021653	ACP0039490	LOCTITE® RTV Red Silicone Gasket Maker 190 ml power can aerosol
79021652	ACP0039500	LOCTITE® RTV Clear Silicone 190 ml power can aerosol



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