



Belting Catalog



Round Baler Belting | Swather Belting | Combine Header Belting
Specialty Agricultural Belts | Agricultural Belting Accessories

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FOR TECHNICAL ASSISTANCE

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LIMITED WARRANTY

AGCO warrants for a period of one year after delivery date that products will be free from defects, within normal industry allowances, of material and workmanship when operated under normal service conditions, are properly installed and are used for the purpose for which they were sold. There is no warranty for normal wear, maintenances, or improper use or neglect.

Round Baler Belts

Diamond Top (3-Ply)

Heavy duty 3-ply construction. A proven performer with an aggressive textured surface. Promotes fast and efficient core formation and bale starts. Original 3-stepped Diamond Wall assures long lasting durability and tread life.

Also available with the optional “**Triple Action**” bottom side vulcanized cleaning bars.

- Continually cleans and removes build up on steel and rubber rollers.
- Reduces trash build up which forms between belts.
- Improves belt tracking and reduces belt slippage

Original Equipment Design for: **John Deere, AGCO, Massey Ferguson, Challenger, Hesston**

Continuous Chevron (3-Ply)

A highly aggressive design for the most difficult crop conditions. Exceptional performance in short dry conditions and crops with heavy stalks. Heavy Duty 3-ply construction.

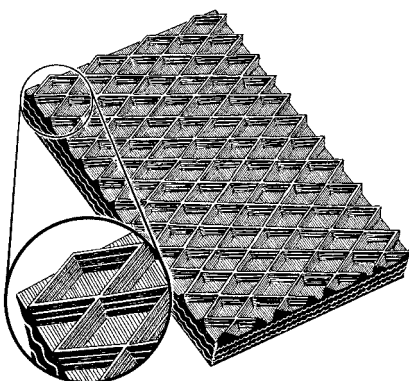
Also available with the optional “**Triple Action**” bottom side vulcanized cleaning bars.

Original Equipment Design for: **Case IH, Hesston, Challenger, Massey Ferguson, New Idea**

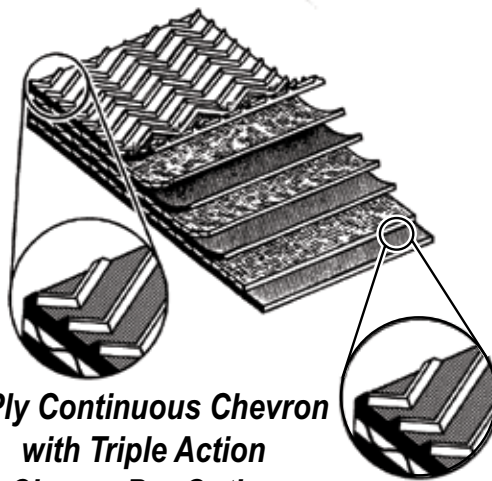
Low Profile Continuous Chevron (3-Ply)

A lower profile Chevron design which provides a positive yet gentle grip between crop and belts for minimal leaf loss. Continuous Chevron styles feature a self cleaning design and a dynamic surface to promote fast and efficient bale starts. 3-ply heavy duty construction. Original Equipment Parts Books will list this as the 1.98mm belt.

Original Equipment Design for: **Case IH RBX443, RBX453, RBX553, RBX463, RBX563, Case IH RB444, RB454, RB554, RB464, RB564, Case IH 450 Utility**



3-Ply Diamond Top

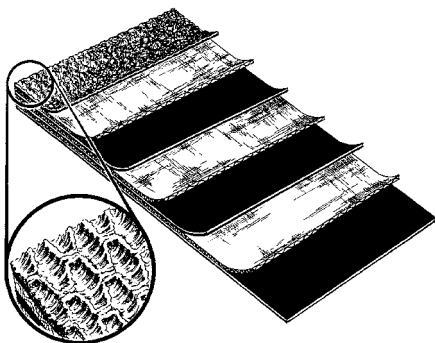


**3-Ply Continuous Chevron
with Triple Action
Cleaner Bar Option**



3-Ply Continuous Chevron

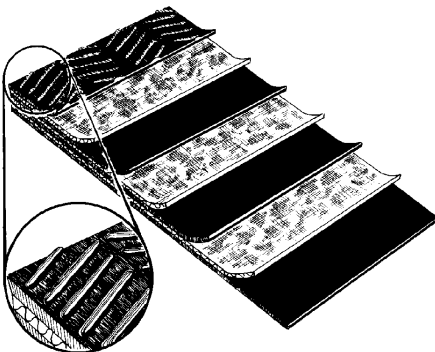
Round Baler Belts



Mini Rough Top (3-Ply)

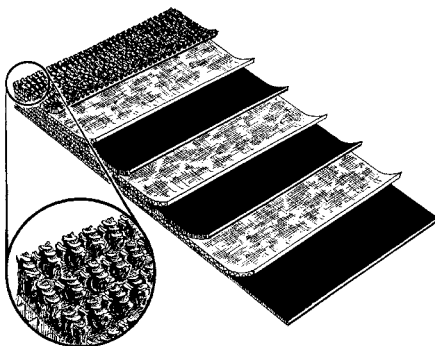
Heavyweight .285 - Mediumweight .260 - Standardweight .210

Low profile MRT texture provides fast and efficient bale starts while promoting gentle crop rotation. The “heavyweight” and “medium weight” construction is Original Equipment for a variety of round balers including **Challenger, Hesston, Massey Ferguson, New Idea, New Holland, Vermeer, Vicor, Deutz-Fahr and Claas**. New “**Super Heavyweight 330**” 3-ply MRT construction is now available. A special belt carcass construction which provides unmatched fastener retention, flexibility, and strength. Specifically designed for the **Vermeer “M”** series round balers.



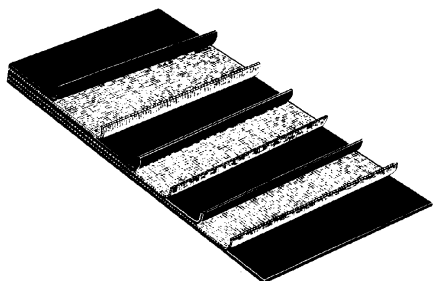
Chevron (Herringbone) (3-Ply)

A low yet aggressive profile (similar to the Low Profile Continuous Chevron) with a “Broken Chevron” design. A slightly thinner overall gauge for superior flexibility in passing over smaller diameter rollers. Installed as Original Equipment by round baler manufacturers for over 25 years. Original Equipment belts for **Hesston, Case IH**, and late model **Gehl** round balers.



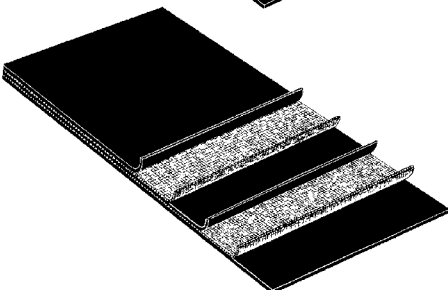
Rough Top (3-Ply)

Standard Matrix Rough Top provides a positive grip between crop and belts. Installed on several **Hesston** model balers in the 1980s. Does not feature self cleaning characteristics like the Chevron and Diamond cover designs. Continuous Chevron is a popular up-grade belt style when belting or servicing balers with Rough Top belts.



300 Series Smooth (3-Ply)

The industry standard for “smooth” style baler belts. The original patented 3-ply polyester-nylon construction used by Original Equipment Round Baler Manufacturers since developed over 20 years ago. Designed for heavy weight baling operations and higher density balers requiring a smooth top belt surface. Popular on mid to late **Vermeer** balers (F thru L models).

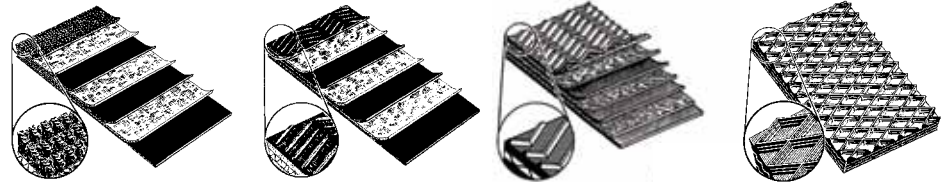


200 Series Smooth (2-Ply)

General purpose baler belt for use on older model balers produced in the 1970s and early 1980s. Popular choice for older **Vermeer** balers (A thru C) and required on **Gehl** 1450, 1460, 1850, 1860 models. Others models include **John Deere** 410-510 and **IHC** 241-2400.

Round Baler Bulk Belting

Aggressive Texture Surface Covers



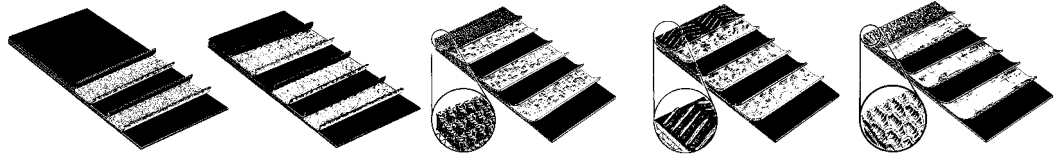
Width	Roll Length	Rough Top 3-Ply	Reg. Chevron 3-Ply	Conti. Chevron 3-Ply	Diamond Top 3-Ply
4"	150 Ft.	N/A	M71204003	N/A	N/A
	300 Ft.	N/A	M71204002	N/A	N/A
5.3"	150 Ft.	M73405303	N/A	N/A	N/A
	300 Ft.	M73405302	N/A	N/A	N/A
6"	150 Ft.	N/A	M71206000	N/A	N/A
	300 Ft.	N/A	M71206002	N/A	N/A
6.5"	150 Ft.	N/A	M712065010	N/A	N/A
	300 Ft.	N/A	M712065020	N/A	N/A
7"	150 Ft.	N/A	N/A	M71207000	M712071003
	300 Ft.	N/A	N/A	M71207002	M712071002
7"	150 Ft.	Low Profile Continuous Chevron (RBX Series 3 and Newer)		M71207009	-
	300 Ft.			M71207008	-

Repair Sections

		Rough Top 3-Ply	Reg. Chevron 3-Ply	Conti. Chevron 3-Ply	Diamond Top 3-Ply
4"	6 Ft.	N/A	M71204001	M71204004	N/A
5.3"	6 Ft.	M73405	N/A	N/A	N/A
6"	6 Ft.	N/A	M71206001	N/A	N/A
6.5"	6 Ft.	N/A	M712065031	M71206501	N/A
7"	6 Ft.	N/A	N/A	M71207001	M712071001
7"	6 Ft.	Low Profile Continuous Chevron		M71207005	N/A

Round Baler Bulk Belting

Smooth and Mini Rough Top Covers

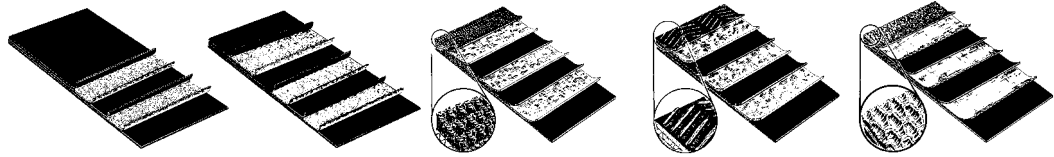


Width	Roll Length	200S 2-Ply Smooth	300S 3-Ply Smooth	Mini Rough Top 3-Ply (.200)	Mini Rough Top 3-Ply (.260)	Mini Rough Top 3-Ply (.285)
4"	150 Ft.	M70204003	M70504003	M71304003	N/A	N/A
	300 Ft.	M70204002	M70504002	M71304002	N/A	N/A
4.75"	150 Ft.	M702047503	M705047503	M713047503	N/A	N/A
	300 Ft.	M702047502	M705047502	M713047502	N/A	N/A
5.3"	150 Ft.	N/A	N/A	M71305303	N/A	N/A
	300 Ft.	N/A	N/A	M71305302	N/A	N/A
6"	150 Ft.	M70206003	M70506003	M71306003	N/A	N/A
	300 Ft.	M70206002	M70506002	M71306002	N/A	N/A
6.37"	150 Ft.	Standard width and belt style for: Case IH (Australia) 527 - 625 - 626 - 627 Vicon: RV157 - RV186 - RV187 Massey: 828 - 834			M71306301	N/A
	300 Ft.				M71306302	N/A
6.5"	150 Ft.	M702065003	M705065003	N/A	N/A	N/A
	300 Ft.	M702065002	M705065002	N/A	N/A	N/A
6.8"	150 Ft.	N/A	N/A	N/A	M713068003	Vermeer "M" and Rancher Series 330# 3MRT
	300 Ft.	N/A	N/A	N/A	M713068002	
7"	150 Ft.	M70207003	M70507003	M71307003	M71307028	M71307007
	300 Ft.	M70207002	M70507002	M71307002	M71307027	M71307005
						(New Holland O.E.M.)
		Before placing your order, please verify which Mini Rough Top fits your requirements.				
	.260 OAG	Popular on New Holland midsized balers: 630-648/BR740-BR7080				
	.260 OAG	Late model Hesston midsized balers: 540-840/745 early/New Idea 4644-6344				
	.285 OAG	O.E.M. on New Holland large balers: 650-688/BR750-BR7090 Series				
	.285 OAG	Late model Hesston large balers: 555-565 (late)/845-956 (late) Series				
	.285 OAG	Popular on Challenger large balers: RB44-RB56/New Idea 4664-6465 Series				
8.46"	150 Ft.	Standard width and belt style for: Case IH (Australia) 528 - 628 Vicon RV1501-1601-1901/Deutz Fahr 4.6-4.9 Claas (USA, Europe), Greenland/Rivierre (Europe)			M71308001	N/A
	300 Ft.				M71308002	N/A

Roll lengths may slightly vary. Invoice will reflect actual footage. Roll belting is sold per foot. When ordering, order the number of feet as listed in length column.

Round Baler Bulk Belting

Smooth and Mini Rough Top Covers



Width	Roll Length	200S 2-Ply Smooth	300S 3-Ply Smooth	Mini Rough Top 3-Ply (.200)	Mini Rough Top 3-Ply (.260)	Mini Rough Top 3-Ply (.285)
9"	150 Ft.	M70209003	M70509003	M71309003	N/A	N/A
	300 Ft.	M70209002	M70509003	M71309002	N/A	N/A
10"	150 Ft.	M70210003	M70510003	M71310003	N/A	N/A
	300 Ft.	M70210002	M70510002	M71310002	N/A	N/A
11"	150 Ft.	M70211003	M70511003	M71311003	N/A	N/A
	300 Ft.	M70211002	M70511002	M71311002	N/A	N/A
12"	150 Ft.	M70212003	M70512003	M71312003	N/A	N/A
	300 Ft.	M70212002	M70512002	M71312002	N/A	N/A
14"	150 Ft.	N/A	M70514003	N/A	N/A	N/A
	300 Ft.	N/A	M70514002	N/A	N/A	N/A

Round Baler Repair Sections

Width	Length	200S 2-Ply	300S 3-Ply	3 MRT 3-Ply (.200)	3 MRT 3-Ply (.260)	3 MRT 3-Ply (.285)
4"	6 Ft.	M70204001	M70504001	M71304005	N/A	N/A
4.8"	6 Ft.	N/A	N/A	M71304004	N/A	N/A
5.3"	6 Ft.	N/A	N/A	M71305301	N/A	N/A
6"	6 Ft.	M70206001	M70506001	M71306001	M71306004	Vermeer Classic 330#
6.37"	6 Ft.	N/A	N/A	N/A	M71306701	N/A
6.5"	6 Ft.	M70206501	M70506501	N/A	N/A	N/A
6.8"	6 Ft.	N/A	N/A	N/A	M71306801	Vermeer "M" 330#
7"	6 Ft.	N/A	N/A	M71307001	M71307029	M71307006
8.46"	6 Ft.	N/A	N/A	N/A	M713084001	N/A
9"	6 Ft.	M70209001	M70509001	M71309001	N/A	N/A
10"	6 Ft.	M70210001	M70510001	M71310001	N/A	N/A
12"	6 Ft.	M70212001	M70512001	M71312001	N/A	N/A
14"	6 Ft.	N/A	M70514001	N/A	N/A	N/A

Round Baler Belts

OEM Part No.	Belt Qty.	Make-Model	Dimensions				Part No.
AGCO CORPORATION - New generation round balers. See older generation models under specific brand names.							
		Hesston	Massey Ferguson	Challenger	AGCO	New Idea	
		5134	1734	RB34	1734	6343	
		550-5530	140	-	-	4643	
		730-830				6243	
(700700802)	5		4.8" x 364"	3-Ply Mini Rough Top/Clipper			M71304364
(700700942)			4.8" x 364"	3-Ply Mini Rough Top/Rivet			M713043642
		Hesston	Massey Ferguson	Challenger	AGCO	New Idea	
		840	1744	RB44	-	6344	
		540-740	142	-	-	4644-6244	
(700709185)	6		7" x 366"	3-Ply Continuous Chevron/Clipper			M71207366
(700713890)			7" x 366"	3-Ply Continuous Chevron/Titan			M712073661
			7" x 366"	3-Ply Continuous Chevron/Rivet			M712073662
(700725099)			7" x 366"	3-Ply Mini Rough Top .26/Titan			M713073661
(700720945)			7" x 366"	3-Ply Mini Rough Top .26/Rivet			M713073662
		Hesston	Massey Ferguson	Challenger	AGCO	New Idea	
		745 Early	1745 Early	RB452 Early	-	6254 Early	
(700721470)	4		7" x 475.5"	3-Ply Mini Rough Top .26/Rivet			M713074752
(700724839)	2		7" x 478.5"	3-Ply Mini Rough Top .26/Rivet			M713074782
		Note: Early = Models SN HM8901 thru HP89100					
		Note: Staggered belt system. Long Belts (478.5) are in the outside position.					
		Hesston	Massey Ferguson	Challenger	AGCO	New Idea	
		745 Late	1745 Late	RB452 Late	5145	6254 Late	
(700724068)	4		7" x 481.5"	3-Ply Diamond Top/Rivet			M712074812
(700724738)	2		7" x 486.5"	3-Ply Diamond Top/Rivet			M712074862
			7" x 481.5"	3-Ply Diamond Top/Cleaner Bars/Rivet			M712074822
			7" x 486.5"	3-Ply Diamond Top/Cleaner Bars/Rivet			M712074872
		Note: Late = Models SN HP89101					
		Note: Staggered belt system. Long Belts (486.5) are in the outside position.					
		Hesston	Massey Ferguson	Challenger	AGCO	New Idea	
6 Belt Baler Models		-	1746	RB462	5146	-	
8 Belt Baler Models		-	1756	RB562	5156	-	
	6 belt balers - 4 short belts - 2 long belts/8 belt balers - 4 short belts - 4 long belts						
(700728439)	4/4		7" x 571"	3-Ply Diamond Top/Rivet			M712075712
(700728440)	2/4		7" x 578"	3-Ply Diamond Top/Rivet			M712075782
			7" x 571"	3-Ply Diamond Top/Cleaner Bars/Rivet			M712075711
			7" x 578"	3-Ply Diamond Top/Cleaner Bars/Rivet			M712075783
		Note: Optional Cleaner Bar keep rollers clean and reduce trash build up.					
		Note: Staggered belt system. 6 belted balers, long belts (578) are in the outside position. Position for 8 belt balers: 578/571/578/571/571/578/571/578					

Round Baler Belts

[illegible]

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Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

	Belt		200 Series	300 Series	3-Ply Mini Rough
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Round Baler Belts

Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
CASE IH					See line item description.
241-2400					
(208510C92)	9	4" x 430"	M70204430	M70504430	M71304430 (MRT)
		10" x 430"	M70210430	M70510430	M71310430 (MRT)
		(Popular belt modification: (5) 4" belts inside and (2) 10" belts outside)			
(210480C92)	Bottom	60" x 120"	2-Ply Smooth w/ V-Guide/Clipper	⇌	M717601211
2400 Dual Springs					
	9	4" x 424"	M70204424	M70504424	M71304424 (MRT)
		10" x 424"	M70210424	M70510424	M71310424 (MRT)
3440	12 Top/4 Bottom (11")				
3450	15 Top/5 Bottom (11")				
		11" x 73.25"	M70211073	M70511073	M71311073 (MRT)
		11" x 73.25"	2-Ply Mini Rough Top/Endless(Top)	⇌	M702110734 (MRT)
		11" x 103.25"	M70211103	M70511103	M71311103 (MRT)
		11" x 103.25"	2-Ply Mini Rough Top/Endless(Bottom)	⇌	M702111034 (MRT)
		(Endless MRT belts include vulcanized roller side trash bars)			
Older Model					
3440-3650 Models		4.75" x 73.25"	2-Ply Mini Rough Top/Endless(Top)	⇌	M702040734 (MRT)
		4.75" x 73.25"	M702047573	M705047573	M71304073 (MRT)
3640	20 Top/5 Bottom (11")				
3650/8480	25 Top/5 Bottom (11")				
	Top	11" x 73.25"	M70211073	M70511073	M71311073 (MRT)
		11" x 73.25"	2-Ply Mini Rough Top/Endless	⇌	M702110734 (MRT)
	Bottom	11" x 121"	M70211121	M70511121	M71311121 (MRT)
		11" x 121"	2-Ply Mini Rough Top/Endless	⇌	M702111214 (MRT)
		(Endless MRT belts include vulcanized roller side trash bars)			
8420					
(700700802)	5	4.8" x 364"	3-Ply Mini Rough Top/Clipper		M71304364
(700720942)		4.8" x 364"	3-Ply Mini Rough Top/Rivet		M713043642
8430					
(700709185)	6	7" x 366"	3-Ply Continuous Chevron/Clipper		M71207366
(700713890)		7" x 366"	3-Ply Continuous Chevron/Titan		M712073661
		7" x 366"	3-Ply Continuous Chevron/Rivet		M712073662
(700725099)		7" x 366"	3-Ply Mini Rough Top .26/Titan		M713073661
(700720945)		7" x 366"	3-Ply Mini Rough Top .26/Rivet		M713073662
		(Continuous Chevron is the more aggressive and popular of belt styles)			
8435 (Silage)					
(700715683)	6	7" x 471.5"	3-Ply CC w/ Bottom Side Cleaner Bars/Titan		M71207471
(700714815)		7" x 471.5"	3-Ply CC w/ Bottom Side Cleaner Bars/Endless		M712074714
8440					
(700702917)	9	4" x 452"	3-Ply Chevron/Clipper		M71204452
		4" x 452"	3-Ply Continuous Chevron/Clipper		M712044521
			CC=Continuous Chevron MRT=Mini Rough Top		

Round Baler Belts

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
CASE IH					See line item description.
8450 (6 Belts)					
8460 (8 Belts) Prior to SN CFH0057417					
(700707162)	4/6	7" x 570"	3-Ply Continuous Chevron/Clipper		M71207570
(700708740)	2/2	6.5" x 572.5"	3-Ply Continuous Chevron/Clipper		M712065575
(700713630)		7" x 570"	3-Ply Continuous Chevron/Titan		M712075701
		6.5" x 572.5"	3-Ply Continuous Chevron/Titan		M712065721
		7" x 570"	3-Ply Continuous Chevron/Rivet		M712075702
		6.5" x 572.5"	3-Ply Continuous Chevron/Rivet		M712065722
8455 (6 Belts)					
8460 (8 Belts) Eff. SN CFH0057418					
8465 (8 Belts)					
(700709999)	6/8	7" x 562.5"	3-Ply Continuous Chevron/Clipper		M71207562
(700713617)		7" x 562.5"	3-Ply Continuous Chevron/Titan		M712075621
		7" x 562.5"	3-Ply Continuous Chevron/Rivet		M712075622
		7" x 562.5"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet		M712075632
(700718617)		7" x 562.5"	3-Ply Mini Rough Top .285/Titan		M713075621
		7" x 562.5"	3-Ply Mini Rough Top .285/Rivet		M713075622
			Starter Flaps		
8450-8455 (6 Belt Balers)					
(700711998)	4	3.5" x 46.22"	3-Ply Mini Rough Top/Holes Punched		M71303546
8460-8465 (8 Belt Balers)					
(700711997)	4	3.5" x 61.18"	3-Ply Mini Rough Top/Holes Punched		M71303562
		Technical Notes: To optimize baler performance, check and			
		replace flaps as necessary. Flaps are high wear parts.			
RS451 (6 Belts)	RS551 (8 Belts)				
(700716049)	6/8	7" x 475"	3-Ply Continuous Chevron/Titan		M712074751
		7" x 475"	3-Ply Continuous Chevron/Rivet		M712074752
		7" x 475"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet		M712074722
(700728087)		7" x 475"	3-Ply Mini Rough Top .285/Titan		M713074751
(700720944)		7" x 475"	3-Ply Mini Rough Top .285/Rivet		M713074752
(700723928)		7" x 475"	3-Ply Diamond Top/Rivet		M712074742
		7" x 475"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet		M712074732
RS561					
(700717717)	8	7" x 547"	3-Ply Continuous Chevron/Titan		M712075471
(700714815)		7" x 547"	3-Ply Continuous Chevron/Rivet		M712075472
		7" x 547"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet		M712075442
		7" x 547"	3-Ply Mini Rough Top .285/Titan		M713075471
(700728088)		7" x 547"	3-Ply Mini Rough Top .285/Rivet		M713075472
(700720626)		7" x 547"	3-Ply Diamond Top/Rivet		M712075462
(700723293)		7" x 547"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet		M712075452
			CC=Continuous Chevron MRT=Diamond Top		

Round Baler Belts

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
			Starter Flaps		See line item description.
RS451 (6 Belt Balers)					
(700716010)	4	3.5" x 43.31"	3-Ply Mini Rough Top/Holes Punched		M71303543
RS551-561 (8 Belt Balers)					
(700717714)	4	3.5" x 58.5"	3-Ply Mini Rough Top/Holes Punched		M71303558
			Lacing Accessories		
(700707821/9847138)		7" Lacing	Box 4½ Rectangular High Tensile 7"/18 Cards		M6102406
(700707160)		7" Lacing	Box 4½ Rectangular High Tensile 7"/10 Cards		M6102431
		Connecting Pins	7.677" #12 Nylon Covered Pins w/ J Bend/Pkg. of 10		M72512021
		Standard Cables	7" #332 Nylon Covered Cables/Pkg. of 10		M725332007
		Standard Cable	20 Ft. Spool #332 Connecting Cable		M725332020
		Premium Cable	100 Ft. Bulk Box #12 Duralink Connecting Cable		M66000
(87343437)		Splice Kit	5 Ft. Duralink Cable and 20 Smart Locks		M61628027
		Splice Protection	Smart Lock Splice Protectors/Pkg. of 20		M61628026
		Note: Duralink is a Premium Connecting Cable for Clipper Hooks.			
(700713338)		7" Titan Lace	Box Titan 05 Plate Fasteners/12 Cards		M690532
(700713342)		Connecting Cables	7" #18 Nylon Covered Cables/Pkg. of 10		M72518010
		Retaining Washers	#125 Retaining Washers for #18 Cable/Pkg. of 50		M765550125
		Connecting Cable	50 Ft. Spool #18 Nylon Covered Cable		M72518050
(700716575)		Titan Lacer	7" T-183 Titan Vise Lacing Tool		M690711
		7" Alligator Rivet	7" Rivet Repair Kit-Repairs (2) 7" Belts		M61615001
		7" Corrugated Pin	7" Corrugated Replacement Connecting Pins/Pkg. of 8		M61614992
		Alligator Lacer	7" Rivet Installation Tool (Basic)		M61615004
		(See a complete line of belting accessories in our accessory section)			
RBX441-442-443					
RB444					
(86616064)	6	7" x 272.5"	3-Ply Continuous Chevron/Clipper		M71207272
(87056533)		7" x 272.5"	3-Ply Low Profile CC/Clipper		M71207273
		Technical Note: Low Profile CC (1.98 mm) is original equipment for RBX443-RB444			
RB455 Utility					
(87056534) 	5	7" x 343"	3-Ply Low Profile CC/Clipper		M71207342
		7" x 343"	3-Ply Low Profile CC/Rivet		M712073432
RBX451-452-453/RB454 (6 Belts)					
RBX552-553/RB554 (8 Belts)					
(86616065)	6/8	7" x 343"	3-Ply Continuous Chevron/Clipper		M71207343
(87056534)		7" x 343"	3-Ply Low Profile CC/Clipper		M71207342
		7" x 343"	3-Ply Low Profile Continuous Chevron/Rivet		M712073432
(87044210/87032889)		7" x 343"	3-Ply Low Profile CC/Endless		M712073444
		Technical Note: Low Profile CC (1.98 mm) is original for RBX453-RB553, RB454-554			
		Technical Note: When replacing a full set of belts on any RBX-RB series baler,			
		it is recommended belts be changed to the new lower profile (L.P.) Continuous			
		Chevron style. When replacing less than a set, match belt styles currently on baler.			
					CC=Continuous Chevron

Round Baler Belts

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
CASE IH					See line item description.
RBX461-462-463/RB464 (6 Belts)					
RBX561-562-563 (8 Belts)					
RB564 (8 Belts)					
(86616066)	6/8	7" x 420.5"	3-Ply Continuous Chevron/Clipper		M71207420
(87056535)		7" x 420.5"	3-Ply Low Profile CC/Clipper		M71207419
		7" x 420.5"	3-Ply Low Profile Continuous Chevron/Rivet		M712074202
(87042208/87032888)		7" x 420.5"	3-Ply Low Profile CC/Endless		M712074204
		Technical Note: Low Profile CC (1.98 mm) is original for RBX463-RB563, RB464-564			
		Follower/Backwrap Roller Scraper Strip			
RBX451-452-453-461-462-463 (6 Belt Balers)					
(9848760)		5" x 45"	3-Ply Mini Rough Top/Holes Punched		M71305045
RBX552-553-561-562-563 (8 Belt Balers)					
(9848759)		5" x 59.8"	3-Ply Mini Rough Top/Holes Punched		M71305059
RB454-464 (6 Belt Balers)					
(87385929)		4.4" x 45"	3-Ply Mini Rough Top/Holes Punched		M71304445
RB554-564 (8 Belt Balers)					
(87534991)		3.5" x 59.8"	3-Ply Mini Rough Top/Holes Punched		M71303559
			Trash Baffle Strip		
RBX Series 462 thru 563					
RB Series 454-464-554-564					
(86548820)		7" x 59.8"	3-Ply Mini Rough Top/Holes Punched		M71307059
CASE IH-Australia/New Zealand					
121-151		4" x 465"	3-Ply Mini Rough Top/Clipper		M71304465
		9" x 465"	3-Ply Mini Rough Top/Clipper		M71309465
527					
(BC10) Front		6.37" x 194	3-Ply Mini Rough Top .26/Rivet		M713061942
(BC11) Rear		6.37" x 259.8"	3-Ply Mini Rough Top .26/Rivet		M713062592
528					
(WD6)		8.46" x 421.25"	3-Ply Mini Rough Top .26/Rivet		M713084212
625-626					
(BR628) Front		6.37" x 211.5"	3-Ply Mini Rough Top .26/Rivet		M713062112
(BR629) Rear		6.37" x 306.25"	3-Ply Mini Rough Top .26/Rivet		M713063062
627					
(BR60) Front		6.37" x 205.5"	3-Ply Mini Rough Top .26/Rivet		M713062052
(BR97) Rear		6.37" x 306.25"	3-Ply Mini Rough Top .26/Rivet		M713063062
628					
(WA63)		8.46" x 472.5"	3-Ply Mini Rough Top .26/Rivet		M713084472
					CC=Continuous Chevron

Round Baler Belts

Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
CHALLENGER		See AGCO Round Baler Section for all Challenger makes and models. Pages 7-10			
CLAAS (North American/Europe)					See line item description.
180-180 RC Variant					
	5	8.46" x 500"	3-Ply Mini Rough Top .26/Rivet		M713085002
262-260 RC Variant					
	5	8.46" x 444"	3-Ply Mini Rough Top .26/Rivet		M713084442
280-280 RC Variant					
	5	8.46" x 500"	3-Ply Mini Rough Top .26/Rivet		M713085002
360 RC Variant					
	4	10.80" x 444"	3-Ply Mini Rough Top .26/Rivet		M713104442
380 RC Variant					
	4	10.80" x 500"	3-Ply Mini Rough Top .26/Rivet		M713105002
FERABOLI (Europe/Australia)					
123		6" x 482.5"	3-Ply Mini Rough Top		M71306482
44		9.75" x 350.5"	3-Ply Mini Rough Top		M71309350
55		9.75" x 408.5"	3-Ply Mini Rough Top		M71309408
66		9.75" x 474.5"	3-Ply Mini Rough Top		M71309474
Sprinter 165		7" x 414"	3-Ply Mini Rough Top		M71307414
GEHL					
1400					
(120810)	5	6" x 450"	M70206450	M70506450	N/A
(Technical Notes: It is recommended for the model 1400 Gehl balers with 5" inside belts be converted to 6" wide belts)					
1450-1460					
(120811)	5	6" x 462.5"	M70206462	N/A	N/A
Technical Notes: 2-ply belt is required for the 1450 and 1460 models					
1465-1470 Early Models					
(084681)	6	6" x 462.5"	3-Ply Mini Rough Top/Clipper		M71306462
1470 (Newer)					
(125951)	6	6" x 463"	3-Ply Chevron/Clipper		M71206463
1475					
(119476)	6	6" x 469"	3-Ply Chevron/Clipper		M71206469
1500					
(056479)	9	4" x 466"	M70204466	M70504466	M71304466 (MRT)
		10" x 466"	M70210466	M70510466	M71310466 (MRT)
1500A-1600					
(120812)	6	6" x 466"	M70206466	M70506466	M71306466
1850-1860					
(120813)	7	6" x 545.25"	M70206545	N/A	N/A
Technical Notes: 2-ply belt is required for the 1850 and 1860 models					
MRT=Mini Rough Top					

Round Baler Belts

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
GEHL					See line item description.
1865-1870 Early Models					
(084722)	8	6" x 545.25"	3-Ply Mini Rough Top/Clipper		M71306545
1870 (Newer)					
(125952)	8	6" x 545.25"	3-Ply Chevron/Clipper		M71206545
1875					
(119477)	8	6" x 552"	3-Ply Chevron/Clipper		M71206552
2480					
(156649)	6	6" x 468.5"	3-Ply Mini Rough Top/Clipper		M713064681
2580					
(155501)	2	6.5" x 502.5"	3-Ply Chevron/Rivet		M712065022
(155500)	4	6.5" x 474.5"	3-Ply Chevron/Rivet		M712064742
2680					
(155503)	2	6.5" x 556.5"	3-Ply Chevron/Rivet		M712065562
(155505)	4	6.5" x 577.5"	3-Ply Chevron/Rivet		M712065772
2780					
(156649)	8	6" x 468.5"	3-Ply Mini Rough Top/Clipper		M713064681
2880					
(155503)	4	6.5" x 556.5"	3-Ply Chevron/Rivet		M712065562
(155505)	4	6.5" x 577.5"	3-Ply Chevron/Rivet		M712065772
GEHL-Bottom Belts					
1400-1450					
(074725)	1	44.25" x 55.5"	2-Ply Smooth Belt w/ V-Guide/Clipper ⇄		M71744055
1400 Early Model					
(066556)	1	44.25" x 69.5"	2-Ply Smooth Belt w/ V-Guide/Clipper ⇄		M717440691
1500-1500A-1600					
(056480)	1	60" x 95"	2-Ply Smooth Belt w/ V-Guide/Clipper ⇄		M717609501
1850					
(074727)	1	60" x 56.5"	2-Ply Smooth Belt w/ V-Guide/Clipper ⇄		M71760056
Net Wrap Feeding Belts					
1470-1475					
(118659)		6" x 52.25"	Regular Chevron w/ Clipper		M712060052
1870-1875					
(118660)		6" x 64.75"	Regular Chevron w/ Clipper		M712060064

Round Baler Belts

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Round Baler Belts

Make-Model OEM Part No.	Belt Qty.	Dimension		3-Ply Textured Surface Design
HESSTON				See line item description.
555 (6 Belts)				
560-565 (8 Belts)				
(700709999)	6/8	7" x 562.5"	3-Ply Continuous Chevron/Clipper	M71207562
(700713617)		7" x 562.5"	3-Ply Continuous Chevron/Titan	M712075621
		7" x 562.5"	3-Ply Continuous Chevron/Rivet	M712075622
		7" x 562.5"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet	M712075632
(700718617)		7" x 562.5"	3-Ply Mini Rough Top .285/Titan	M713075621
		7" x 562.5"	3-Ply Mini Rough Top .285/Rivet	M713075622
		7" x 562.5"	3-Ply Diamond Top/Rivet	M712075642
(Cont. Chevron is the more aggressive and popular belt styles)				
Starter Flaps				
550-555 (6 Belt Balers)				
(700711998)	4	3.5" x 46.22"	3-Ply Mini Rough Top/Holes Punched	M71303546
560-565 (8 Belt Balers)				
(700711997)	4	3.5" x 61.18"	3-Ply Mini Rough Top/Holes Punched	M71303562
Technical Notes: To optimize baler performance, check and replace flaps as necessary. These are high wear parts.				
745 Early (SN 89101-HP 89100)				
(700721470)	4	7" x 475.5"	3-Ply Mini Rough Top .26/Rivet	M713074752
(700724839)	2	7" x 478.5"	3-Ply Mini Rough Top .26/Rivet	M713074782
745 Later (Eff. SN 89101)				
(700724068)	4	7" x 481.5"	3-Ply Diamond Top/Rivet	M712074812
(700724738)	2	7" x 486.5"	3-Ply Diamond Top/Rivet	M712074862
		7" x 481.5"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712074822
		7" x 486.5"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712074872
845-945 (6 Belts)				
855-955 (8 Belts)				
(700716049)	6/8	7" x 475"	3-Ply Continuous Chevron/Titan	M712074751
		7" x 475"	3-Ply Continuous Chevron/Rivet	M712074752
		7" x 475"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet	M712074722
(700728087)		7" x 475"	3-Ply Mini Rough Top .285/Titan	M713074751
(700720944)		7" x 475"	3-Ply Mini Rough Top .285/Rivet	M713074752
(700723928)		7" x 475"	3-Ply Diamond Top/Rivet	M712074742
		7" x 475"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712074732
Technical Notes: Do not mix Continuous Chevron or Diamond Top with Mini Rough Top. Continuous Chevron and Diamond Top are similar in gripping performance. MRT is much less.				
CC=Continuous Chevron				

Round Baler Belts

Make-Model OEM Part No.	Belt Qty.	Dimension		3-Ply Textured Surface Design
HESSTON				
See line item description.				
945 (Auto Tie)				
(700723928)	4	7" x 475"	3-Ply Diamond Top/Rivet	M712074742
(700727139)	2	7" x 483"	3-Ply Diamond Top/Rivet	M712074832
		7" x 475"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712074732
		7" x 483"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712074842
		7" x 475"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet	M712074722
		7" x 483"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet	M712074882
			(Longer Belts Positioned on Outside)	
846-946 (6 Belts)				
856-956 (8 Belts)				
(700717717)	6/8	7" x 547"	3-Ply Continuous Chevron/Titan	M712075471
		7" x 547"	3-Ply Continuous Chevron/Rivet	M712075472
		7" x 547"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet	M712075442
(700728088)		7" x 547"	3-Ply Mini Rough Top/Titan	M713075471
(700720646)		7" x 547"	3-Ply Mini Rough Top/Rivet	M713075472
(700723293)		7" x 547"	3-Ply Diamond Top/Rivet	M712075462
		7" x 547"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712075452
946C (6 Belts) 4 Short/2 Long				
956 Auto Tie (8 Belts) 4 Short/4 Long				
956C (8 Belts) 4 Short/4 Long				
(700723293)	4/4	7" x 547"	3-Ply Diamond Top/Rivet	M712075462
(700727140)	2/4	7" x 554.5"	3-Ply Diamond Top/Rivet	M712075542
		7" x 547"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712075452
		7" x 554.5"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712075532
		7" x 547"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet	M712075412
		7" x 554.5"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet	M712075522
Technical Notes: See round baler belting descriptions at the beginning of this section for details of the patented (# 5,768,986) cleaner bar option.				
Starter Flaps				
845-846-945-946 (6 Belt Balers)				
(700716010)	4	3.5" x 43.31"	3-Ply Mini Rough Top/Holes Punched	M71303543
855-856-955-956 (8 Belt Balers)				
(700717714)	4	3.5" x 58.5"	3-Ply Mini Rough Top/Holes Punched	M71303558
Technical Notes: To optimize baler performance, check and replace flaps as necessary. These are high wearing parts.				
5400 With Holes				
(728733)	9	4" x 127"	M70204127	M70504127 M71304127 (MRT)
CC=Continuous Chevron DT=Diamond Top MRT=Mini Rough Top				

Round Baler Belts

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Round Baler Belts

Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
JOHN DEERE					See line item description.
410					
(AE35930)	6	4" x 415"	M70204415	M70504415	M71304415 (MRT)
		10" x 415"	M70210415	M70510415	M71310415 (MRT)
Requires Kit		12" x 417.5"	M70212417	M70512417	M71312417 (MRT)
(AE37525)	5	8" x 74"	3-Ply Endless Bottom Belt		M71708074
500					
(AE33990)	9	4" x 422"	M70204422	M70504422	M71304422 (MRT)
		10" x 422"	M70210422	M70510422	M71310422 (MRT)
		60" x 138"	2-Ply Laced Bottom/V-Guide		M717601381
510					
(AE35484)	9	4" x 484"	M70204484	M70504484	M71304484 (MRT)
		10" x 484"	M70210484	M70510484	M71310484 (MRT)
Requires Kit		12" x 486.5"	M70212486	M70512486	M71312486 (MRT)
(AE37525)	7	8" x 74"	3-Ply Endless Bottom Belt		M71708074
330-335-446-447-448 North America (6 Belts) 4 Long/2 Short					
570-572 Europe (6 Belts) 4 Long/2 Short					
375-546-547-548 (8 Belts) 4 Long/4 Short					
	2/4	7" x 402.75"	3-Ply Diamond Top/Rivet		M712074022
	4/4	7" x 410.25"	3-Ply Diamond Top/Rivet		M712074102
		7" x 402.75"	3-Ply DT/Cleaner Bars/Rivet		M712074002
		7" x 410.25"	3-Ply DT/Cleaner Bars/Rivet		M712074082
		Note: Optional Cleaner Bars keep rollers clean and reduce trash build up.			
		7" x 402.75"	3-Ply Diamond Top/Clipper		M712074023
		7" x 410.25"	3-Ply Diamond Top/Clipper		M712074103
385-456-456 Silage-457-458-458 Silage North America (6 Belts) 4 Long/2 Short					
580-582 Europe(6 Belts) 4 Long/2 Short					
556-557-558 (8 Belts) 4 Long/4 Short					
	2/4	7" x 461"	3-Ply Diamond Top/Rivet		M712074612
	4/4	7" x 466.5"	3-Ply Diamond Top/Rivet		M712074662
		7" x 461"	3-Ply DT/Cleaner Bars/Rivet		M712074592
		7" x 466.5"	3-Ply DT/Cleaner Bars/Rivet		M712074642
		Note: Optional Cleaner Bars keep rollers clean and reduce trash build up.			
		7" x 461"	3-Ply Diamond Top/Clipper		M712074613
		7" x 466.5"	3-Ply Diamond Top/Clipper		M712074663
				DT=Diamond Top MRT=Mini Rough Top	

Round Baler Belts

Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

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Round Baler Belts

Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
MASSEY FERGUSON					See line item description.
1455	8	4" x 436"	M70204436	M70504436	M71304436 (MRT)
		9" x 436"	M70209436	M70509436	M71309436 (MRT)
1550-1560	6	4" x 512"	M70204512	M70504512	M71304512 (MRT)
	2	10" x 512"	M70210512	M70510512	M71310512 (MRT)
	(3)	9" x 512"	M70209512	M70509512	M71309512 (MRT)
Popular belt modification: (3) 9" belts inside, (2) 10" belts outside					
1565	6	4" x 512"	M70204512	M70504512	M71304512 (MRT)
	2	9" x 512"	M70209512	M70509512	M71309512 (MRT)
Popular modification: (5) 9" belts inside and outside					
634	4	6" x 428"	N/A	M70506428	N/A
645 (6 Belts)	6	6.5" x 528"	N/A	M705065528	N/A
656 (8 Belts)	8	6.5" x 528"	N/A	M705065528	N/A
825	6	6" x 463"	3-Ply Chevron/Clipper		M71206463
835	8	6" x 545.5"	3-Ply Chevron/Clipper		M71206545
1734-140					
(700700802)	5	4.8" x 364"	3-Ply Mini Rough Top/Clipper		M71304364
(700720942)		4.8" x 364"	3-Ply Mini Rough Top/Rivet		M713043642
1744-142					
(700709185)	6	7" x 366"	3-Ply Continuous Chevron/Clipper		M71207366
(700713890)		7" x 366"	3-Ply Continuous Chevron/Titan		M712073661
		7" x 366"	3-Ply Continuous Chevron/Rivet		M712073662
(700725099)		7" x 366"	3-Ply Mini Rough Top .26/Titan		M713073661
(700720945)		7" x 366"	3-Ply Mini Rough Top .26/Rivet		M713073662
144 (6 Belts)/146 (8 Belts)					
(700709999)	6/8	7" x 562.5"	3-Ply Continuous Chevron/Clipper		M71207562
(700713617)		7" x 562.5"	3-Ply Continuous Chevron/Titan		M712075621
		7" x 562.5"	3-Ply Continuous Chevron/Rivet		M712075622
		7" x 562.5"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet		M712075632
(700718617)		7" x 562.5"	3-Ply Mini Rough Top .285/Titan		M713075621
		7" x 562.5"	3-Ply Mini Rough Top .285/Rivet		M713075622
1745 Early (SN HM89101 - HP89100)					
(700721470)	4	7" x 475.5"	3-Ply Mini Rough Top/Rivet		M713074752
(700724839)	2	7" x 478.5"	3-Ply Mini Rough Top/Rivet		M713074782
1745 Later (Eff. SN HP89101)					
(700724068)	4	7" x 481.5"	3-Ply Diamond Top/Rivet		M712074812
(700724738)	2	7" x 486.5"	3-Ply Diamond Top/Rivet		M712074862
		7" x 481.5"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet		M712074822
		7" x 486.5"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet		M712074872
1746 (6 Belts)/1756 (8 Belts)					
(700728439)	4/4	7" x 571"	3-Ply Diamond Top/Rivet		M712075712
(700728440)	2/4	7" x 578"	3-Ply Diamond Top/Rivet		M712075782
				CC=Continuous Chevron MRT=Mini Rough Top	

Round Baler Belts

Make-Model OEM Part No.	Belt Qty.	Dimension		3-Ply Textured Surface Design
MASSEY FERGUSON (See Agco Round Baler Section for Newer Generation Models, Pages 7-10)				
2745				See line item description.
(700716049)	6	7" x 475"	3-Ply Continuous Chevron/Titan	M712074751
		7" x 475"	3-Ply Continuous Chevron/Rivet	M712074752
		7" x 475"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet	M712074722
(700723928)		7" x 475"	3-Ply Diamond Top/Rivet	M712074742
		7" x 475"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712074732
2745 Auto-Tie (6 Belts) 4 Short/2 Long Belts				
(700723928)	4	7" x 475"	3-Ply Diamond Top/Rivet	M712074742
(700727139)	2	7" x 483"	3-Ply Diamond Top/Rivet	M712074832
		7" x 475"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712074832
		7" x 483"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712074842
2646A-2746A (6 Belts)/2656A-2756A (8 Belts)				
(700723293)	6/8	7" x 547"	3-Ply Diamond Top/Rivet	M712075462
		7" x 547"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712075452
2746 Auto-Tie (6 Belts) 4 Short/2 Long Belts				
(700723293)	4	7" x 547"	3-Ply Diamond Top/Rivet	M712075462
(700727140)	2	7" x 554.5"	3-Ply Diamond Top/Rivet	M712075542
		7" x 547"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712075452
		7" x 554.5"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712075532
2756 (8 Belts) 4 Short/4 Long Belts				
(700723293)	4	7" x 547"	3-Ply Diamond Top/Rivet	M712075462
(700727140)	4	7" x 554.5"	3-Ply Diamond Top/Rivet	M712075542
		7" x 547"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712075452
		7" x 554.5"	3-Ply DT w/ Bottom Side Cleaner Bars/Rivet	M712075532
Technical Notes: See Round Baler Belting descriptions at the beginning of this section for details of the patented (# 5,768,986) cleaner bar option.				
(See AGCO Section for Current Production, pages 7-10)				
Starter Flaps				
144 (6 Belt Baler)				
(700711998)	4	3.5" x 46.22"	3-Ply Mini Rough Top/Holes Punched	M71303546
146 (8 Belt Baler)				
(700711997)	4	3.5" x 61.18"	3-Ply Mini Rough Top/Holes Punched	M71303562
2745-2745 Auto Tie-2646A (6 Belt Baler)				
2746A-2746 Auto Tie				
(700716010)	4	3.5" x 43.31"	3-Ply Mini Rough Top/Holes Punched	M71303543
2656A-2756A-2756 (8 Belt Baler)				
(700717714)	4	3.5" x 58.5"	3-Ply Mini Rough Top/Holes Punched	M71303558
Technical Notes: To optimize baler performance, check and replace flaps as necessary. They are high wear parts.				
CC=Continuous Chevron DT=Diamond Top				

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Round Baler Belts

Make-Model OEM Part No.	Belt Qty.	Dimension		3-Ply Textured Surface Design
NEW HOLLAND				See line item description.
630-634-638				
BR730-BR7050-BR7050 High Moisture				
(86625675)	6	7" x 272.5"	3-Ply Mini Rough Top .26/Clipper	M71372725
450 Utility (5 Belts)				
640-644-648 (6 Belts) BR740-BR740A-BR7060 (6 Belts)				
678-BR770-BR7080 (8 Belts)				
(86635463/86642411)		7" x 343"	3-Ply Mini Rough Top .26/Clipper	M71307343
	6/8	7" x 343"	3-Ply Mini Rough Top .26/Titan	M713073431
		7" x 343"	3-Ply Mini Rough Top HD/Rivet	M713073432
(87042210/9822083)		7" x 343"	3-Ply Mini Rough Top .26/Endless	M713073434
650-654-658-BR750-BR7070 (6 Belts)				
660-664-688-BR780-BR7090 (8 Belts)				
(86642412)	6/8	7" x 420.5"	3-Ply Mini Rough Top .285/Clipper	M71307420
		7" x 420.5"	3-Ply Mini Rough Top .285/Titan	M713074201
		7" x 420.5"	3-Ply Mini Rough Top HD/Rivet	M713075202
(87042208)		7" x 420.5"	3-Ply Mini Rough Top/Endless	M713074204
			Note: 3-Ply HD belt has a deeper surface texture and should be installed as a set.	
Belt Accessories				
Follower Roll-Belt Scraper Strips				
640-644-648-650-654-658-BR740 (Prior to SN 65587)-740 (Prior to SN 65892)				
(9848760)		5" x 45"	3-Ply Mini Rough Top/Holes Punched	M71305045
660-664-678-688-BR770-BR770A-BR780-BR780A				
(9848759)		5" x 59.9"	3-Ply Mini Rough Top/Holes Punched	M71305059
Follower Rolls-Belt Scraper Strips				
BR740-740A (Eff. SN 65588)-BR750 (Eff. SN 65893)-BR7060-BR7070 (6 Belt Models)				
(87385929)		4.4" x 45"	3-Ply Mini Rough Top/Holes Punched	M71304445
BR7080-BR7090 (8 Belt Models)				
(87534991)		3.5" x 59.9"	3-Ply Mini Rough Top/Holes Punched	M71303559
Special Follower Roll Scraper				
654-Australia (1995-1998)-658-U.S. (1998-2002)				
(86548821)		7" x 45"	3-Ply Mini Rough Top/Holes Punched	M71307045
Trash Baffle Strip				
644-648-654-658-678-688				
BR740-BR750-BR770-BR780-BR7060-BR7070-BR7080-BR7090				
(86548820)		7" x 59.8"	3-Ply Mini Rough Top/Holes Punched	M71307059
		Technical Note: Trash Baffle highly recommended for dry crop conditions.		

Round Baler Belts

Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
NEW HOLLAND					
					See line item description.
Belt Lacing Accessories					
New Holland Round Balers					
(9847138)		7" Lacing	Box 4½ Rectangular High Tensile Hooks 7"/18 Cards Per Box		M6102406
(87343637)		Splice Kit	5 Ft. Duralink Cable and 20 Smart Lock Splice Protectors		M61628027
		Premium Cable	100 Ft. Bulk Box #12 Duralink Connecting Cable		M660000
(700707160)		Connecting Pins	7.677" #12 Nylon Covered Rigid Pins with J Bend/pkg. of 10		M72512021
		7" Lacing	Box 4½ Rectangular High Tensile Hooks 7"/10 Cards Per Box		M6102431
		Standard Cable	20 Ft. Spool #332 Connecting Cable		M725332020
		Splice Protection	Smart Lock Splice Protectors/pkg. of 20		M61628026
		Standard Cable	100 Ft. Bulk Spool #332 Connecting Cable		M72532100
Technical Note: Duralink is a high performance premium connecting cable for clipper hooks.					
Smart Locks lock cables or pin in place and protects end hooks.					
See complete listing in our belt accessory section.					
FORD					
551	5	6" x 450"	M70206450	N/A	N/A
Technical Note: Recommended to convert original 5" inside belts to all 6" wide belts.					
(GH066548)		44.25" x 55.5"	2-Ply Smooth Bottom Belt V-Guide/Clipper ⇌		M71744055
(GH066556) Early		44.25" x 69.5"	2-Ply Smooth Bottom Belt V-Guide/Clipper ⇌		M717440691
552					
	6	6" x 466"	M70206466	M70506466	M71306466 (MRT)
(GH056580)		60" x 95"	2-Ply Smooth Bottom Belt V-Guide/Clipper ⇌		M717609501
NEW IDEA (See Agco Round Baler Section for Newer Generation Models, Pages 7-10)					
483-4844 12 Top/4 Bottom(11")					
484-4845 15 Top/5 Bottom(11")					
(105003/700711079) Top		11" x 73.25"	M70211073	M70511073	M71311073 (MRT)
(105005/700709544)		11" x 73.25"	2-Ply Mini Rough Top/Endless ⇌		M702110734 (MRT)
(104712/700718789)		11" x 103.5"	M70211103	M70511103	M71311103 (MRT)
(107517) Bottom		11" x 103.5"	2-Ply Mini Rough Top/Endless ⇌		M702111034
(Endless MRT belts include vulcanized roller side trash bars)					
Older Models	Top	4.75" x 73.25"	M702047573	M705047573	M71304073 (MRT)
(with narrow belts)		4.75" x 73.25"	2-Ply Mini Rough Top/Endless ⇌		M702040734
485-4855 20 Top/4 Bottom(11")					
456-486-4865 25 Top/5 Bottom(11")					
(105003/700711079)		11" x 73.25"	M70211073	M70511073	M71311073 (MRT)
(105005/700709544)		11" x 73.25"	2-Ply Mini Rough Top/Endless ⇌		M702110734
(104108/700711080)		11" x 121"	M70211121	M70511121	M71311121 (MRT)
(104411/700709542)		11" x 121"	2-Ply Mini Rough Top/Endless ⇌		M702111214
(Endless MRT belts include vulcanized roller side trash bars)					
MRT=Mini Rough Top					

Round Baler Belts

Make-Model OEM Part No.	Belt Qty.	Dimension		3-Ply Textured Surface Design
NEW IDEA				See line item description.
4643-6243-6343				
(700700802)	5	4.8" x 364"	3-Ply Mini Rough Top/Clipper	M71304364
(700700942)		4.8" x 364"	3-Ply Mini Rough Top/Rivet	M713043642
4644-6244-6344				
(700709185)	6	7" x 366"	3-Ply Continuous Chevron/Clipper	M71207366
(700713890)		7" x 366"	3-Ply Continuous Chevron/Titan	M712073661
		7" x 366"	3-Ply Continuous Chevron/Rivet	M712073662
(700725099)		7" x 366"	3-Ply Mini Rough Top .26/Titan	M713073661
(700720945)		7" x 366"	3-Ply Mini Rough Top .26/Rivet	M713073662
(Cont. Chevron is the more aggressive and popular of the belt styles)				
4664 (6 Belts)				
4665 (8 Belts)				
(700709999)	6/8	7" x 562.5"	3-Ply Continuous Chevron/Clipper	M71207562
(700713617)		7" x 562.5"	3-Ply Continuous Chevron/Titan	M712075621
		7" x 562.5"	3-Ply Continuous Chevron/Rivet	M712075622
(700718617)		7" x 562.5"	3-Ply Mini Rough Top .285/Titan	M713075621
		7" x 562.5"	3-Ply Mini Rough Top .285/Rivet	M713075622
		7" x 562.5"	3-Ply CC w/ Bottom Side Cleaner Bars/Rivet	M712075632
Starter Flaps				
4664 (6 Belt Baler)				
(700711998)	4	3.5" x 46.22"	3-Ply Mini Rough Top/Holes Punched	M71303546
4665 (8 Belt Baler)				
(700711997)	4	3.5" x 61.18"	3-Ply Mini Rough Top/Holes Punched	M71303562
6345-6454 (6 Belts)				
(700716049)	6/8	7" x 475"	3-Ply Continuous Chevron/Titan	M712074751
		7" x 475"	3-Ply Continuous Chevron/Rivet	M712074752
(700728087)		7" x 475"	3-Ply Mini Rough Top .285/Titan	M713074751
(700720626)		7" x 475"	3-Ply Mini Rough Top .285/Rivet	M713074752
(700723928)		7" x 475"	3-Ply Diamond Top/Rivet	M712074742
6364-6464 (6 Belts)				
6365-6465 (8 Belts)				
(700717717)	6/8	7" x 547"	3-Ply Continuous Chevron/Titan	M712075471
		7" x 547"	3-Ply Continuous Chevron/Rivet	M713075472
(700728088)		7" x 547"	3-Ply Mini Rough Top .285/Titan	M713075471
(700720646)		7" x 547"	3-Ply Mini Rough Top .285/Rivet	M713075472
6254 Early (SN HM89101 - HP891000)				
(700721470)	4	7" x 475.5"	3-Ply Mini Rough Top/Rivet	M713074752
(700724839)	2	7" x 478.5"	3-Ply Mini Rough Top/Rivet	M713074782
6254 Late (Eff. SN HP89101 and Up)				
(700724068)	4	7" x 481.5"	3-Ply Diamond Top .26/Rivet	M712074812
(700724738)	2	7" x 486.5"	3-Ply Diamond Top .26/Rivet	M712074862

Round Baler Belts

Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
NEW IDEA					See Line Item Description
6345-6364-6454-6464 (6 Belt Balers)					
(700716010)	4	3.5" x 43.31"	3-Ply Mini Rough Top/Holes Punched		M71303543
6365-6465 (8 Belt Balers)					
(700717714)	4	3.5" x 58.50"	3-Ply Mini Rough Top/Holes Punched		M71303558
VERMEER					
403F-403G	6	4" x 358"	M70204358	M70504358	M71304358 (MRT)
		9" x 358"	M70209358	M70509358	M71309358 (MRT)
503I	4	6" x 428"	N/A	M70506428	N/A
504C	8	4" x 388"	M70204388	M70504388	M71304388 (MRT)
		9" x 388"	M70209388	M70509388	M71309388 (MRT)
504F-504G	8	4" x 436"	M70204436	M70504436	M71304436 (MRT)
		10" x 436"	M70210436	M70510436	M71310436 (MRT)
504H	8	4" x 436"	M70204436	M70504436	M71304436 (MRT)
		9" x 436"	M70209436	M70509436	M71309436 (MRT)
504I-504IS	6	6" x 424"	N/A	M70506424	N/A
		14" x 424"	N/A	M70514424	N/A
504IS with Net	6	6" x 414"	N/A	M70506414	N/A
		14" x 414"	N/A	M70514414	N/A
504I w/ Traction Roller					
	6	6" x 438"	N/A	M70506438	N/A
		14" x 438"	N/A	M70514438	N/A
504L-5400 Rebel					
	2	6" x 424"	N/A	M70506424	N/A
	2	14" x 424"	N/A	M70514424	N/A
504M Classic					
	3	6.8" x 409"	3-Ply Mini Rough Top 330#/Rivet		M71306410
	3	6.8" x 419"	3-Ply Mini Rough Top 330#/Rivet		M71306420
504M Classic					
Newer Model	3	6.8" x 427"	3-Ply Mini Rough Top 330#/Rivet		M71368427
SN 404 & UP	3	6.8" x 437"	3-Ply Mini Rough Top 330#/Rivet		M71368437
504M 	3	6.8" x 442"	3-Ply Mini Rough Top 330#/Rivet		M71368442
	3	6.8" x 451"	3-Ply Mini Rough Top 330#/Rivet		M71368451
5410 Rebel	3	6" x 409"	3-Ply Mini Rough Top/Clipper		M71306409
	3	6" x 419"	3-Ply Mini Rough Top/Clipper		M71306419
					MRT=Mini Rough Top

Round Baler Belts

Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
VERMEER					See Line Item Description
504N					
		6.8" x 431"	3-Ply Mini Rough Top 330#/Rivet		M71368431
		6.8" x 441"	3-Ply Mini Rough Top 330#/Rivet		M71368441
505I-505L					
	8	6" x 424"	N/A	M70506424	N/A
		14" x 424"	N/A	M70514424	N/A
505M Classic					
	4	6.8" x 409"	3-Ply Mini Rough Top 330#/Rivet		M71306410
	4	6.8" x 419"	3-Ply Mini Rough Top 330#/Rivet		M71306420
505M Classic					
Newer-429 & Up	4	6.8" x 427"	3-Ply Mini Rough Top 330#/Rivet		M71368427
	4	6.8" x 437"	3-Ply Mini Rough Top 330#/Rivet		M71368437
554XL-554XL Silage					
	2	6" x 450"	N/A	M70506450	N/A
	2	14" x 450"	N/A	M70514450	N/A
554XL w/ Wide Pickup					
	2	6" x 440"	N/A	M70506440	N/A
	2	14" x 440"	N/A	M70514440	N/A
555XL-5500 Rebel					
	2	6" x 450"	N/A	M70506450	N/A
	3	14" x 450"	N/A	M70514450	N/A
5420/5520					
		6.8" x 425"	3-Ply Mini Rough Top 330#/Rivet		M71368427
		6.8" x 437"	3-Ply Mini Rough Top 330#/Rivet		M71368437
604J					
	3	6.5" x 528"	N/A	M705065528	N/A
604K-604L-604K					
	2	6.5" x 528"	N/A	M705065528	N/A
	2	14" x 528"	N/A	M70514528	N/A
604M					
	3	6.8" x 522"	3-Ply Mini Rough Top 330#/Rivet		M71368522
	3	6.8" x 533"	3-Ply Mini Rough Top 330#/Rivet		M71368533
604 Super M					
	3	6.8" x 533"	3-Ply Mini Rough Top 330#/Rivet		M71368533
	3	6.8" x 540"	3-Ply Mini Rough Top 330#/Rivet		M71368540
605A					
	9	4" x 400"	M70204400	M70504400	M71304400 (MRT)
		10" x 400"	M70210400	M70510400	M71310400 (MRT)
Bottom Belt		60" x 120"	2-Ply Bottom Belt with V-Guide		M717601201
					MRT=Mini Rough Top

Round Baler Belts

Ready-made assemblies with Clipper Hook fasteners installed unless otherwise noted.

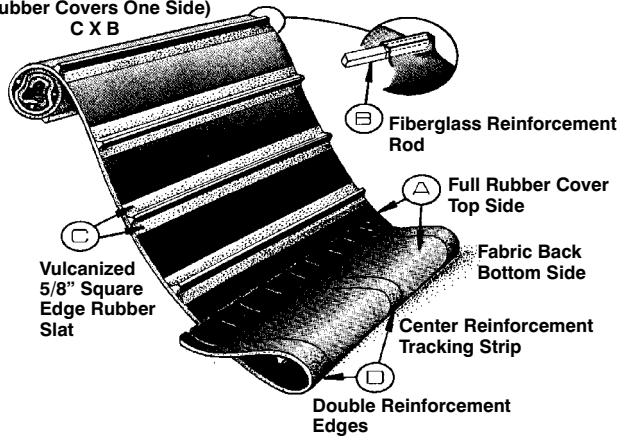
Make-Model OEM Part No.	Belt Qty.	Dimension	200 Series 2-Ply Smooth	300 Series 3-Ply Smooth	3-Ply Textured Surface Design
VERMEER					See Line Item Description
605B					
	9	4" x 388"	M70204388	M70504388	M71304388 (MRT)
		10" x 388"	M70210388	M70510388	M71310388 (MRT)
605C/605E Modified					
	9	4" x 440"	M70204440	M70504440	M71304440 (MRT)
		10" x 440"	M70210440	M70510440	M71310440 (MRT)
605D					
	9	4" x 450"	M70204450	M70504450	M71304450 (MRT)
		10" x 450"	M70210450	M70510450	M71310450 (MRT)
605E					
	9	4" x 457"	M70204457	M70504457	M71304457 (MRT)
		10" x 457"	M70210457	M70510457	M71310457 (MRT)
605F-605G					
	6	4" x 512"	M70204512	M70504512	M71304512 (MRT)
	2	10" x 512"	M70210512	M70510512	M71310512 (MRT)
Inside Option	(3)	9" x 512"	M70209512	M70509512	M71309512 (MRT)
605H					
	6	4" x 512"	N/A	M70504512	M71304512 (MRT)
	2	9" x 512"	N/A	M70509512	M71309512 (MRT)
Inside Option	(3)	9" x 512"	N/A	M70509512	M71309512 (MRT)
605J					
	8	6.5" x 528"	N/A	M705065528	N/A
605J w/ Traction Roller					
	8	6.5" x 542"	N/A	M705065542	N/A
605K-605L-605XL					
	2	6.5" x 528"	N/A	M705065528	N/A
	3	14" x 528"	N/A	M70514528	N/A
605M					
	4	6.8" x 522"	3-Ply Mini Rough Top 330#/Rivet		M71368522
	4	6.8" x 533"	3-Ply Mini Rough Top 330#/Rivet		M71368533
605 Super M					
	4	6.8" x 533"	3-Ply Mini Rough Top 330#/Rivet		M71368533
	4	6.8" x 540"	3-Ply Mini Rough Top 330#/Rivet		M71368540
664 Rancher/665 Rancher					
		6.8" x 482"	3-Ply Mini Rough Top 330#/Rivet		M71368482
		6.8" x 492"	3-Ply Mini Rough Top 330#/Rivet		M71368492
706A					
	11	4" x 493"	M70204493	M70504493	M71304493 (MRT)
		10" x 493"	M70210493	M70510493	M71310493 (MRT)
					MRT=Mini Rough Top

Round Baler Belts

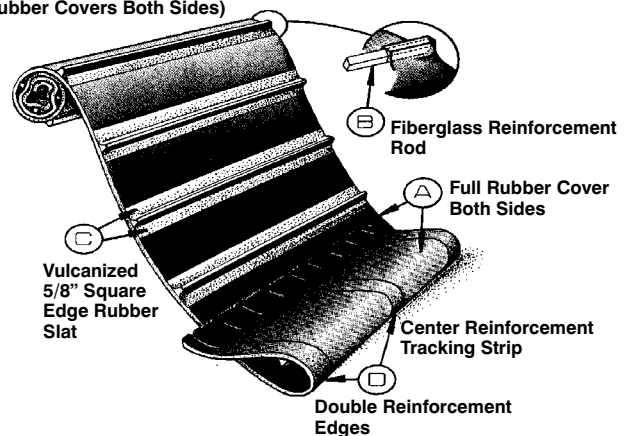
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Header/Swather Belting

REGULAR DUTY
(Rubber Covers One Side)
C X B



HEAVY DUTY
(Rubber Covers Both Sides)



Swather Canvas: Top cover offers a full skim coat of rubber which is thicker than standard frictioned surface canvas for better wear life and added protection from the elements (moisture, sunlight, and ozone). Bottom (back) side has very little rubber for optimum tracking characteristics (less friction and drag). Designed for minimal adjustments and easy installation. A more standard type of construction offers a higher tensile strength when compared to spun polyester of the same weight. S & Z fabric twist is standard with swather product lines.

- Vulcanized top rubber cover for added protection and wear life.
- Hot vulcanized 5/8" reinforced slat.
- Double reinforced edges.
- Center reinforcement vulcanized strip.
- 100 lbs. + tension rated carcass.

Swather Belting: Rubber covered both sides for additional protection against premature wear, abrasion, moisture, sunlight and ozone. Hot vulcanized 5/8" reinforced slats with double reinforced edges are standard. Heavy-duty multifilament polyester construction offers a much higher tensile strength when compared to spun polyester of the same weight. S & Z fabric twist is standard with Prairie Belting swather production lines.

Additional vulcanized reinforcement strip down center for improved tracking and protection of center wear areas.

40% stronger carcass with working tension over 100 lbs.

ROLL BELTING

Belt Size	Length	Part No.	Belt Size	Length	Part No.
40"	150 Ft.	M77340000	40"	150 Ft.	M77440000
40"	300 Ft.	M77340001	40"	300 Ft.	M77440001
41"	150 Ft.	M77341000	41"	150 Ft.	M77441000
41"	300 Ft.	M77341001	41"	300 Ft.	M77441001
41.5"	150 Ft.	M77341500	41.5"	150 Ft.	M77441500
41.5"	300 Ft.	M77341501	41.5"	300 Ft.	M77441501
42"	150 Ft.	M77342000	42"	150 Ft.	M77442000
42"	300 Ft.	M77342001	42"	300 Ft.	M77442001
42" Recessed Slat	150 Ft.	M77342000R	42" Recessed Slat	150 Ft.	M77442000R
42" Recessed Slat	300 Ft.	M77342001R	42" Recessed Slat	300 Ft.	M77442001R
44"	150 Ft.	M77344000	44"	150 Ft.	M77444000
44"	300 Ft.	M77344001	44"	300 Ft.	M77444001
44" Recessed Slat	150 Ft.	M77344000R	44" Recessed Slat	150 Ft.	M77444000R

BAR & BOLT FASTENERS

Two steel fasteners per set. Bolts, washers and nuts included.

Belt Size	Bar Size	Number of Holes	Part No.	Belt Size	Bar Size	Number of Holes	Part No.
40"/42"R	39"	8	M6880390	42"	41.5"	8	M6880415
41"	40.5"	8	M6880405	42"R	39"	8	M6880390
41.5"	41"	8	M6880410	44"R	43.5"	8	M6880435
Special HoneyBee V-Guide Bar Bolt Set 				41.75"	40.75"	9	M6880476

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Harvest Headers

Make-Model	OEM Part No.	Cut	Description	Part No.
AGCO-CHALLENGER-GLEANER-MASSEY FERGUSON				
5000-5200-DHC-DHW Draper/Header				
5000-5200	700726373	18' LH & RH	41" x 150.5" Rubber Slat/No V-Guide	M67410150
DHC-DHW	700726373	18' LH & RH	41" x 150.5" Rubber Slat/No V-Guide	M67410150
5000-5200	700719982	22' LH & RH	41" x 206" Rubber Slat/No V-Guide	M67410206
DHC-DHW	700719982	22' LH & RH	41" x 206" Rubber Slat/No V-Guide	M67410206
5000-5200	700726014	25' LH & RH	41" x 230" Rubber Slat/No V-Guide	M67410230
DHC-DHW	700726014	25' LH & RH	41" x 230" Rubber Slat/No V-Guide	M67410230
5000-5200	700719983	30' LH & RH	41" x 290" Rubber Slat/No V-Guide	M67410290
DHC-DHW	700719983	30' LH & RH	41" x 290" Rubber Slat/No V-Guide	M67410290
5000-DHC	700726007	36' LH & RH	41" x 396" Rubber Slat/No V-Guide	M67410396
5200-DHW	700720217	36' LH & RH	41" x 363.5" Rubber Slat/No V-Guide	M67410363
CHALLENGER-GLEANER-MASSEY FERGUSON				
FDX-9250 DYNAFLEX DRAPER HEADER				
FDX-9250 	71443819	25' LH & RH	41" x 243.5" Rubber Slat/V-Guide	M77411243
FDX-9250 	71443815	30' LH & RH	41" x 304" Rubber Slat/V-Guide	M77411304
FDX-9250 	71443817	35' LH & RH	41" x 364" Rubber Slat/V-Guide	M77411364
FDX-9250 	71462601	40' LH & RH	41" x 423.5" Rubber Slat/V-Guide	M77411423
FDX-9250 	71413887	Center	51.5" x 63" Rubber Slat/V-Guide	M77510063
Universal (See Massey Ferguson 220 Self Propelled Swather)				
NEW HOLLAND 92C-94C-944 Series - HONEYBEE SP Series				
94C-944 Grain Draper				
2-Deck Off Center 30'-36'-39'-42'				
2-Deck Center 30'-36' BSN K01 2004				
92C-94C	87053499	30' LH	42" x 274" Rubber Slat/No V-Guide	M67420273
92C-94C	87053501	30' RH	42" x 323" Rubber Slat/No V-Guide	M67420323
92C-94C	87038811	30' Center	42" x 300" Rubber Slat/No V-Guide	M67420301
94C	87053534	36'/39' LH	42" x 351" Rubber Slat/No V-Guide	M67420351
94C-994	87053535	36' RH	42" x 400" Rubber Slat/No V-Guide	M67420400
94C-994	87053537	39' RH	42" x 472" Rubber Slat/No V-Guide	M67420472
94C	87038961	42' LH	42" x 374" Rubber Slat/No V-Guide	M67420374
94C-994	87053565	42' RH	42" x 517" Rubber Slat/No V-Guide	M67420517
92C-94C(BSN 2005)	86616916	Center Feed	69" x 65" Rubber Slat/No V-Guide	N/A
NEW HOLLAND 94C Series				
2-Deck Off Center 30'-36'-39'-42' ASN K01 2004				
94C	87337704	42' LH	42" x 392" Rubber Slat/No V-Guide	M67420392
94C	87337703	42' RH	42" x 492" Rubber Slat/No V-Guide	M67420492
NEW HOLLAND 94C Series				
2-Deck Center 30'-36'-39'-42' SN K01 2001				
94C	87038811	30' LH & RH	42" x 300" Rubber Slat/No V-Guide	M67420392
94C	87038961	36' LH & RH	42" x 374" Rubber Slat/No V-Guide	M67420374
94C	87519260	40' LH & RH	42" x 423" Rubber Slat/No V-Guide	M67420423

Harvest Headers

Make-Model	OEM Part No.	Cut	Description	Part No.
NEW HOLLAND 94C-944 Series				
3-Deck 30'-36'-39'-42' Hydraulic/Manual				
94C-994	87053510	30' RH	42" x 104" Rubber Slat/No V-Guide	M67420104
94C-994	87053499	30' LH	42" x 274" Rubber Slat/No V-Guide	M67420273
94C-994	87053536	36' RH	42" x 150" Rubber Slat/No V-Guide	M67420149
94C-994	87053534	36'/39' LH	42" x 351" Rubber Slat/No V-Guide	M67420351
94C-994	87053511	39' RH	42" x 221" Rubber Slat/No V-Guide	M67420221
94C ASN K01 2004	87053566	42' Offset	42" x 256" Rubber Slat/No V-Guide	M67420256
94C-994	87053511	42' Offset	42" x 221" Rubber Slat/No V-Guide	M67420221
94C	87038708	42' Center	42" x 198" Rubber Slat/No V-Guide	M67420198
94C (Manual Only)	8733704	42' Offset	42" x 392" Rubber Slat/No V-Guide	M67420392
94C-994	87052844	42' Center	42" x 448" Rubber Slat/No V-Guide	M67420448
94C-994	87053511	30' Center	42" x 221" Rubber Slat/No V-Guide	M67420221
94C-994	87052843	36' Center	42" x 248" Rubber Slat/No V-Guide	M67420248
94C-994	87053540	39' Center	42" x 251" Rubber Slat/No V-Guide	M67420251
94C	87053566	42' Center Offset	42" x 256" Rubber Slat/No V-Guide	M67420256
	87052843	42' Center	42" x 248" Rubber Slat/No V-Guide	M67420248
NEW HOLLAND 94C Series				
3-Deck 36'-40'-42' Center Cray Knives				
94C	87519259	36' Center	42" x 214" Rubber Slat/No V-Guide	M67420214
94C	87038599	36' Center	42" x 160" Rubber Slat/No V-Guide	M67420160
94C	87038961	36' Main	42" x 374" Rubber Slat/No V-Guide	M67420374
94C	87053511	40' Center	42" x 221" Rubber Slat/No V-Guide	M67420221
94C	87519260	40' Main	42" x 423" Rubber Slat/No V-Guide	M67420423
94C	87052844	42' Main	42" x 448" Rubber Slat/No V-Guide	M67420448
94C	87052843	42' Center	42" x 248" Rubber Slat/No V-Guide	M67420248
94C	87038708	40'/42' Center	42" x 198" Rubber Slat/No V-Guide	M67420198
NEW HOLLAND 94C - HONEYBEE RICE				
2-Deck 21'-25' Rice + 25' Standard				
94C	87038708	21' LH & RH	42" x 198" Rubber Slat/No V-Guide	M67420198
94C	87038739	25' LH & RH	42" x 236" Rubber Slat/No V-Guide	M67420236
92C-94C	86616916	Center Feed	69" x 65" Rubber Slat/No V-Guide	N/A
(BSN K01 2005)				
NEW HOLLAND 994D-CASE IH DHX Series (251-362)-HONEYBEE WS Series				
2-Deck 18'-21'-25'				
	87038599	18' LH & RH	42" x 160" Rubber Slat/No V-Guide	M67420160
94C	87038708	21' LH & RH	42" x 198" Rubber Slat/No V-Guide	M67420198
94C	87038739	25' LH & RH	42" x 236" Rubber Slat/No V-Guide	M67420236
NEW HOLLAND 994D-CASE IH DHX Series (251-362)-HONEYBEE WS Series				
994D-DHX	87038739	25' LH & RH	42" x 236" Rubber Slat/No V-Guide	M67420236
994D-DHX	87038811	30' LH & RH	42" x 300" Rubber Slat/No V-Guide	M67420300
994D-DHX361	87038961	36' LH & RH	42" x 374" Rubber Slat/No V-Guide	M67420374
994D-DHX362	87038961	36' LH & RH	42" x 374" Rubber Slat/No V-Guide	M67420374
994D-DHX	87039136	Jr. Deck	42" x 35" Rubber Slat/No V-Guide	M67420035

Harvest Headers

Make-Model	OEM Part No.	Cut	Description	Part No.
NEW HOLLAND HB Series-CASEIH DH Series-HONEYBEE WS Series				
Center - Double 18'-21'-25'-30'-36' Hydraulic/Manual				
18HB-DH182	84388958	18' LH & RH	41.75" x 160" Rubber Slat/ V-Guide	M77417160
21HB Center	84388959	21' LH & RH	41.75" x 198" Rubber Slat/ V-Guide	M77417198
DH212 Center	84388959	21' LH & RH	41.75" x 198" Rubber Slat/ V-Guide	M77417198
25HB Double	84388966	25' LH & RH	41.75" x 236" Rubber Slat/ V-Guide	M77417236
DH252 Double	84388966	25' LH & RH	41.75" x 236" Rubber Slat/ V-Guide	M77417236
25HB Center	84388960	25' LH & RH	41.75" x 198" Rubber Slat/ V-Guide	M77417198
DH252 Center	84388960	25' LH & RH	41.75" x 198" Rubber Slat/ V-Guide	M77417198
30HB/94C Double	84388971	30' LH & RH	41.75" x 300" Rubber Slat/ V-Guide	M77417300
DH302 Double	84388971	30' LH & RH	41.75" x 300" Rubber Slat/ V-Guide	M77417300
30HB Center	84388970	30' LH & RH	41.75" x 272" Rubber Slat/ V-Guide	M77417272
DH302 Center	84388970	30' LH & RH	41.75" x 272" Rubber Slat/ V-Guide	M77417272
36HB Double	84480130	36' LH & RH	41.75" x 378" Rubber Slat/ V-Guide	M77417378
DH362 Double	84480130	36' LH & RH	41.75" x 378" Rubber Slat/ V-Guide	M77417378
36HB Center	84388973	36' LH & RH	41.75" x 350" Rubber Slat/ V-Guide	M77417348
DH362 Center	84388973	36' LH & RH	41.75" x 350" Rubber Slat/ V-Guide	M77417348
	84388975	Deck Ext.	41.75" x 30" Rubber Slat/ V-Guide	M77417030
NEW HOLLAND 88C Series - HONEYBEE GRAIN BELT PLUS				
Center 30'-36'-42'-45'				
88C30P	87704521	30' Center	41.75" x 65" Rubber Slat/ V-Guide	M77417066
	84136080	30' LH & RH	41.75" x 268" Rubber Slat/ V-Guide	M77417268
88C36P	87704521	36' Center	41.75" x 65" Rubber Slat/ V-Guide	M77417066
	84136094	36' LH & RH	41.75" x 344" Rubber Slat/ V-Guide	M77417344
88C42P	87704521	42' Center	41.75" x 65" Rubber Slat/ V-Guide	M77417066
	84136097	42' LH & RH	41.75" x 416" Rubber Slat/ V-Guide	M77417416
88C45P	87704521	45' Center	41.75" x 65" Rubber Slat/ V-Guide	M77417066
	84136107	45' LH & RH	41.75" x 452" Rubber Slat/ V-Guide	M77417452
NEW HOLLAND 94C Series				
3-Deck 36'-40'-42' Center Deck - Cray Knives				
94C	84188536	36' Center	41.75" x 214" Rubber Slat/ V-Guide	M77417214
94C	84188562	36' Center	41.75" x 160" Rubber Slat/ V-Guide	M77417160
94C	84188577	36' Main	41.75" x 374" Rubber Slat/ V-Guide	M77417374
94C	84188565	40' Center	41.75" x 221" Rubber Slat/ V-Guide	M77417221
94C	84184535	40'/42' Center	41.75" x 198" Rubber Slat/ V-Guide	M77417198
94C	84188584	40' Main	41.75" x 423" Rubber Slat/ V-Guide	M77417423
94C	84188568	42' Center	41.75" x 248" Rubber Slat/ V-Guide	M77417248
94C	84316731	42' Main	41.75" x 448" Rubber Slat/ V-Guide	M77417448
NEW HOLLAND 94C Series				
3-Deck 36'-40'-42' Center Deck				
94C	84316724	30' LH & RH	41.75" x 300" Rubber Slat/ V-Guide	M77417300
94C	84316727	36' LH & RH	41.75" x 374" Rubber Slat/ V-Guide	M77417374
94C	84188584	40' LH & RH	41.75" x 423" Rubber Slat/ V-Guide	M77417423
94C	84316731	42' LH & RH	41.75" x 448" Rubber Slat/ V-Guide	M77417448

Harvest Headers

Make-Model	OEM Part No.	Cut	Description	Part No.
NEW HOLLAND 94C Series				
2-Deck 21'-25' Rice + 25' Standard				
94C	84136096	21' LH & RH	41.75" x 198" Rubber Slat/ V-Guide	M77417198
94C	84388966	25' LH & RH	41.75" x 236" Rubber Slat/ V-Guide	M77417236
92C - 94C (K01 2005 & Later)	87389088	Center Feed	68.75" x 63" Rubber Slat/ V-Guide	N/A
JOHN DEERE				
925D 	AH159533	25' LH & RH	36" x 244" Rubber Slat/ V-Guide	M77636244
930D 	AH159534	30' LH & RH	36" x 304" Rubber Slat/ V-Guide	M77636304
930D 	AH159557	30' Windrow	36" x 86" Rubber Slat/ V-Guide	M77636086
930D 	AH159558	30' Shiftable	36" x 218" Rubber Slat/ V-Guide	M77636218
936D 	AH159535	36' LH	36" x 332" Rubber Slat/ V-Guide	M77636322
936D 	AH159536	36' RH	36" x 420" Rubber Slat/ V-Guide	M77636420
936D 	AH159537	36' RH Fixed	36" x 202" Rubber Slat/ V-Guide	M77636202
936D 	AH159558	36' Shiftable	36" x 218" Rubber Slat/ V-Guide	M77636218
925D-930D 	AH159538	Center	60" x 63" Rubber Slat/ V-Guide	M77600063
936D 	AH203047	Center	60" x 63" Rubber Slat/ V-Guide	M77600063
625D 	AXE12531	25' LH & RH	39.5" x 237" Rubber Slat/ V-Guide	M77639237
630D 	AXE14731	30' LH & RH	39.5" x 297" Rubber Slat/ V-Guide	M77639297
635D 	AXE12532	35' LH & RH	39.5" x 357" Rubber Slat/ V-Guide	M77639357
640D 	AXE16051	40' LH & RH	39.5" x 414" Rubber Slat/ V-Guide	M77639414
625D-630D 	AXE12117	Center	55.25" x 57.12" Rubber Slat/ V-Guide	M77655057
635D-640D 	AXE12117	Center	55.25" x 57.12" Rubber Slat/ V-Guide	M77655057
MACDON 960 (1992-1994)				
	43183	21' LH Double	41.5" x 174" Rubber Slat Belt w/ V-Guide	M77415174
	43184	21' RH Double	41.5" x 222" Rubber Slat Belt w/ V-Guide	M77415222
	43183	21' LH-RH Triple	41.5" x 174" Rubber Slat Belt w/ V-Guide	M77415174
	43184	25' LH Double	41.5" x 222" Rubber Slat Belt w/ V-Guide	M77415222
	43185	25' RH Double	41.5" x 269" Rubber Slat Belt w/ V-Guide	M77415269
	43184	25' LH-RH Triple	41.5" x 222" Rubber Slat Belt w/ V-Guide	M77415222
		30' LH Double	41.5" x 282" Rubber Slat Belt w/ V-Guide	M77415282
	43187	30' RH Double	41.5" x 329" Rubber Slat Belt w/ V-Guide	M77415329
	43186	30' LH-RH Triple	41.5" x 282" Rubber Slat Belt w/ V-Guide	M77415282
	43188	36' LH Double	41.5" x 354" Rubber Slat Belt w/ V-Guide	M77415354
	43189	36' RH Double	41.5" x 402" Rubber Slat Belt w/ V-Guide	M77415402

Harvest Headers

Make-Model	OEM Part No.	Cut	Description	Part No.
MACDON 960 (1995-2000)				
	49515	21' LH Double	41.5" x 190" Rubber Slat Belt w/ V-Guide	M77415190
	49516	21' RH Double	41.5" x 238" Rubber Slat Belt w/ V-Guide	M77415238
	49515	21' LH-RH Triple	41.5" x 190" Rubber Slat Belt w/ V-Guide	M77415190
	49516	25' LH Double	41.5" x 238" Rubber Slat Belt w/ V-Guide	M77415238
	49517	25' RH Double	41.5" x 287" Rubber Slat Belt w/ V-Guide	M77415287
	49516	25' LH-RH Triple	41.5" x 238" Rubber Slat Belt w/ V-Guide	M77415238
	49518	30' LH Double	41.5" x 298" Rubber Slat Belt w/ V-Guide	M77415298
	49519	30' RH Double	41.5" x 345" Rubber Slat Belt w/ V-Guide	M77415345
	49518	30' LH-RH Triple	41.5" x 298" Rubber Slat Belt w/ V-Guide	M77415298
	49507	36' LH Double	41.5" x 370" Rubber Slat Belt w/ V-Guide	M77415370
	49521	36' RH Double	41.5" x 417" Rubber Slat Belt w/ V-Guide	M77415417
	43182	Mini Triple	41.5" x 46" Rubber Slat Belt w/ V-Guide	M77415046
	43201	Mini Triple	41.5" x 48" Rubber Slat Belt w/ V-Guide	M77415049
	40697	Center	41.5" x 85.75" Rubber Slat Belt w/ V-Guide	M77415085
		Center	41.5" x 97" Rubber Slat Belt w/ V-Guide	M77415097
MACDON 962-NEW HOLLAND 84C-CASE IH 1042				
84C-1042-2042	338629A1	30' LH Double	41.5" x 298" Rubber Slat Belt w/ V-Guide	M77415298
84C-1042-2042	338630A1	30' RH Double	41.5" x 345" Rubber Slat Belt w/ V-Guide	M77415345
84C-1042-2042	338633A1	36' LH Double	41.5" x 370" Rubber Slat Belt w/ V-Guide	M77415370
84C-1042-2042	338635A1	36' RH Double	41.5" x 417" Rubber Slat Belt w/ V-Guide	M77415417
84C-1042-2042	338590A1	Mini	41.5" x 15" Rubber Slat/V-Guide	M77415015
84C-1042	430272A1	Adapter	45" x 97" Rubber Slat/V-Guide	
MACDON 972-NEW HOLLAND 84C-CASE IH 1052-2052-2062				
1052-2052	346016A1	21' LH & RH	41.5" x 201" Rubber Slat/V-Guide	M77415201
1052-2052	346018A1	25' LH & RH	41.5" x 249" Rubber Slat/V-Guide	M77415249
84C-1052	346022A1	30' LH & RH	41.5" x 309" Rubber Slat/V-Guide	M77415309
2052-2062	346022A1	30' LH & RH	41.5" x 309" Rubber Slat/V-Guide	M77415309
84C-1052	372311A1	36' LH Double	41.5" x 357" Rubber Slat/V-Guide	M77415357
2052-2062	372311A1	36' LH Double	41.5" x 357" Rubber Slat/V-Guide	M77415347
84C-1052	372312A1	36' RH Double	41.5" x 405" Rubber Slat/V-Guide	M77415405
2052-2062	372312A1	36' RH Double	41.5" x 405" Rubber Slat/V-Guide	M77415405
2052-2062	346018A1	36'/39' RH In	41.5" x 250" Rubber Slat/V-Guide	M77415250
2052-2062	372321A1	36' RH Out	41.5" x 155" Rubber Slat/V-Guide	M77415155
2052	87446869	39' RH Out	41.5" x 183" Rubber Slat/V-Guide	M77415183
84C-2052	347517A1	Mini	41.5" x 20" Rubber Slat/V-Guide	M77415020
2052	87446870	39' RH Center	41.5" x 434" Rubber Slat/V-Guide	M77415434
2052	87446868	39' LH Center	41.5" x 390" Rubber Slat/V-Guide	M77415390
CASE IH 2142				
2142	87752713	25' LH & RH	41.5" x 217" Rubber Slat/V-Guide	M77415217
2142	87752690	30' LH & RH	41.5" x 277" Rubber Slat/V-Guide	M77415277
2142	87752692	35' LH & RH	41.5" x 335" Rubber Slat/V-Guide	M77415335

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Pull-Type Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
CASE IH			
750	25' LH Front	41.5" x 229"	M67415229
	25' RH Front	41.5" x 345"	M67415345
	25' LH Front	41.5" x 291"	M67415291
	25' RH Rear	41.5" x 256"	M67415256
	25' Center	41.5" x 122"	M67415122
	w/ Narrow Attach.	41.5" x 19.5"	M67415019
	w/ Ext. Attach.	41.5" x 70.5"	M67415070
8210 (Up to 1993 Production)			
(700710161)	21' LH	42" x 142" Recessed Slat	M67420142R
(700710162)	21' RH	42" x 277" Recessed Slat	M67420277R
8220			
(700710163)	25' LH	42" x 238" Recessed Slat	M67420238R
(700710165)	25' RH	42" x 277" Recessed Slat	M67420277R
8230			
(700710164)	30' LH	42" x 247" Recessed Slat	M67420247R
(700710165)	30' RH	42" x 367" Recessed Slat	M67420367R
8240			
(700710965)	35' LH	42" x 296" Recessed Slat	M67420296R
(700712966)	35' RH	42" x 434" Recessed Slat	M67420434R
Technical Note: The full slat will not fit on older 8200 series Case IH P.T. Swathers (pre-1994) due to interference in the draper guide tract flange at the rear of the header. Full slats may be used if this flange is removed. You may also cut off the "D" rings on the underside of the cutter bar that ties down machine during shipment. "D" rings can build up trash and effect draper tracking. In 1993 and newer models, "D" rings were repositioned to eliminate this build-up potential			
8210 (1993 Production & Later)			
(700712955)	21' LH	42" x 142" Full Slat	M67420142
(700712956)	21' RH	42" x 277" Full Slat	M67420277
8220			
(700712957)	25' LH	42" x 238" Full Slat	M67420238
(700712956)	25' RH	42" x 277" Full Slat	M67420277
8230			
(700712958)	30' LH	42" x 244" Full Slat	M67420244
(700712959)	30' RH	42" x 367" Full Slat	M674203670
8240			
(700712960)	35' LH	42" x 293" Full Slat	M67420293
(700712961)	35' RH	42" x 434" Full Slat	M67420434
CCIL			
601	12'	41" x 200"	-
	15'	41" x 272"	-
	18'	41" x 338"	-
622/626	22' RH/LH	41" x 217"	-
	26' RH/LH	41" x 268"	-

Pull-Type Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
CCIL			
660	24'	41" x 210"	M67410210
	24'	41" x 245.5"	-
	Ext.	41" x 41.5"	-
COCKSHUTT			
2/402/E2	12'	41" x 208"	M67410208
	15'	41" x 275"	M67410275
	Ext.	41" x 80"	M67410080
501		(Refer to White 601)	
HESSTON			
1200 (Up to 1993 Production)			
(700710161)	21' LH	42" x 142" Recessed Slat	M67420142R
(700710162)	21' RH	42" x 277" Recessed Slat	M67420277R
(700710163)	25' LH	42" x 238" Recessed Slat	M67420238R
(700710162)	25' RH	42" x 277" Recessed Slat	M67420277R
(700710164)	30' LH	42" x 247" Recessed Slat	M67420247R
(700710165)	30' RH	42" x 367" Recessed Slat	M67420368R
(700710965)	35' LH	42" x 296" Recessed Slat	M67420297R
(700712966)	35' RH	42" x 434" Recessed Slat	M67420435R
Technical Note: The full slat will not fit on older 1200 series Hesston P.T. Swathers (pre-1994) due to interference in the draper guide tract flange at the rear of the header. Full slats may be used if this flange is removed. You may also cut off the "D" rings on the underside of the cutter bar that ties down machine during shipment. "D" rings can build up trash and effect draper tracking. In 1993 and newer models, "D" rings were repositioned to eliminate this build-up potential			
1200 (1993 Production & Later)			
(700712955)	21' LH	42" x 142" Full Slat	M67420142
(700712956)	21' RH	42" x 277" Full Slat	M67420277
(700712957)	25' LH	42" x 238" Full Slat	M67420238
(700712956)	25' RH	42" x 277" Full Slat	M67420277
(700712958)	30' LH	42" x 244" Full Slat	M67420244
(700712959)	30' RH	42" x 367" Full Slat	M67420670
(700712960)	35' LH	42" x 293" Full Slat	M67420296
(700712961)	35' RH	42" x 434" Full Slat	M67420434
INTERNATIONAL HARVESTER			
200			
(597-112-R92)	12'	41.5" x 193"	M67415193
(597-113-R92)	16'	41.5" x 291"	M67415291
1964 & Later			
(597-115-R92)	Cross Conv.	41.5" x 256"	M67415256
(597-116-R92)	Ext.	41.5" x 39.25"	M67415039
(597-117-R92)	Rear Delivery	41.5" x 123"	M67415128

Pull-Type Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
INTERNATIONAL HARVESTER			
75			
(825-977-C91)	Ext.	41.5" x 78"	M67415078
(825-053-C91)	18' LH	41.5" x 96"	M67415096
(825-054-C91)	18' RH	41.5" x 242"	M67415242
(825-803-C91)	21' LH	41.5" x 138"	M67415138
(825-801-C91)	21' RH	41.5" x 271"	M67415271
	15' End Del.		
(823-098-C91)	25' LH	41.5" x 162"	M67415162
(825-802-C91)	25' RH	41.5" x 345"	M67415345
	18' End Del.		
JOHN DEERE			
190			
	Platform	42" x 78"	M67420078
	Platform	42" x 248"	M67420248
	Double Swath	42" x 266"	M67420266
	D.S. Ext.	42" x 70"	M67420070
	D.S. Ext.	42" x 112"	M67420112
290			
	Platform	42" x 143"	
	Platform	42" x 247" Recessed Slat	M67420247R
580			
	Ext.	41.5" x 78"	M67415078
	18' LH	41.5" x 96"	M67415096
	18' RH	41.5" x 242"	M67415242
	21' LH	41.5" x 138"	M67415138
	21' RH	41.5" x 271"	M67415271
	25' LH	41.5" x 162"	M67415162
	25' RH	41.5" x 345"	M67415345
	30' LH	41.5" x 271"	M67415271
	30' RH	41.5" x 345"	M67415345
590			
	21' LH	41.5" x 128"	M67415128
	21' RH	41.5" x 271"	M67415271
	25' LH	41.5" x 229"	M67415229
	25' RH	41.5" x 271"	M67415271
	30' LH	41.5" x 271"	M67415271
	30' RH	41.5" x 345"	M67415345
	36' LH/RH	41.5" x 375"	M67415375
MACDON - Pull Type			
(32867) 90969C2	21' LH	41.5" x 126.5" Recessed Slat	M67415126
(33797) 1995646C1	21' RH	41.5" x 268" Recessed Slat	M67415268
(33797) 1995646C1	30' LH	41.5" x 268" Recessed Slat	M67415268
(37124)	30' RH	41.5" x 348" Recessed Slat	M67415348
(32923)	25' LH	42" x 221" Recessed Slat	M67420220
(32919)	25' RH	42" x 266" Recessed Slat	M67420266
(32919)	30' LH	42" x 266" Recessed Slat	M67420266
(32920)	30' LH	42" x 341" Recessed Slat	M67420341

Pull-Type Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
MASSEY FERGUSON			
30	12'	41" x 210"	M67410210
	15'	41" x 294"	M67410294
	16'	41" x 306"	M67410306
35	Ext.	41.5" x 78"	M67415078
	15'	41.5" x 271"	M67415271
	18' LH	41.5" x 96"	M67415096
	18' RH	41.5" x 242"	M67415242
	21' LH	41.5" x 138"	M67415138
	21' RH	41.5" x 271"	M67415271
	25' LH	41.5" x 162"	M67415162
	15' End Del.	41.5" x 162"	M67415162
	25' RH	41.5" x 345"	M67415345
	18' End Del.	41.5" x 345"	M67415345
PT120	Refer to Hesston 1200 Series (1993 Production and Later)		
613, 625 Duplex	30' LH	41.5" x 271"	M67415271
	30' RH	41.5" x 345"	M67415345
	36'	41.5" x 375"	M67415375
	42' LH Front	41.5" x 128"	M67415128
	42' RH Front	41.5" x 271"	M67415271
	42' LH Rear	41.5" x 193"	M67415193
	42' RH Rear	41.5" x 256"	M67415256
	50' LH Front	41.5" x 225"	M67415225
	50' RH Front	41.5" x 271"	M67415271
	50' LH Rear	41.5" x 291"	M67415291
	50' RH Rear	41.5" x 256"	M67415256
	50' Center	41.5" x 122"	M67415122
MASSEY HARRIS			
4	10'	42" x 191"	M67420191
	12'	42" x 217"	M67420217
	16'	42" x 304"	M67420304
8	12'	41.38" x 236"	M67413236
28	16'	41" x 308"	M67410308
M&M			
M144/M168	12'	41" x 202"	M67410202
	14'	41" x 250"	M67410250

Pull-Type Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
NEW HOLLAND			
109	Ext.	41.5" x 82"	M67415082
	18' LH	41.5" x 96"	M67415096
	18' RH	41.5" x 242"	M67415242
	21' LH	41.5" x 138"	M67415138
	21' RH	41.5" x 271"	M67415271
	15' End	41.5" x 271"	M67415271
	25' LH	41.5" x 162"	M67415162
	25' RH	41.5" x 345"	M67415345
	18' End	41.5" x 345"	M67415345
OLIVER			
501	18'	41.5" x 345"	M67415345
OWATONNA			
245	Ext	41.88" x 94"	-
	18' Short	41.88" x 78.88"	-
	18' & 21.5' LH	41.88" x 249.63"	M6741825
	21.5' Short	41.88" x 162.88"	-
RENN			
1000	Ext.	41.5" x 82"	M67415082
	18' LH	41.5" x 96"	M67415096
	18' RH	41.5" x 242"	M67415242
	21' LH	41.5" x 138"	M67415138
	21' RH	41.5" x 271"	M67415271
	15' End Del.	41.5" x 271"	M67415271
	25' LH	41.5" x 162"	M67415162
	25' RH	41.5" x 345"	M67415345
	18' End Del.	41.5" x 345"	M67415345
VERSATILE			
M10	12' End Del.	42" x 203"	-
	15' End Del.	42" x 273"	-
	18' End Del.	42" x 347"	-
	18' C. Del. LH	42" x 124"	-
	18' C. Del. RH	42" x 213"	-
	20' C. Del. LH	42" x 152"	-
	20' C. Del. RH	42" x 237"	-
	24' LH/RH	42" x 237"	-
WESTWARD			
3000	21' LH	41.5" x 128"	M67415128
	21' RH	41.5" x 271"	M67415271
	25' LH	41.5" x 225"	M67415225
	25' RH	41.5" x 271"	M67415271
	30' LH	41.5" x 271"	M67415271
	30' RH	41.5" x 345"	M67415345
	36'	41.5" x 375"	M67415375

Pull-Type Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
WESTWARD			
3000 Duplex			
	42' LH Front	41.5" x 128"	M67415128
	42' RH Front	41.5" x 271"	M67415271
	42' LH Rear	41.5" x 193"	M67415193
	42' RH Rear	41.5" x 256"	M67415256
	50' LH Front	41.5" x 225"	M67415225
	50' RH Front	41.5" x 271"	M67415271
	50' LH Rear	41.5" x 291"	M67415291
	50' RH Rear	41.5" x 256"	M67415256
	50' Center	41.5" x 122"	M67415122
	42'/50' Long	41.5" x 104.5"	M67415104
	42'/50' Short	41.5" x 70.5"	M67415070

Self-Propelled Swather Belts

CASE			
Case 820, 840, 850, 950, 955, 1140			
IHC 201, 210, 230			
597-125-R95	10'	40" x 87"	M67400087
597-126-R95	12'	40" x 115"	M67400115
597-128-R95	14'	40" x 134"	M67400134
597-129-R95	16'	40" x 152"	M67400152
	20'	40" x 205"	M67400205
855			
	10'	48" x 87"	M67480087
	12'	48" x 108"	M67480108
	14'	48" x 128"	M67480128
	16'	48" x 150"	M67480150
	18'	48" x 174"	M67480174
	20'	48" x 198"	M67480198
CASE IH			
163			
613-583-R92	10'	41.5" x 90"	M67415090
613-584-R92	12'	41.5" x 115"	M67415115
613-585-R92	14'	41.5" x 138"	M67415138
613-586-R92	16'	41.5" x 162"	M67415162
165-201			
892-320-C91 / (831-352-C91)	10'	41.5" x 82"	M67415082
597-122-R95 / (831-353-C91)	12'	41.5" x 104"	M67415104
597-124-R95	14'	41.5" x 128"	M67415128
597-120-R96	16'	41.5" x 152"	M674151521
175-210			
597-121-R94	10.5'	41.5" x 82"	M67415082
597-123-R95	13.5'	41.5" x 115"	M67415115
597-119-R96	16.5'	41.5" x 152"	M674151521
597-120-R96	19.5'	41.5" x 188"	M67415188

Self-Propelled Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
CASE IH			
230			
829-320-C91	10.5'	41.5" x 82"	M67415082
597-122-R95	12.5'	41.5" x 104"	M67415104
597-124-R95	14.5'	41.5" x 128"	M67415128
597-119-R96	16.5'	41.5" x 152"	M674151521
597-120-R96	19.5'	41.5" x 188"	M67415188
4000-5000			
829-320-C91 (831-352-C91)	10.5'	41.5" x 82"	M67415082
	12.5' LH		
597-124-R95 (831-354-C91)	12.5' RH	41.5" x 128"	M67415128
	16.5' LH		
597-122-R95 (831-353-C91)	14.5' LH	41.5" x 104"	M67415104
597-119-R96 (831-355-C91)	14.5' RH	41.5" x 152"	M674151521
	19.5' LH		
829-322-C91	19.5' RH	41.5" x 229"	M67415229
829-321-C91 (831-356-C91)	16.5' RH	41.5" x 188"	M67415188
830-061-C91	24.5' RH	41.5" x 278"	M67415278
(831-359-C91)	24.5' LH	41.5" x 206"	M67415206
4000 After 1978			
597-122-R95	12.5'	41.5" x 104"	M67415104
597-124-R95	14.5'	41.5" x 128"	M67415128
597-119-R96	16.5'	41.5" x 152"	M674151521
597-120-R96	19.5'	41.5" x 188"	M67415188
832-190-C91	24.5'	41.5" x 242"	M67415242
Self-Cleaning Platform			
175			
597-125-R95	10.5'	40" x 87"	M67400087
597-127-R94	13.5'	40" x 115"	M67400115
6000-6500			
1906345C1	21'	41.5" x 188"	M67415188
1906346C1	25'	41.5" x 229"	M67415229
1906346C1	30'	41.5" x 291"	M67415291
1336268C1	36' RH	41.5" x 375"	M67415375
1336269C1	36' LH	41.5" x 311"	M67415311
8820 (Production Models CFH-0050001 to CFH-0050295)			
700710180	21' Both	42" x 207" Recessed Slat	M67420201R
700710181	25' LH	42" x 247" Recessed Slat	M67420247R
700710182	25' RH	42" x 207" Recessed Slat	M67420207R
700710183	30' LH	42" x 302" Recessed Slat	M67420302R
700710184	30' RH	42" x 262" Recessed Slat	M67420262R
700712989	Mini	42" x 40" Recessed Slat	M67420046R

Self-Propelled Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
CASE IH			
8820 (Production Models CFH-0050296 and Up)			
700712985	21' Both	42" x 200"	M67420200
700712986	25' LH	42" x 247"	M67420470
700712987	25' RH	42" x 207"	M67420206
700712988	30' LH	42" x 303"	M67420303
700712989	30' RH	42" x 261"	M67420261
	Mini Laced	42" x 40"	M67420046
8830			
71700160	15'	42" x 135" Recessed Slat	M67420135R
71700087	18'	42" x 166" Recessed Slat	M67420166R
700708481	21'	42" x 207" Recessed Slat	M67420207R
8840			
		8" x 87"	
700709104	Laced Belt	44" x 200" Recessed Slat	M67440200R
CCIL			
500-550			
01-3149 (01-1020)	12'	41" x 109"	-
01-3159 (01-2760)	15'	41" x 142"	-
01-3160 (01-2761)	18'	41" x 178"	-
01-11316 (01-18894)	21'	41" x 214"	-
32638	Ext. 26'	41" x 15"	-
32933	26'	41" x 267.5"	-
501			
01-3191 (01-3158)	Ext. 30'	41" x 42.5"	-
01-3192 (01-2615)	30'	41" x 278"	-
742 (Hydraflex)			
01-35692	Ext. 42'	41" x 47.4"	-
01-37563	42'	41" x 427.1"	-
CEREAL IMPLEMENT			
722 / See Massey 200 SP			
45910	13' Deck	41" x 327"	M67410327
45909 LH & LR 30' DS/RH 26' CD	11' Deck	41" x 281"	M67410278
45908 LH & RH 26' DS/LH 26' CD/22' CD	9' Deck	41" x 233"	M67410230
45907 LH & RH 22' DS/LH 22' CD	7' Deck	41" x 185"	M67410182
45906 LH & RH 18'	6.5' Deck	41" x 167"	M67410167
54912	2' Ext.	41" x 48"	M67410048
45913	Insert	41" x 12"	M67410012
DS = Double Swath / CD = Center Delivery			

Self-Propelled Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
COCKSHUTT			
423			
XAD 1291	10'	44" x 88"	M67440088
XAD 1292	12'	44" x 115"	M67440115
XAD 1293	14'	44" x 133"	M67440133
XAD 1294	16'	44" x 157"	M67440157
502, 503, 504			
895322L	10'	48" x 87"	M67480087
895323L	12'	48" x 108"	M67480108
895324L	14'	48" x 129"	M67480129
895768L	16'	48" x 150"	M67480150
895247L	18'	48" x 174"	M67480174
895248L	20'	48" x 198"	M67480198
FORD			
	12'	48" x 108"	M67480108
	14'	48" x 129"	M67480129
	16'	48" x 150"	M67480150
	18'	48" x 174"	M67480174
	20'	48" x 198"	M67480198
HESSTON			
All Hesston Models Through 1974			
028449	10'	44" x 88"	M67440088
028456	12'	44" x 115"	M67440115
028464	14'	44" x 133"	M67440133
028472	16'	44" x 157"	M67440157
028652	18'	44" x 336"	M67440336
728105 (Grain/Shift Plat.)	18'	44" x 192" Recessed Slat	M67440192R
828402	18'	44" x 200" Recessed Slat	M67440200R
420, 520			
728383	10'	44" x 75"	M67440075
028456	12' R.H.	44" x 115"	M67440115
728360	12' L.H.	44" x 91"	M67440091
028464	14' R.H.	44" x 133"	M67440133
728378	14' L.H.	44" x 115"	M67440115
028472	16' R.H.	44" x 157"	M67440157
728394	16' L.H.	44" x 139"	M67440139
728410	20' R.H.	44" x 205"	M67440205
728402	20' L.H.	44" x 189"	M674401891
5000 Center Delivery & Shiftable			
(700726373)	18'	41" x 150.5"	M67410150
(700719982)	22'	41" x 206"	M67410206
(700726014)	25'	41" x 230"	M67410230
(700719983)	30'	41" x 290"	M67410290
(700726007)	36'	41" x 396"	M67410396

Self-Propelled Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
HESSTON			
6400, 6450, 6455, 6555, 6655			
828277 (1700152)	12'	42" x 100" Recessed Slat	M67420100R
828285 (1700160)	15'	42" x 135" Recessed Slat	M67420135R
828293 (1700087)	18'	42" x 166" Recessed Slat	M67420166R
828301 (1700103)	21'	42" x 207" Recessed Slat	M67420207R
8100 (Up to 1993 Production)			
700708471 / 700710180	21'	42" x 201" Recessed Slat	M67420201R
700710182 / 700712987	25' RH	42" x 207" Recessed Slat	M67420207R
700710181 / 700712986	25' LH	42" x 247" Recessed Slat	M67420247R
700706857 / 700710184	30' RH	42" x 262" Recessed Slat	M67420262R
700706951 / 700710183	30' LH	42" x 302" Recessed Slat	M67420302R
700706858 / 700711197	Mini	42" x 41" Recessed Slat	M67420041
8100 (1993 Production and Up)			
700712985	21'	42" x 200"	M67420200
700712987	25' RH	42" x 206"	M67420206
700712986	25' LH	42" x 246"	M67420246
700712989	30' RH	42" x 261"	M67420261
700712988	30' LH	42" x 303"	M67420303
700712990	Mini	42" x 40"	M67420040
8050 Header			
700717288	21'	42" x 195" Recessed Slat	M67420196R
700718306	25'	42" x 237.5" Recessed Slat	M67420238R
700717287	30'	42" x 297.5" Recessed Slat	M67420297R
8200			
1700160	15'	42" x 135" Recessed Slat	M67420135R
1700087	18'	42" x 166" Recessed Slat	M67420166R
1700103	21'	42" x 201" Recessed Slat	M67420201R
Double Windrower Attachments			
728105 / 828343		44" x 192" Recessed Slat	M67440192R
828038 / 700709104		44" x 200" Recessed Slat	M67440200R
JOHN DEERE			
200, 200A			
AH11237H	10'	42" x 82"	-
AH14820H	12'	42" x 107"	-
AP26590H	14'	42" x 131"	-
AH1235H	16' RH	42" x 179"	-
AP26509H	16' LH	42" x 131"	-
215, 215A, 880-88			
AH18490H	10'	42" x 86"	-
AH18491H	12'	42" x 110"	-
AH18492H	14'	42" x 134"	-
AH18493H	16'	42" x 158"	-

Self-Propelled Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
JOHN DEERE 78-780			
AE24257	11'	42" x 95"	-
AE23897	15'	42" x 138"	-
AE23783	18'	42" x 174"	-
AE25457	21'	42" x 210"	-
800-830 (Twin Swath)			
AH18491H	12'	42" x 110"	-
AE23897	15'	42" x 138"	-
AE23783	18'	42" x 174"	-
AE25457	21'	42" x 210"	-
278, 288 (Shifting Platform)			
AE24846		42" x 300"	-
AE24847		42" x 47"	-
78, 780, 800, 2250, 2270, 2320, 2420, (1978 and Later)			
AE36767	Ext.	42" x 16"	-
AE26829	12'	42" x 107"	-
AE36830	15'	42" x 138"	-
AE36831	18'	42" x 174"	-
AE36832	21'	42" x 210"	-
AE36834	25'	42" x 258"	-
AE36835	30'	42" x 310"	-
AE33360	36'	42" x 377"	-
2320 & 2280 (with 130 Platform)			
AE38276	21' TS	42" x 47"	-
AE38140	21' TS	42" x 186"	-
AE36832	21' CD	42" x 210"	-
2360 (with 160 Platform)			
AW24135	18'	41.5" x 176"	-
AW34062	21'	41.5" x 184.5"	-
AW24063	25'	41.5" x 229"	-
AW24064	30'	41.5" x 283.5"	-
AW24103	Short Deck	41.5" x 51"	-
MASSEY FERGUSON			
20			
1507416M91 / 1508516M91	10'	48" x 87"	M67480087
1507319M91	12'	48" x 108"	M67480108
1507320M91	14'	48" x 129"	M67480129
1507321M91	16'	48" x 150"	M67480150
34, 36, 44			
143116M91/470201M92/2491413M91	10'	41" x 86"	M67410086
143117M91/470202M92/2491414M91	12'	41" x 104"	M67410104
143118M91/470203M92/2491415M91	14'	41" x 122"	M67410122
143119M91/470204M92/2491416M91	16'	41" x 146"	M674075146
144509M91/470205M92/2491417M91	18'	41" x 170"	M67410170

Self-Propelled Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
MASSEY FERGUSON			
200			
3728266M1	18' RH-LH/6.5' Platform	41" x 169"	M67410170
3728267M1	22' RH-LH (DS)/22' LH (CD)	41" x 185"	M67410185
3728268M1	22' RH (CD)	41" x 233"	M67410230
3728268M1	26' RH-LH (DS)/26' LH (CD)	41" x 233"	M67410230
3728269M1	26' RH (CD)	41" x 281"	M67410278
3728269M1	30' RH-LH Double Swath(DS)	41" x 281"	M67410278
220			
113231M1	18' LH-RH Double Swath(DS)	41" x 150.75"	M67410150
113228M1	22' LH-RH (DS)/22' LH (CD)	41" x 174.5"	M67410174
113226M1	22' RH Center Delivery(CD)	41" x 222.75"	M67410222
113230M1	25' LH-RH	41" x 234.75"	M67410234
113226M1	26' LH-RH Double Swath(DS)	41" x 222.75"	M67410222
113224M1	30' LH-RH (DS)/30' LH (CD)	41" x 270.75"	M67410270
113222M1	30' RH Center Delivery(CD)	41" x 318.75"	M67410318
113221M1	36.5' LH	41" x 348"	M67410348
113220M1	36.5' RH	41" x 396"	M67410396
655, 775, 785 Center Delivery			
1043861M92 / 1052763M91	12'	41.5" x 104"	M67415104
1043862M92 / 1052764M91	15'	41.5" x 140"	M67415140
1043863M92 / 1052765M91	18'	41.5" x 176"	M67415176
1043766M91 / 1052766M91	21'	41.5" x 212"	M67415212
855 Center Delivery			
1052756M91 / 1043703M91	12'	41.5" x 82"	M67415082
1052764M91 / 1043862M92	15'	41.5" x 140"	M67415140
1052765M91 / 1043863M92	18'	41.5" x 176"	M67415176
855 Double Swath			
1056806M91	21' to 30' Ctr. Ext.	41.5" x 51"	M67415051
1057752M91	21'	41.5" x 188"	M67415188
1056807M91	25'	41.5" x 229"	M67415229
1057919M91	30'	41.5" x 284"	M67415284
1069543M91	36' Ext.	41.5" x 15"	M67415015
1069542M91	36' Ext.	41.5" x 46"	M67415046
1069541M91	36'	41.5" x 311"	M67415311
1069540M91	36'	41.5" x 375"	M67415375
MINNEAPOLIS MOLINE			
100			
322L	10'	48" x 87"	M67480087
323L	12'	48" x 108"	M67480108
324L	14'	48" x 129"	M67480129
768L	16'	48" x 150"	M67480150
247L	18'	48" x 174"	M67480174
248L	20'	48" x 198"	M67480198

Self-Propelled Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
NEW HOLLAND			
900-901			
602853-602840	10'	40" x 87"	M67400087
602854-602841	12'	40" x 110"	M67400110
602855-602842	14'	40" x 133"	M67400133
602856-602843	16'	40" x 157"	M67400157
903, 1100, 1112			
137958-143135	12'	40" x 104"	M67400104
137959-143163	14'	40" x 126"	M67400126
143114-143137	16'	40" x 152"	M67400152
905			
67487-136070	10'	40" x 87"	M67400087
67488-136071	12'	40" x 110"	M67400110
67489-136072	14'	40" x 133"	M67400133
67490-136073	16'	40" x 157"	M67400157
1090			
275405	12'	41.5" x 104"	M67415104
275406	15'	41.5" x 140"	M67415140
275407	18'	41.5" x 176"	M67415176
275408	21'	41.5" x 212"	M67415212
(Double Swath)			
K22685-2	25' DS	41.5" x 51"	M6741051
K22686-2	25'	41.5" x 229"	M67415229
1100,1116,1495 (Optional Draper Header)			
771940-771939	Ext.	42" x 41.5"	M67420040
695882-695881	15'	42" x 138"	M67420138
685930-685928	18'	42" x 174"	M67420174
685931-685929	21'	42" x 190.5"	M67420191
OLIVER			
85, 502, 503			
895322L	10'	48" x 87"	M67480087
895323L	12'	48" x 108"	M67480108
895324L	14'	48" x 129"	M67480129
895768L	16'	48" x 150"	M67480150
895247L	18'	48" x 174"	M67480174
895248L	20'	48" x 198"	M67480198
OWATONNA			
D, 5, 20, 29, 30, 80 (Through 1960)			
070-13956	8'	44" x 63"	-
070-13957	10'	44" x 82"	-
070-14625	12'	44" x 100"	-
070-14653	14'	44" x 122"	-
070-14654	16'	44" x 146"	-

Self-Propelled Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
OWATONNA			
25, 29, 30, 35, 80, 81, 270, 350, 700 (1961 & Later)			
070-14788	8'	44" x 66"	M67440066
070-10834	10'	44" x 88"	M67440088
070-10835	12'	44" x 112"	M67440112
070-10836	14'	44" x 128"	M67440128
070-10837	16'	44" x 152"	M67440152
070-18012	19'	44" x 189" Recessed Slat	M67440189R
260			
070-18667	10.5'	44" x 88"	M67440088
070-18668	12.5'	44" x 104"	M67440104
070-18669	14.5'	44" x 128"	M67440128
070-18670	16.5'	44" x 152"	M67440152
070-18671	20.5'	44" x 200" Recessed Slat	M67440200R
262			
070-18682	12.5'	41.88" x 200"	-
281			
070-18682	12.5'	41.88" x 98"	-
070-18680	15.5'	41.88" x 134"	-
070-18681	18.5'	41.88" x 170"	-
070-18683	21.5'	41.5" x 206"	-
RENN			
2000			
K-22928	12'	41.5" x 104"	M67415104
K-22929	15'	41.5" x 140"	M67415140
K-22930	18'	41.5" x 176"	M67415176
K-22931	21'	41.5" x 212"	M67415212
K-22685-2	25' DS	41.5" x 51"	M67415051
K-22686-2	25' DS	41.5" x 229"	M67415229
VERSATILE			
103, 330, 400			
000-1384	10'	42" x 80"	M67420078
000-1385	12'	42" x 102"	M67420102
000-1386	15'	42" x 138"	M67420138
000-1387	18'	42" x 174"	M67420174
000-1960	20'	42" x 198"	M67420198
(Prior to 1976)			
000-1960	20' D	42" x 198"	M67420198
(After 1976)			
0004-1705			
(0005-6051)	20' D	42" x 186"	M67420186
M1950 (Header for Model #256 Tractor)			
0000-75676	19.5' RH	42" x 118"	M67420118
0000-75677	19.5' LH	42" x 225"	M67420225

Self-Propelled Swather Belts

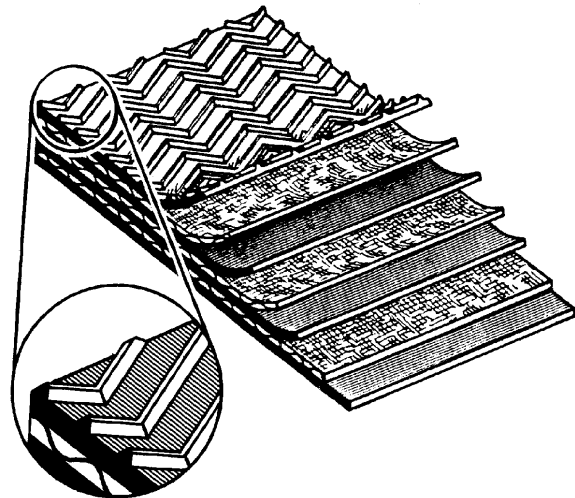
Make-Model / OEM Part No.	Cut	Size	Part No.
VERSATILE			
M2400 (Header Attachment for Model 150 & 256)			
000-29057	24' RH Long	42" x 150"	-
000-29033	24' RH Short	42" x 28"	-
000-29035	24' LH	42" x 298"	-
M2800 (Header for Model 150, 256, & 276)			
000-47077			
(000-51033)	28' LH	42" x 322"	M67420322
000-47078			
(000-51034)	28' RH	42" x 222"	M67420222
4400			
0000-1385	12'	42" x 102"	M67420102
0000-1386	15'	42" x 138"	M67420138
0000-1387	18'	42" x 174"	M67420174
0000-1960	20'	42" x 198"	M67420198
0000-41705			
(000-53051)	20' D	42" x 186"	M67420186
0000-54134	22'	42" x 225"	-
000-52911	22' D	42" x 210"	-
000-63536	24'	42" x 242"	-
4700 (4000 Header)			
93292		42" x 31.25" Endless	M67420001
93293		42" x 91.25" Endless	M67420002
93294		42" x 121.25" Endless	M67420003
93295		42" x 151.25" Endless	M67420004
93296		42" x 181.25" Endless	M67420005
93297		42" x 211.25" Endless	M67420006
93298		42" x 241.25" Endless	M67420007
93299		42" x 271.25" Endless	M67420008
93300		42" x 301.25" Endless	M67420009
93301		42" x 331.25" Endless	M67420010
93302		42" x 361.25" Endless	M67420011
WESTWARD			
7000 Center Delivery			
	12'	41.5" x 104"	M67415104
	15'	41.5" x 140"	M67415140
	18'	41.5" x 176"	M67415176
7000 Double Swath			
	21' Platform	41.5" x 184.5"	
	25' Platform	41.5" x 229"	M67415229
	30' Platform	41.5" x 284"	M67415284
	21',25',30' Ctr. Ext.	41.5" x 51"	M6741051
	36'	41.5" x 15"	M67415015
	36' Ext.	41.5" x 45.75"	M67415046
	36' Platform	41.5" x 311"	M67415311
	36' Platform	41.5" x 375"	M67415375

Self-Propelled Swather Belts

Make-Model / OEM Part No.	Cut	Size	Part No.
WHITE			
6200			
31-7976503	12'	41.5" x 104"	M67415104
31-7976513	15'	41.5" x 140"	M67415140
31-7976523	18'	41.5" x 176"	M67415176
31-7976533	21'	41.5" x 212"	M67415212
6400			
K-22685-2	25' DS	41.5" x 51"	M6741051
K-22686-2	25' DS	41.5" x 229"	M67415229

Tube Grain Conveyor Belting

STYLE:	Continuous Chevron
Plies:	2
Covers:	CC x Bare
Clipper Hooks:	#3 Round HT
	(#3 Stainless for Fertilizer)



• BATCO • SPEED KING • CONVEY ALL •

Width	Length	Cont. Chevron
12"	100'	M71212000
12"	200'	M71212000
13"	100'	M71213001
13"	200'	M71213001
18"	100'	M71218000
18"	200'	M71218000
20"	100'	M71218020
20"	200'	M71218020
24"	100'	M71218024
24"	200'	M71218024

High performance 2-ply polyester carcass with an aggressive durable, and flexible rubber continuous chevron cover.
(Replaces lightweight hard plastic PVC crescent top).

Available in 100 ft. or 200 ft. rolls.

Roll Belting is priced from and sold by the foot.
When ordering, order the number of feet as
listed in the length column.

Feeder Wagon



AGCO
PARTS

Keep It Genuine.

Windrow Inverter/Power Merge

Make-Model	OEM Part No.	Dimension	Part No.
CASE IH			
CM109 CenterPull - CM209 SidePull (9 ft.)			
NEW HOLLAND			
H5410 CenterPull - H5420 SidePull (9 ft.)			
	84230929	35.75" x 112.5" 2-Ply Front Belt/Holes (260)/Flexco	M71535112
		35.75" x 112.5" 2-Ply Front Belt w/Teeth (260)/Flexco	M71535113
		Note: Twice the number of teeth when compared to OEM belt (130) more picking fingers, more capacity, cleaner fields.	
	84230717	41.88" x 343.5" 2-Ply Rear /Cleat (R)/Center Guide/Clipper	M71542344
CASE IH			
CM212 SidePull (12 ft.)			
NEW HOLLAND			
H5430 SidePull (12 ft.)			
	84230929	35.75" x 112.5" 2-Ply Front Belt/Holes (260)/Flexco	M71535112
		35.75" x 112.5" 2-Ply Front Belt w/Teeth (260)/Flexco	M71535113
		Note: Twice the number of teeth when compared to OEM belt (130) more picking fingers, more capacity, cleaner fields.	
	84233602	41.88" x 352.2" 2-Ply Belt/Cleat (R)/Center Guide/Clipper	M71542352
	84243077	41.88" x 46.5" 2-Ply Ext. (2 ft.)/Cleat (R)/Center Guide/Clipper	M71542047
	84243078	41.88" x 94.5" 2-Ply Ext. (4 ft.)/Cleat (R)/Center Guide/Clipper	M71542095
	84243087	41.88" x 142.5" 2-Ply Ext. (6 ft.)/Cleat (R)/Center Guide/Clipper	M71542143
Accessories			
	176888C2	"Double Prong" Pickup Tooth (Pkg of 100-sold per pkg)	M6030099
		Note: A premium nylon (not plastic) flexible tooth with excellent form retention. Heavier weight and structure than others. Superior performance especially in very cold conditions.	
	84230934-Bolt	.25" x .75" Elevator Flat Head Bolt (w/ shank) and	M6030003
	86562216-Nut	KepNut (nylon insert) PQ of 100-sold per each.	
		Note: It is popular to replace the original 3-prong tooth with our double prong tooth. Installs in exact same belt holes and provides additional picking finger (2x) for exceptional windrow pickup	
		36" #125 Flexco Repair Kit (lace & pin)-Repairs (1) 35.25" Belt	M765536125
		36" #125 Flexco Replacement Solid Hinge Pin (Pkg of 3-sold per pkg)	M61650185
		RSC187-4 Flexco Application Tool-Installs 4 plates per move.	M6321874
NEW HOLLAND			
144-166			
	86635704	35.25" x 125" 2-Ply Extension/Cleated/Center Guide/Clipper	M712035125
	86635705	35.25" x 176" 2-Ply Cleated/Center Guide/Clipper	M712035177
144-166 Very Late Models ASN995150			
	86623246	35.25" x 125" 2-Ply Extension/Cleated/EdgeGuide/Clipper	M712035123
	86623245	35.25" x 176" 2-Ply Cleated w/ Edge Guide/Clipper	M712035175

Windrow Inverter/Power Merge

Make-Model	OEM Part No.	Dimension	Part No.
GEHL			
1150	091135	30" x 203" 2-Ply Cleated (R)/Center Guide/Clipper	M67300203
1160	087598	30" x 241.2" 2-Ply Cleated (R)/Center Guide/Clipper	M67300241
1160 (Early Model)		30" x 241.2" 2-Ply Cleated (R)/No Guide/Clipper	M67300242
2109	159825	36" x 297.7" 2-Ply Cleated (R)/Edge Guide/Clipper	M67360298
H & S MFG.			
M-9 CenterPull (9 ft.)/HMS-9 Hydraswing (9 ft.)			
	Single	35.75" x 112.5" 2-Ply Front Belt/Holes (260)/Flexco	M71535112
	Single	35.75" x 112.5" 2-Ply Front Belt w/Teeth (260)/Flexco	M71535113
	Single	41.88" x 343.5" 2-Ply Rear/Cleated (R)/Center Guide/Clipper	M71542344
HMS-12 Hydraswing (12 ft.)			
	Single	35.75" x 112.5" 2-Ply Front Belt/Holes (260)/Flexco	M71535112
	Single	35.75" x 112.5" 2-Ply Front Belt w/Teeth (260)/Flexco	M71535113
	Single	41.88" x 352.2" 2-Ply Rear/Cleated (R)/Center Guide/Clipper	M71542352
Single Merge	Single	17.50" x 112" 2-Ply Front Belt/Holes/Flexco	M71517112
(Early Models)	Single	17.50" x 112" 2-Ply Front Belt w/Teeth/Flexco	M71517113
	Single	42" x 272" 2-Ply Rear/Cleats/Center Guide/Clipper	M71542272
Twin Merger-Triple Merger			
TWM9/TWM12	Double	35.75" x 143" 2-Ply Front Belt/Holes/Flexco	M71535143
	Double	35.75" x 143" 2-Ply Front Belt w/Teeth (330)/Flexco	M71535144
Twin Rear	Double	54" x 402" 2-Ply/Cleats/Center Guide/Clipper	M71554402
		42" x 280" 2-Ply Rear/Cleats/Center Guide/Clipper	M71542283
MILLER PRO/OXBO			
310-330 Double	57411	34.5" x 241.5" 2-Ply Cleats/Center Guide/Bar Fastener	M67340240
		Note: Belt ends prepared with holes punched for bar fasteners.	
334 Triple	57411	34.5" x 241.5" 2-Ply Center/Cleat/Center Guide/Bar Fastener	M67340240
1416-1800	63669	34.5" x 349" 2-Ply Outer/Cleat/Center Guide/Bar Fastener	M67340349
918 Single	55457	34.5" x 286" 2-Ply Cleat/Center Guide/Flexco	M67340286
918 Ext.		34.5" x 48" 2-Ply Ext./Cleat/Center Guide/Flexco	M67340048
918 Ext.		34.5" x 60" 2-Ply Ext./Cleat/Center Guide/Flexco	M67340060
		Note: 918 conveyor extension may also be used as repair sections for the popular 1416-1800 discharge conveyors.	
7914 Hay Buddy		36" x 300" 2-Ply Cleat/Center Guide/Flexco	M67360300
7916 Hay Buddy		36" x 348" 2-Ply Cleat/Center Guide/Flexco	M67360348
(Hay Buddy Repair)		36" x 48" 2-Ply Repair Section/Cleat/Center Guide/Flexco	M67360048
Accessories			
		Dbl. Prong Nylon Tooth (Pkg. of 100 - sold per pkg.)	M6030099
		.25 x .75 Flat Head Elevator Bolt w/ .25 Kep-Nut	
		(nylon insert) Pkg. of 100 - sold per pkg.	M6030003

Pickup Belts

Make-Model	OEM Part No.	Dimension	Part No.
AGCO-Swathmaster-Rake Up Attachments			
CHALLENGER 4000-4200			
GLEANER 420-4200			
MASSEY FERGUSON 4000-4200-9720			
Swathmaster	Front	18.75" x 56.25" 2-Ply Belt w/ Holes/Cleats/Clipper	M71518057
	71392452	18.75" x 57.75" 2-Ply Belt w/ Holes/Cleats/Bolt On	M71518157
	Front	18.75" x 56.25" 2-Ply Belt w/ Teeth(42)/Cleats/Clipper	M715180570
	71392596	18.75" x 57.75" 2-Ply Belt w/ Teeth(42)/Cleats/Bolt On	M715181570
Swathmaster-Rake Up	Rear	18.75" x 56.25" 2-Ply Belt Cleated/No Holes/Clipper	M71580571
	71392451	18.75" x 57.75" 2-Ply Belt Cleated/No Holes/Bolt On	M715180580
ALLIS-CHALMERS - GLEANER			
A2-E3-F	522774	44.25" x 56.5" 2-Ply Belt w/ Holes/Clipper	M71544056
		44.25" x 56.5" 2-Ply Belt w/ Teeth(95)/Clipper	M715440560
F2-K2-L2-M2		23" x 79" 2-Ply Belt w/ Holes Punched/Clipper	M71523079
	71311158	23" x 79" 2-Ply Belt w/ Teeth(60)/Clipper	M715230790
CASE IH			
1060-90	F2239	23.75" x 57" 2-Ply Belt w/ Holes/Clipper	M71523057
		23.75" x 57" 2-Ply Belt w/ Teeth(49)/Clipper	M715230570
403-503-1015	1977190C1	21.75" x 60.12" 2-Ply Belt w/ Holes/Clipper	M71521060
		21.75" x 60.12" 2-Ply Belt w/ Teeth(51)/Clipper	M715210600
810-820-914	1855527C93	21.75" x 56.75" 2-Ply Belt w/ Holes/Clipper	M71521056
		21.75" x 56.75" 2-Ply Belt w/ Teeth(56)/Clipper	M715210560
715-815-915		35.75" x 56.75" 2-Ply Belt w/ Holes/Clipper	M71535056
		35.75" x 56.75" 2-Ply Belt w/ Teeth(44)/Clipper	M715350560
CASE IH 2015-2016			
NEW HOLLAND 75C-76C			
Swathmaster	Front	18.75" x 56.25" 2-Ply Belt w/ Holes/Cleats/Clipper	M71518057
		18.75" x 57.75" 2-Ply Belt w/ Holes/Cleats/Bolt On	M71518157
	Front	18.75" x 56.25" 2-Ply Belt w/ Teeth(42)/Cleats/Clipper	M715180570
	84229342-374099A1	18.75" x 57.75" 2-Ply Belt w/ Teeth(42)/Cleats/Bolt On	M715181570
Swathmaster-Rake Up	Rear	18.75" x 56.25" 2-Ply Belt Cleated/No Holes/Clipper	M71580571
	84229341-374098A1	18.75" x 57.75" 2-Ply Belt Cleated/No Holes/Bolt On	M715180580
CASE IH 3016 (15 ft.)			
NEW HOLLAND 790CP (15 ft.)			
	Front	59.6" x 54.6" 2-Ply Belt w/ Holes (117)/Cleats/Bolt On	M71559059
	84203788	59.6" x 54.6" 2-Ply Belt w/ Teeth (117)/Cleats/Bolt On	M71559060
	84203799	59.6" x 64.5" 2-Ply Rear Belt/No Holes/Cleats/Bolt On	M71559064

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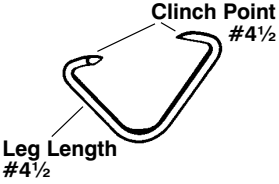
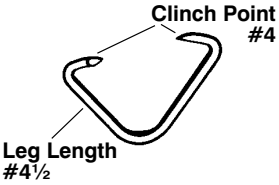
Tub Grinder Belts

Make-Model / OEM Part No.	Dimension	Description	Part No.
DEWEZE			
Roto Cut	18" x 345"	2" Cleats w/ #125 Flexco	M707183451
(Bottom)	18" x 182"	2" Cleats/Laced w/ #125 Flexco	M707181821
E-Z			
	18" x 540"	Diamond Top w/ #125 Flexco	M70718540
	18" x 540"	3/4" Cleats w/ #125 Flexco	M707185401
(Bottom)	18" x 120"	Diamond Top w/ #125 Flexco	M70718120
	18" x 120"	3/4" Cleats w/ #125 Flexco	M707181201
FARMHAND			
F-880A, F-880B, F-890B	18" x 399"	Diamond Top w/ #125 Flexco	M70718399
	18" x 399"	3/4" Cleats/Laced w/ #125 Flexco	M707183991
F-900, F-900A	18" x 540"	Diamond Top/Laced w/ #125 Flexco	M70718540
	18" x 540"	3/4" Cleats/Laced w/ #125 Flexco	M707185401
XG30	18" x 294"	Diamond Top/Laced w/ #125 Flexco	M70718294
	18" x 294"	3/4" Cleats/Laced w/ #125 Flexco	M707182941
XG40, F-891A	18" x 495"	Diamond Top/Laced w/ #125 Flexco	M70718495
	18" x 495"	3/4" Cleats/Laced w/ #125 Flexco	M707184951
XG50, F-900B	18" x 584"	Diamond Top/Laced w/ #125 Flexco	M70718584
	18" x 584"	3/4" Cleats/Laced w/ #125 Flexco	M707185841
(Bottom XG50)	20" x 110"	Diamond Top/Laced w/ #125 Flexco	M70720110
	20" x 110"	3/4" Cleats/Laced w/ #125 Flexco	M707201101
910, 1010	24" x 584"	Diamond Top/Laced w/ #125 Flexco	M70724584
	24" x 584"	3/4" Cleats/Laced w/ #125 Flexco	M707245841
6650, F-892A	22" x 540"	Diamond Top/Laced w/ #125 Flexco	M70722540
	22" x 540"	3/4" Cleats/Laced w/ #125 Flexco	M707225401
(Bottom)	24" x 97"	Diamond Top/Laced w/ #125 Flexco	M70724097
	24" x 97"	3/4" Cleats/Laced w/ #125 Flexco	M707240971
HG4050	22" x 534"	Diamond Top/Laced w/ #125 Flexco	M70722534
	22" x 534"	3/4" Cleats/Laced w/ #125 Flexco	M707225341
(Bottom)	29.5" x 229"	3/4" Cleats/Laced w/ #125 Flexco	M707292291
HAY BUSTER			
H-900, H-1000, C-9, C-10	16" x 472"	Diamond Top/Laced w/ #125 Flexco	M70716472
(Early Model length may vary)	16" x 472"	3/4" Cleats/Laced w/ #125 Flexco	M707164721
H-1000, H-1000 Series II	18" x 472"	Diamond Top/Laced w/ #125 Flexco	M70718472
(Late Models)	18" x 472"	3/4" Cleats/Laced w/ #125 Flexco	M707184721
H-1100, C-11-C	18" x 522"	Diamond Top/Laced w/ #125 Flexco	M70718522
H-1100E Series II	18" x 522"	3/4" Cleats/Laced w/ #125 Flexco	M707185221
(Bottom)	30" x 216"	Diamond Top/Laced w/ #125 Flexco	M70730216
	30" x 216"	3/4" Cleats/Laced w/ #125 Flexco	M707302161
HESSTON BP25 PROCESSOR / CASE IH 8610 PROCESSOR			
(700707954)	42" x 111.50"	5/8" Cleats/Bar Bolt Fast.	M70742111
BP20 PROCESSOR			
(700704600)	27.75" x 70"	5/8" Cleats/Bar Belt Fast.	M707270701
(700706916)	27.75" x 35"	5/8" Cleats/Extension	M707270351
Additional cleat heights available via special order.			

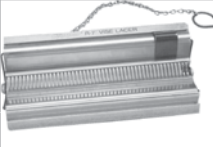
Tub Grinder Belts

Make-Model / OEM Part No.	Dimension	Description	Part No.		
INTERNATIONAL					
	18" x 399"	Diamond Top/Laced w/ #125 Flexco	M70718399		
	18" x 399"	3/4" Cleats/Laced w/ #125 Flexco	M707183991		
	18" x 540"	Diamond Top/Laced w/ #125 Flexco	M70718540		
	18" x 540"	3/4" Cleats/Laced w/ #125 Flexco	M707185401		
JONES/MIGHTY GIANT					
	20" x 696"	Diamond Top/Laced w/ #125 Flexco	M70720696		
	20" x 696"	3/4" Cleats w/ #125 Flexco	M70720961		
NEW HOLLAND					
396	18" x 584"	Diamond Top/Laced w/ #125 Flexco	M70718584		
	18" x 584"	3/4" Cleats/Laced w/ #125 Flexco	M707185841		
395	18" x 540"	Diamond Top/Laced w/ #125 Flexco	M70718540		
	18" x 540"	3/4" Cleats/Laced w/ #125 Flexco	M707185401		
390, 391, 393	18" x 399"	Diamond Top/Laced w/ #125 Flexco	M70718399		
	18" x 399"	3/4" Cleats/Laced w/ #125 Flexco	M707183991		
OSWALT					
	18" x 540"	Diamond Top/Laced w/ #125 Flexco	M70718540		
	18" x 540"	3/4" Cleats/Laced w/ #125 Flexco	M707185401		
(Bottom)	20" x 120"	Diamond Top/Laced w/ #125 Flexco	M70718120		
	20" x 120"	3/4" Cleats/Laced w/ #125 Flexco	M707181201		
WHO					
	20" x 634"	Diamond Top/Laced w/ #125 Flexco	M70720634		
	20" x 634"	3/4" Cleats/Laced w/ #125 Flexco	M707206341		
(Bottom)	24" x 262"	3/4" Cleats/Laced w/ #125 Flexco	M70724262		
PP56	20" x 626"	Diamond Top/Laced w/ #125 Flexco	M70720621		
	20" x 626"	3/4" Cleats/Laced w/ #125 Flexco	M70720626		
	Always Measure Tub Grinder Conveyor Belt Lengths Before Ordering.				
	Many Tub Grinders Have Special Order Conveyor Lengths				
Belt Repair Section					
Width	Length	Diamond Top	Cleated(R)	Popular Lacing Kits	Part No.
16"	3 Ft.	M70703016	M707030160	18" #125 Flexco (staple)	M765518125
18"	3 Ft.	M70703018	M707030180	18" #375 X Bolt-On	M63137518
20"	3 Ft.	M70703020	M707030200	30" #125 Flexco (staple)	M61654521
22"	3 Ft.	M70703022	M707030220	30" #375X Bolt-On	M616140007
24"	3 Ft.	M70703024	M707030240	60" #125 Flexco (staple)	M765560125
30"	3 Ft.	M70703030	M707030300	(See lacing pages for details)	

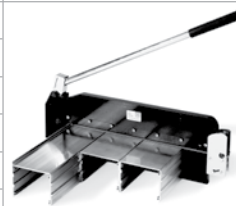
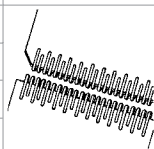
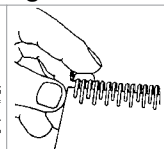
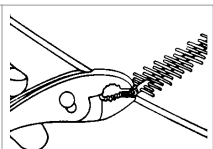
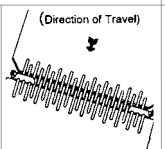
Belting Accessories

Make-Model / OEM Part No.	Description	Part No.
#4½-4½ RECTANGULAR HIGH TENSILE CLIPPER HOOKS		
	7" Cards/10 Cards Per Box	M6102431
(700707821/9847138)	7" Cards/18 Cards Per Box	M6102406
	6" Cards/18 Cards Per Box	M722045125
(700713338)	12" Cards/12 Cards Per Box	M6124515
	Original equipment and replacement hooks for:	
	Case IH: 8430 thru 8465 models, all RS and RBX models (7" belts)	
	Hesston: 540 through 565 models, 845 through 956 models	
	John Deere: 330 through 568 models	
	Virtually all balers with 7" wide textured surface belts (CC, DT, MRT) require a rectangular high tensile hook.	
	Technical Notes: Hook nomenclature list leg length followed by clinch point (piercing point) size and wire style. Factors determining proper leg length for a belt include roller size and degree of wrap around rollers. Factors for clinch point include belt thickness and wire style.	
#4½-4 RECTANGULAR HIGH TENSILE CLIPPER HOOKS		
	6.5" Cards/10 Cards Per Box	M61045465
	Original equipment and replacement hooks for:	
	Vermeer: 503-505I series, 554XL-605L series	
	All I, J, K, L, XL and Rebel balers	
	Technical Notes: A slightly shorter clinch point for lower overall gauge belts. Excellent choice for 3-ply smooth and standard 3-ply mini rough top belts. Shorter points allows for hook legs to be pressed deeper into belt carcass without twisting or distorting wire.	
#4½ ROUND HIGH TENSILE CLIPPER HOOKS		
	4" Cards/66 Cards Per Box	M722045127
	5.3" Cards/48 Cards Per Box	M722045133
(700713338)	12" Cards/12 Cards Per Box	M6124514
	Original equipment and replacement hooks for:	
	Hesston: 5500, 5510, 5540, 5545, 5580, 5585 / Case IH: 8440	
#3-3 UNIBAR RECTANGULAR HIGH TENSILE CLIPPER HOOKS		
	12" Sticks/12 Cards Per Box	M61605340
	Technical Notes: A slightly smaller hook size with rectangular high tensile wire strength and unibar feature. Ideal size for 2-ply and 3-ply smooth baler belts. Unibar feature keeps belt joint flat for easier pin/cable installation.	
#3-3 ROUND HIGH TENSILE CLIPPER HOOKS		
	4" Cards/96 Cards Per Box	M72203004
	10" Cards/30 Cards Per Box	M722030010
	Excellent value for a high tensile wire hook. Popular service or shop package for 4", 9", and 10" wide baler belts.	
	CC = Continuous Chevron, DT = Diamond Top, MRT = Mini Rough Top	

Belting Accessories

Make-Model / OEM Part No.		Description	Part No.			
#3-4½ GALVANIZED CLIPPER HOOKS						
		4" Cards/20 Cards Per Box	M6103404			
		10" Cards/10 Cards Per Box	M6103410			
		6.5" Cards/18 Cards Per Box	M6103406			
		Popular retail package for older model balers. Galvanized wire provides easier installation when using a standard vice lacer.				
		Combine Pickup Belts				
#3-1 UNIBAR RECTANGULAR HIGH TENSILE CLIPPER HOOKS						
		24" Sticks/10 Sticks Per Box (.090 OAG Belt Gauge)	M61605341			
		Technical Notes: A leg length of a #3 hook with a clinch point of a #1. For thinner overall gauge belts found on combine pickups and tubgrinders. Unibar feature keeps belt joint flat for easier pin/cable installation. Rectangular high tensile wire for superior strength and wearability.				
#3-2 UNIBAR RECTANGULAR HIGH TENSILE CLIPPER HOOKS						
		24" Sticks/10 Sticks Per Box (.125 OAG Belt Gauge)	M61605342			
		Technical Notes: Popular size for heavy duty pickup belts. Rectangular High Tensile wire for superior strength and wearability.				
#3-2 UNIBAR COATED STEEL CLIPPER HOOKS			24" Sticks/10 Sticks Per Box		M612201362	
		Technical Notes: A medium sized unibar hook. Coated steel wire offers easier installation of hook into belt when compared to high strength unibar rectangular high tensile wire.				
#2	Short Point	12" Cards/12 Cards Per Box/Smallest Standard Hook (Thin Belts)			M61220121	
#2	Galvanized	12" Cards/12 Cards Per Box (Pins Not Included)			M6122012	
#3	Galvanized	12" Cards/12 Cards Per Box (Pins Not Included)			M6123012	
#3	Stainless	12" Cards/12 Cards Per Box (Pins Not Included)			M61230120	
#4	Galvanized	12" Cards/12 Cards Per Box (Pins Not Included)			M6124012	
#4½	Galvanized	12" Cards/12 Cards Per Box (Pins Not Included)			M6124512	
#4½	Stainless	12" Cards/12 Cards Per Box (Pins Not Included)			M61245120	
#5	Galvanized	12" Cards/12 Cards Per Box (Pins Not Included)			M6125012	
CLIPPER VISE LACERS						
(210321C1)			R-4 4" Vise Lacer		M615040	
(828459)			R-7 7" Vise Lacer		M615070	
(700707822)			R-10 10" Vise Lacer		M615100	
ROLLER LACERS						
(700710754)			14" Micro Lacer		M615014	
			24" Roller Lacer		M615024	
			36" Roller Lacer		M615036	
			60" Roller Lacer		M615060	
		Face Strip w/ Pin	14"	24"	36"	60"
		#2-#4 Hooks	M61603408	M61603409	M61603410	M616034120
		#4½-#7 Hooks	M61603414	M60603416	M61603417	M616034190

Belting Accessories

Make-Model / OEM Part No.	Description		Part No.
#12 SERIES		12" Speed Lacer	M615120
BALER BELT LACERS			
7" MODEL		The perfect tool for lacing baler belts. Highly recommended	M615002
10" MODEL		for all clipper hooks, especially rectangular high tensile.	M615003
14" BELT CUTTER			
(700713668)		14" Clipper Belt Cutter	M650003
		Replacement Parts	
		14" Nylon Block	M651004
		14" Cutting Blade	M651005
		10" Nylon Block (Older Models)	M651002
		10" Cutting Blade (Older Models)	M651003
ROUND BALERS/COMBINE PICKUP BELTS			
RETAIL PACKAGING			CONNECTING CABLE AND PINS
			(For use with clipper hooks)
	20 ft. Spool #332 Nylon Covered Stranded Cable		M725332020
(700710206/9848161)	7" Pre-Cut #332 Nylon Covered Stranded Cables/pkg. 10		M725332007
(211305C1)	10" Pre-Cut #332 Nylon Covered Stranded Cables/pkg. 10		M725332010
(700707160/9843257)	7" Pre-Cut #12 Nylon Covered Solid Pin w/ J Bend/pkg. 10		M72512021
(176887C2)	22" Pre-Cut #13 Blue Nylon Covered Solid Pin w/ J Bend/pkg. 10		M72513024
	Technical Note: Smart lock splice protectors are highly recommended to prevent cables migrating out of the belt joint.		
SHOP PACKAGING			
	100 ft. Spool #332(.093 Dia.) Nylon Covered Stranded Cable		M72532100
	250 ft. Spool #332(.093 Dia.) Nylon Covered Stranded Cable		M725332250
	1000 ft./ (4) 250 ft. Spools #332(.093 Dia.) Nylon Covered Stranded Cable		M725321000
	100 ft. Box #12(.107 Dia.) White Duralink Premium High Performace Cable		M660000
	20 ft. Coil #12(.107 Dia.) Nylon Covered Solid Pin		M72512020
	100 ft. Box #13(.093 Dia.) Blue Nylon Covered Solid Pin/PickUp Belts		M72513100
ROUND BALERS/COMBINE PICKUP BELTS			
LEADER WIRE CABLE ASSEMBLIES			
(214299C1)	5 ft. Leader Wire w/ 5 ft. #332 Cable Attached(Bottom Belts)		M72605332
	2 ft. Leader Wire w/ 15 ft. #332 Cable Attached(Baler/Pickup Belts)		M72602332
	Leader wire makes it easy to pull cable through wider belt joints.		
SMART LOCK SPLICE PROTECTORS AND REPAIR KIT			
(700707322)	20 Count Package Smart Locks (Replaces Tube 9843258)		M61628026
(87343637)	20 Count Package Smart Locks w/ 5 ft. Premium Duralink Cable		M61628027
			
			
Locks and protects splice against belt edge wear. No special installation tools required.			

Belting Accessories

Make-Model / OEM Part No.	Description		Part No.
	ROUGH TOP BELT SKIVER		
		Quickly zips away rough top and chevron textured belt surfaces	M76000019
	BELT SURFACE GRINDING WHEEL		
		(Attach to high speed drill)	M61630867
	4" WIDE DRIVE ROLLER TRACTION TAPE		
(7827728/1712892)		15 ft. Roll/4" Wide	M71404002
		Rough textured rubber cover with self adhesive backing. Popular on IHC 241-2400, Hesston 5500, 5510 and many steel swather drive rollers	
	FLEXCO ALLIGATOR RIVET REPAIR KITS		
		6" Kit / Repairs 2-6" Belts	M61614995
		6.8" Kit / Repairs 2-6.8" Belts	M61614979
(700721237)		7" Kit / Repairs 2-7" Belts	M61615001
		10" Kit / Repairs 2-10" Belts	M61615002
		14" Kit / Repairs 2-14" Belts	M61615003
	Kit includes (4) lace strips, (2) hinge pins and rivets.		
	Technical Notes: Textured belt surface should be skived. Proper installation requires belt thickness to range between .180-.220.		
	6.8" Value Kit/Repairs (8) 6.8" Belts (Vermeer M Series)		M61614968
	7" Value Kit/Repairs (8) 7" Belts		M61614970
	(Case IH-AGCO-Massey Ferguson-Deere-Gehl)		
	Kit includes (16) lace strips, (8) hinge pins and rivets		
	ALLIGATOR RIVET INSTALLATION TOOLS		
(700721239)		7" Basic Tool	M61615004
		14" Basic Tool	M61615005
		7" Multi Rivet Tool	M61615025
			
	ALLIGATOR REPLACEMENT HINGE PINS AND RIVETS		
	6" Stainless Smooth Barrel Pin/pkg. of 8		M61615017
	6" Corrugated (Notched) Pins/pkg. of 8 (Vermeer, Gehl)		M61614991
	6.8" Corrugated (Notched) Pins/pkg. of 8 (Vermeer "M" Series)		M61614985
	7" Stainless Smooth Barrel Pin/pkg. of 8		M61615008
(700721236)	7" Corrugated (Notched) Pins/pkg. of 8 (#1 Selling Pin)		M61614992
	10" Corrugated (Notched) Pins/pkg. of 4		M61614993
	14" Corrugated (Notched) Pins/pkg. of 4		M61614994
	15 Count Package Rivets (Sold per pkg.)		M61615011

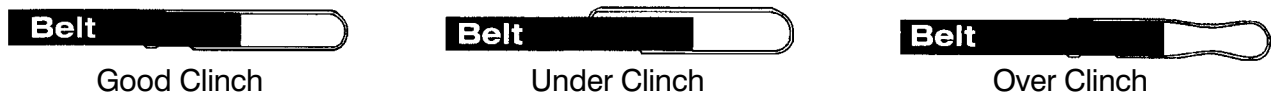
Belting Accessories

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Guidelines for Proper Hook and Belt Installation

Hook Installation:

1. Use belt hooks specifically designed for your round baler.
2. Square belt ends prior to installing hooks.
3. When lacing textured surface belts, **always skive off (remove) textured surface** where the hooks are to be installed.
4. Leave ¼" on each edge of the belt unlaced. This guards against end hooks being torn out by the belt guides.
5. Always install one more hook on the leading end (pulling end) of the belt than on the trailing end (end being pulled).
6. Hooks are properly sized and clinched when:
 - A. Hook legs are parallel.
 - B. Hook points penetrate and fold on opposite side of belt.
 - C. 1/3 to 1/2 of wire diameter is embedded into belt.
 - D. "Knuckles" of hook should not be higher than the legs when installed.
7. **Never use a hammer to finish clinching belt hooks.** This tears belt fabric causing pre-mature splice failure.
8. When lacing belts with a vice lacer, always use the pressure plate provided to finish belt hooks.



TECHNICAL NOTES: Dealers always inquire as to the proper hook to use on the various baler belts seen in today's market are factors in determining the proper hook.

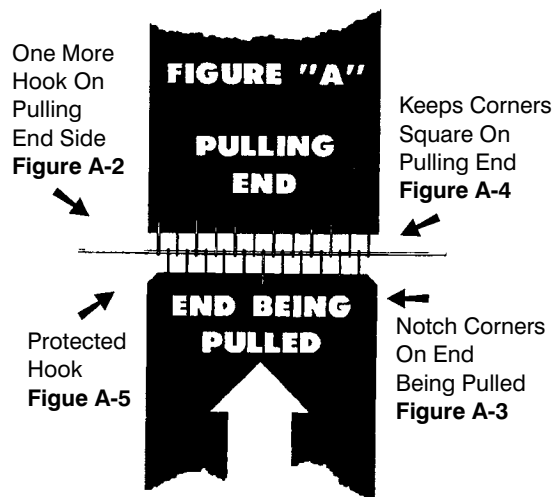
BELT THICKNESS • ROLLER DIAMETERS • BELT TENSION • O.E.M. SPECIFICATIONS

- A. Newer generation balers generally have a thicker belt construction, larger diameter rollers and apply greater tension.
 1. For these models, the 4½ rectangular high tensile hook is the proper choice.
- B. For older model balers which generally have a thinner belt construction, small diameter rollers and apply tension, a smaller round wire hook is the proper choice.

There are many options and variables to consider when lacing or repairing belts. Please feel free to call **Prairie Belting TOLL FREE** with your questions or problems. We will provide you with up-to-date belt and lacing information plus offer you some great tips on belt repair and how to install a betting looking splice.

Belt Installation:

1. Install your baler belts according to the direction of travel. Figure A-1.
2. **Direction of travel is always determined by the belt splice, not the belt.**
3. The diagram below shows a belt with a pulling (leading) end and an end being pulled (trailing end).



There is always one more hook on the pulling end splice than on the end being pulled. Figure A-2. This protects the end hooks on the end being pulled from being picked off by the belt guides. Figure A-5.

After installing hooks, notch the corners of the belt only on the end being pulled. Figure A-3. This allows the belt guide to slide past the belt without causing damage to the belt or splice.

Never notch the belt corners on the pulling end. Figure A-4. Square corners on the pulling end keeps the belt guides from sliding into the splice joint which can damage the belt and splice.

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New AGCO Agricultural Flat Belting Products 2014

New Draper Header, Swather, Power Merge And Inverter Belt Assemblies				
Direct Ship Part No.	OEM Part No.	Description	Comment	Page No.
M6880476		40.75" Bar/Bolt Fastner Set	HoneyBee (41.75" V-Guide) 9-Hole	34
M77411000		41" Combine Draper Belting/V-Guide	ACGO FDX-9250 Dynaflex	35
M77445000		45" Center Combine Draper/V-Guide	Case IH, New Holland, MacDon	35
M77456000		56" Center Combine Draper/V-Guide	Case IH, New Holland, MacDon	35
M7736000		36" Combine Draper Belting/V-Guide	Deere 900 Series Headers	35
M773140415		41.6" MacDon Draper Belting/Double V	MacDon, Case IH, New Holland	35
M7739000		39" Combine Draper Belting/V-Guide	Deere 600 Series Headers	35
M77411243	71443819	41" x 243.5" Draper Belt/V-Guide	ACGO FDX-9250/25'	36
M77411304	71443815	41" x 304" Draper Belt/V-Guide	ACGO FDX-9250/30'	36
M77411364	71443817	41" x 364" Draper Belt/V-Guide	ACGO FDX-9250/35'	36
M77411423	71462601	41" x 423.5" Draper Belt/V-Guide	ACGO FDX-9250/40'	36
M77510063	71413887	51.5" x 63" Draper Belt/V-Guide	ACGO FDX-9250/Center	36
M77636244	AH159533	36" x 244" Draper Belt/V-Guide	Deere 925D/25'	39
M77636304	AH159534	36" x 304" Draper Belt/V-Guide	Deere 930D/30'	39
M77636088	AH159557	36" x 86" Draper Belt/V-Guide	Deere 930D/Windrow	39
M77636218	AH159558	36" x 218" Draper Belt/V-Guide	Deere 930D/Shiftable	39
M77636322	AH159535	36" x 332" Draper Belt/V-Guide	Deere 936D/36' LH	39
M77636420	AH159536	36" x 420" Draper Belt/V-Guide	Deere 936D/36' RH	39
M77636202	AH159537	36" x 202" Draper Belt/V-Guide	Deere 936D/36' RH Fixed	39
M77636218	AH159558	36" x 218" Draper Belt/V-Guide	Deere 936D/36' Shift	39
M77600063	AH159538	60" x 63" Draper Belt/V-Guide	Deere 9250/930D/936D Center	39
M77639237	AXE12531	39.5" x 237" Draper Belt/V-Guide	Deere 625D/25'	39
M77639297	AXE14731	39.5" x 297" Draper Belt/V-Guide	Deere 630D/30'	39
M77639357	AXE12532	39.5" x 357" Draper Belt/V-Guide	Deere 635D/35'	39
M77639414	AXE16051	39.5" x 414" Draper Belt/V-Guide	Deere 640D/40'	39
M77655057	AXE12117	55.2" x 57.1" Draper Belt/V-Guide	All Deere 600 Series Center	39
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