



Engine Overhaul Kit Quick Reference Guide

Massey Ferguson Engine Overhaul Kits provide a high quality, precision matched, cost effective repair solution, containing all the components needed to complete a BASIC overhaul.

All of the kits have been developed to include key engine components, fully tested and approved, fully branded Massey Ferguson.

The comprehensive Engine Overhaul Kit range offers a complete value for money package, which separates Massey Ferguson from the competition.

Key benefits

- No compromise on performance
- Reduced oil and fuel consumption
- Covers a comprehensive range of machines offering outstanding value
- Fits first time saving downtime and hassle
- Comes with full AGCO Parts 12-month warranty

The Genuine Choice is the only choice!



3 CYLINDER





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		No.			
Engine: AD3.152					Kit Part: 3638583Z91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 134C, V (IT) - CE21900, CE31121	743824Z91	Piston kit	3	3641823M91	736513M91
MF 135, MF 135S, V - CE8545, CE22488	745818M91	Piston ring kit	3		3637359M91
MF 140 - CE21583	739043M1	Pre-finished slip fit liner	3	-	
MF 145, MF 145S, V - CE21583	4224142M91	Bottom gasket kit	1	-	
MF 230 - CE22488, CE31216	4223923M91	Top gasket kit	1		
MF233 (IT) - CE21900, CE31170	1476245X1	Conrod nut	6		
MF 234C, CF, S (IT) - CE21900, CE31169, CE31121	740407M1	Small end bush	3	-	
MF 235 - CE22493, CE31029	1447689M1	Front oil seal	1		
MF 240 - CE22488, CE31215, CE31166, CE31244	1447691M1	Rear oil seal (Lip)	1	-	
MF 245 - CE22488, CE22609	4224057Z1	Rear oil seal (Rope)	2		
MF 255 - CE22465, CE22680					
MF 333 (IT) - CE31218	1				
MF 334V (IT) - CE31213, CE31218		COOL		07	
MF 340 - CE31237		5 XX			
MF 354, MF 354V (IT) - CE31197, CE31212, CE31223, CE31224	U		//	9 4	
Engine: AD3.1528					Kit Part: 3638581Z91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 148 - CE21489, CE21690	4224523Z91	Piston kit	3	3641823M91	3637359M91
MF 152, MF 152S, V - CE21690	745826M91	Piston ring kit	3		
MF 154, MF 154C, F, S, V (IT) - CE21899, CE31168	739043M1	Pre-finished slip fit liner	3	-	
MF 250 - CE22609, CE22680, CE31089	4224142M91	Bottom gasket kit	1		
MF 253 (IT) - CE21899, CE31168	4223923M91	Top gasket kit	1		
MF 254, MF 254C, CF, S (IT) - CE21899, CE31168	1476245X1	Conrod nut	6		
MF 342 - CE31160	740407M1	Small end bush	3		
MF 350 - CE31160	1447689M1	Front oil seal	1		
MF 353, MF 353LX, S (IT) - CE31197	1447691M1	Rear oil seal (Lip)	1		
MF 354V (IT) - CE31197, CE31212, CE31223, CE31224	4224057Z1	Rear oil seal (Rope)	2	_	
MF 354AP, AQ, F, FP, FQ, GE, S, SP, SQ, VQ (IT) - CE31212		000			
MF356CF (IT) - CE31197	"21	P.577			
MF 550 - CE22467, CE31048					
MF 2205 COMPACT (IT) - CE80972					

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Engine: AT3.152.4					Kit Part: 3931467M91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 164T, F, S, V (IT) - CN31139	4224456Z91	Piston kit	3	3641823M91	3637359M91
MF 253 - CN31219, CN31255	3638235Z91	Piston ring kit	3		
MF 263T (IT) - CN31139	3637492Z1	Unfinished press fit liner	3		
MF 264T, TS, CF (IT) - CN31139, CN31171	4224142M91	Bottom gasket kit	1		
MF 352 - CN31256	4223921Z91	Top gasket kit	1	-	
MF 355 - CN31187, CN31256	1476245X1	Conrod nut	6		
MF 360 - CN31187, CN31185	740407M1	Small end bush	3	-	
MF 363, MF 363LX, S (IT) - CN31198	1447689M1	Front oil seal	1		
MF 364AP, AQ, CF, F, FQ, FP, GE, S, SP, SQ,	1447691M1	Rear oil seal (Lip)	1		
V, VQ (IT) - CN31198, CN31225	14470311111	Trour on sour (Eip)			
MF 366CF (IT) - CN31198					
Engine: 903.27 (Green)					Kit Part: 3931468M91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 243 - CP31448	4223809M91	Piston kit	3	3641823M91	3637359M91
MF 2210 (IT) - CP80906	4222577Z91	Piston ring kit	3		
MF 4215 - CP31292		_		4224105M91	
	4222570M1	Unfinished press fit liner	3	4224105M91	
	4222570M1 4225232M91	Unfinished press fit liner Bottom gasket kit	3	4224105M91	
		· ·		4224105M91	
	4225232M91	Bottom gasket kit	1	4224105M91	
	4225232M91 4224027M91 1476245X1 740407M1	Bottom gasket kit Top gasket kit Conrod nut Small end bush	1 1 6 3	4224105M91	01
	4225232M91 4224027M91 1476245X1 740407M1 1447689M1	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	1 1 6 3 1	4224105M91	91
	4225232M91 4224027M91 1476245X1 740407M1	Bottom gasket kit Top gasket kit Conrod nut Small end bush	1 1 6 3	4224105M91	91
MF 4315 - CP31292	4225232M91 4224027M91 1476245X1 740407M1 1447689M1	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	1 1 6 3 1	4224105M91	Kit Part: 3931469M91
MF 4315 - CP31292 Engine: 903.27T (Green)	4225232M91 4224027M91 1476245X1 740407M1 1447689M1	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	1 1 6 3 1	*Water Pump	Kit Part: 3931469M91 *Oil Pump
Engine: 903.27T (Green) MF model - Engine build list	4225232M91 4224027M91 1476245X1 740407M1 1447689M1 1447691M1	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal Rear oil seal (Lip)	1 1 6 3 1 1		3931469M91
Engine: 903.27T (Green) MF model - Engine build list MF 263 - CR31357	4225232M91 4224027M91 1476245X1 740407M1 1447689M1 1447691M1	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal Rear oil seal (Lip) Description	1 1 6 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	*Water Pump	3931469M91 *Oil Pump
Engine: 903.27T (Green) MF model - Engine build list MF 263 - CR31357 MF 2220 (IT) - CR80966	4225232M91 4224027M91 1476245X1 740407M1 1447689M1 1447691M1 Kit content 4222722M91	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal Rear oil seal (Lip) Description Piston kit	1 1 6 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	*Water Pump 3641823M91	3931469M91 *Oil Pump
Engine: 903.27T (Green) MF model - Engine build list MF 263 - CR31357 MF 2220 (IT) - CR80966 MF 4220 - CR31293	4225232M91 4224027M91 1476245X1 740407M1 1447689M1 1447691M1 Kit content 4222722M91 4222723M91	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal Rear oil seal (Lip) Description Piston kit Piston ring kit	1 1 6 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	*Water Pump 3641823M91	3931469M91 *Oil Pump
Engine: 903.27T (Green) MF model - Engine build list MF 263 - CR31357 MF 2220 (IT) - CR80966 MF 4220 - CR31293	4225232M91 4224027M91 1476245X1 740407M1 1447689M1 1447691M1 Kit content 4222722M91 4222723M91 4222570M1	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal Rear oil seal (Lip) Description Piston kit Piston ring kit Unfinished press fit liner	1 1 6 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	*Water Pump 3641823M91	3931469M91 *Oil Pump
Engine: 903.27T (Green) MF model - Engine build list MF 263 - CR31357 MF 2220 (IT) - CR80966 MF 4220 - CR31293	4225232M91 4224027M91 1476245X1 740407M1 1447689M1 1447691M1 Kit content 4222722M91 4222723M91 4222570M1 4225232M91	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal Rear oil seal (Lip) Description Piston kit Piston ring kit Unfinished press fit liner Bottom gasket kit	1 1 6 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	*Water Pump 3641823M91	3931469M91 *Oil Pump
Engine: 903.27T (Green) MF model - Engine build list MF 263 - CR31357 MF 2220 (IT) - CR80966 MF 4220 - CR31293	4225232M91 4224027M91 1476245X1 740407M1 1447689M1 1447691M1 Kit content 4222722M91 4222723M91 4222570M1 4225232M91 4222759M91	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal Rear oil seal (Lip) Description Piston kit Piston ring kit Unfinished press fit liner Bottom gasket kit Top gasket kit	1 1 6 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	*Water Pump 3641823M91	*Oil Pump
MF 4315 - CP31292 Engine: 903.27T (Green)	4225232M91 4224027M91 1476245X1 740407M1 1447689M1 1447691M1 Kit content 4222722M91 4222723M91 4222570M1 4225232M91 4222759M91 1476245X1	Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal Rear oil seal (Lip) Description Piston kit Piston ring kit Unfinished press fit liner Bottom gasket kit Top gasket kit Conrod nut	1 1 6 3 1 1 1 1 1 6 6	*Water Pump 3641823M91	*Oil Pump



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			-	B	Kit Part:
Engine: 33 DT (T2)					V836662210
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3615	V836673191	Liner	3	V836764215	V836652604
MF 3625	V836659702	Piston & Ring kit	3	V836764215	V836652604
MF 3635	V836179781	Big end bearing	3	V836764215	V836652604
MF 4435 Cab ->I U11400	V836655514	Main bearing	3	V836764205	V836652604
MF 4435 Platform ->I U11400	V836679154	Main bearing	1	V836764215	V836652604
	V836640356	Gasket kit	1		
	V836479591	Oil filter	1		
Engine as BTS (To)					Kit Part:
Engine: 33 DTA (T3)					V836662610
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3645 (T2)	V836673191	Liner	3	V836764215	V836652604
MF 3625 ->I U4811	V836666103	Piston & Ring kit	3	V836764206	V836652604
MF 3625 U4812 I->	V836179781	Big end bearing	3	V836764206	V836773147
MF 3635 ->I U4811	V836655514	Main bearing	3	V836764206	V836652604
MF 3635 U4812 I->	V836679154	Main bearing	1	V836764206	V836773147
MF 3645 ->I U4811	V836640356	Gasket kit	1	V836764206	V836652604
MF 3645 U4812 I->	V836479591	Oil filter	1	V836764206	V836773147
MF 3625V, S, F, GE ->I U1610				V836764215	V836652604
MF 3625V, S, F, GE U1611 I->				V836764215	V836773147
MF 3635V, S, F, GE ->I U1610				V836764215	V836652604
MF 3635V, S, F, GE U1611 I->				V836764215	V836773147
MF 3645V, S, F, GE ->I U1610				V836764215	V836652604
MF 3645V, S, F, GE U1611 I->				V836764215	V836773147
MF 3655V, S, F, GE ->I U1610		りつにん		V836764215	V836652604
MF 3655V, S, F, GE U1611 I->				V836764215	V836773147
MF 4435 U11401 I->				V836766976	V836652604
Engine: 33 AWI (T3, T4i)					Kit Part: V837079716
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 5608 ->I Z24999	V836673191	Liner		V837084200	V836773146
MF 5608 ->1 Z24999	V836673191 V837074081	Piston & Ring kit	3	V837084200 V837084200	V836773146 V836773146
MF 5609 ->I Z24999	V836179781	Big end bearing	3	V837084200 V837084200	V836773146
MF 5609 ->I Z6757	V836655514	Main bearing		V837084200 V837084200	V836773146
MF 5610 ->I Z24999	V836679154	Main bearing	3	V837084200 V837084200	V836773146
MF 5610 ->I Z7657	V837079714	Gasket kit	1	V837084200 V837084200	V836773146
WII 0010 >121001	V836679586	Oil filter	1	7007007200	V030773140
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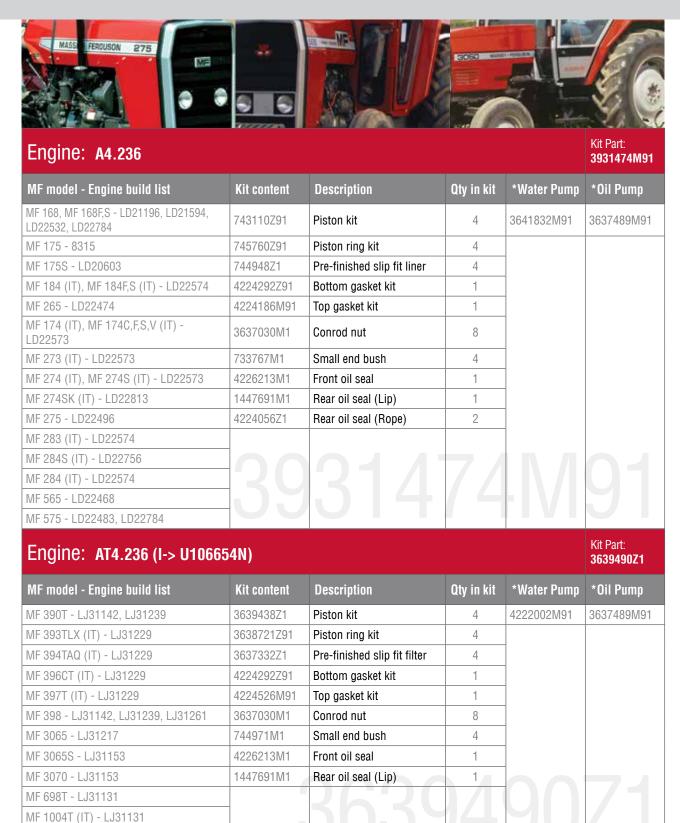




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	Læ.				Kit Part:
Engine: 23C					3933139M91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
FE 35	1884101M91	Piston & pin kit	4	3600973M91	Not Available
VIF 35	894900M91	Piston ring kit	4		
	1884940M1	Pre-finished slip fit liner	4		
	1810027M91	Bottom gasket kit	1		
	1810028M91	Top gasket kit	1		0 1
	826076M1	Small end bush	4	1111//	
	1884098M1	Rear oil seal	1_	7 \ /	
	825740M1	Front oil seal	1	7 I W I	
Engine: AD4.203 (Chrom	e Liners ->I 293	9035)			Kit Part: 3931702Z91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
	743824Z91	Piston kit	4	3641250M91	3637471M9
	745819Z91	Piston ring kit	4		
	732638Z1	Pre-finished slip fit liner	4	_	
	4223940Z91	Bottom gasket Kit	1		
ЛF 65 MK II - 7073	4222920Z91	Top gasket Kit	1	_	
	1476245X1	Conrod nut	8		
	740407M1	Small end bush	4		
	1447689M1	Front oil seal	1		
	4224057Z1	Rear oil seal (Rope)	2	4	
Engine: AD4.203 (Cast Ir	on Liners ->I US				Kit Part: 3638495Z91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 65 MKII - 7073 (I-> 2939036)	743824M91	Piston kit	4	3641250M91	3637471M9 ⁻
л	745818M91	Piston ring kit	4		
ЛF 158 - JE21586	739043M1	Pre-finished slip fit liner	4		
ЛF 165 - 8373	4223940Z91	Bottom gasket Kit	1		
ЛF 260 - JE22494, JE31053	4222920Z91	Top gasket Kit	1		
ЛF 560 - JE22472, JE31053	1476245X1	Conrod nut	8		
	740407M1	Small end bush	4		
	1447689M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	4224057Z1	Rear oil seal (Rope)	2	VL	



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Engine: AD4.203 (Cast Iron I	Liners I->U5	89379L)			Kit Part: 3931472M91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
	742621M91	Piston kit	4	3641250M91	3637471M91
	745818M91	Piston ring kit	4		
	739043M1	Pre-finished slip fit liner	4		
	4223940Z91	Bottom gasket Kit	1		
MF 158 - JE21586	4222920Z91	Top gasket Kit	1		
100 0221000	1476245X1	Conrod nut	8		
	740407M1	Small end bush	4	$\Lambda \Lambda \Lambda$	
	1447689M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	4224057Z1	Rear oil seal (Rope)	2		
Engine: A4.212 (->I UA8710	9 I-> UA1476	572)			Kit Part: 3638584Z91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 165 - LA20430, LA20746, LA21194	738249Z91	Piston kit	4	3641832M91	3637470Z91
MF 174 (IT)	745763Z91	Piston ring kit	4		
MF 174C (IT)	744948Z1	Pre-finished slip fit liner	4		
	4224292Z91	Bottom gasket kit	1		
	4224186M91	Top gasket kit	1		
	3637030M1	Conrod nut	8		
	733767M1	Small end bush	4	4 = 7	
	4226213M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	3641893M1	Thermostat housing gasket	1		
Engine: A4.236 (->I U106653	BN)				Kit Part: 3638582Z91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 168, MF 168F,S - LD22532, LD22784	3637516Z91	Piston kit	4	3641832M91	3637489M91
MF 274 IT - LD22573	745760Z91	Piston ring kit	4	4222002M91	
MF 247SK IT - LD22813	744948Z1	Pre-finished slip fit liner	4		
MF 675 - LD31096	4224292Z91	Bottom gasket kit	1	1	
MF 3050 - LD31154, LD31194	4224186M91	Top gasket kit	1	1	
	3637030M1	Conrod nut	8	1	
	30370301011	Goillog Hut			
	733767M1	Small end bush	4		
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	733767M1	Small end bush	4	97	91





MF 1007 (IT) - LJ31220

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Engine: A4.236 (I-> U106654	IN)			TO SERVICE SER	Kit Part: 3639487Z1
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 168, MF 168F,S - LD22532, LD22784	3637516Z91	Piston kit	4	3641832M91	3637489M91
MF 184F,S (IT) - LD31173	745760Z91	Piston ring kit	4	4222002M91	0007 10010101
MF 273 (IT) - LD31175	3637332Z1	Pre-finished slip fit filter	4	TEEE OCTIVIO	
MF 274C,CF (IT) - LD31175	4224292Z91	Bottom gasket kit	1	-	
MF 274SK (IT) - LD31174	4224189M91	Top gasket kit	1	-	
MF 275 - LD31274, LD31289, LD31188	3637030M1	Conrod nut	8	-	
MF 283 (IT) - LD31173	733767M1	Small end bush	4		
MF 284 (IT) - LD31173	4226213M1	Front oil seal	1	-	
MF 362 - LD31234	1447691M1	Rear oil seal (Lip)	1	-	
MF 362N - LD31260, LD31280				_	
MF 365 - LD31190	-				
MF 367CF (IT) - LD31202	-				
MF 373 (IT), MF 373LX,S (IT) - LD31202	-				
MF 374AP, AQ, F, FP, FQ, GE, H, S, SP, SQ, V, VQ (IT) - LD31202					
MF 375 - LD31248, LD31140					
MF 375E - LD31274					
MF 376XCF (IT) - LD31202					
MF 376C, CF (IT) - LD31200					
MF 377 (IT) - LD31201					
MF 383 (IT), MF 383LX, S (IT) - LD31200					
MF 384AP, AQ, F, FP, FQ, GE, S, SP, SQ, V, VQ (IT) - LD31200		2000	1	07	
MF 387V (IT) - LD31199		KP KL	A / I	\times /	
MF 675 - LD31096					
MF 3050 - LD31154, LD31194					
Engine: A4.248					Kit Part: 3638580Z91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 178 - LF20490, LF20491, LF20738, LF20739	747050M91	Piston kit	4	3641832M91	3637489M91
MF 185 - LF21415, LF21597	747428M91	Piston ring kit	4		
MF188 - LF21200, LF21201, LF21597	737214Z1	Unfinished press fit liner	4		
	4224292Z91	Bottom gasket kit	1		
	4224186M91	Top gasket kit	1		
	3637030M1	Conrod nut	8		
	733767M1	Small end bush	4		
	4226213M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	4224056Z1	Rear oil seal (Rope)	2	74	

Engine: A4.248 (->I U108196	in)				Kit Part: 4222356M9
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 194 (IT), MF 194C, F, S (IT) - LF22575	747050M91	Piston kit	4	3641832M91	3637489M9
MF 285 - LF22471	747428M91	Piston ring kit	4	4222002M91	
MF 290 - LF31105, LF22790, LF31189	742466Z1	Pre-finished slip fit liner	4		
MF 293 (IT) - LF22575	4224292Z91	Bottom gasket kit	1		
MF 294 (IT) - LF22575	4224186M91	Top gasket kit	1		
MF 294S (IT) - LF22762	3637030M1	Conrod nut	8		
MF 390 - LF31141, LF31186, LF31235, _F31249	4226213M1	Front oil seal	1		
MF 397 (IT) - LF31203	1447691M1	Rear oil seal (Lip)	1		
MF 590 - LF22478, LF22790	3640406M1	Sump gasket	1		
MF 690 - LF31091	4223085M1	Exhaust manifold gasket	1		
MF 3055 - LF31152	4./				
MF 3060 - LF31152					
Engine: A4.248 (I-> U108197	/N)				Kit Part:
<u> </u>	N) Kit content	Description	Qty in kit	*Water Pump	Kit Part: 3638585Z91 *Oil Pump
MF model - Engine build list		Description Piston kit	Qty in kit	*Water Pump	3638585Z91
MF model - Engine build list MF 194F, S (IT) - LF31177	Kit content				3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189,	Kit content 747050M91	Piston kit	4	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288	Kit content 747050M91 747428M91 3637334M1	Piston kit Piston ring kit Pre-finished slip fit liner	4	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177	Kit content 747050M91 747428M91 3637334M1 4224292Z91	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit	4 4	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177	Kit content 747050M91 747428M91 3637334M1	Piston kit Piston ring kit Pre-finished slip fit liner	4 4 4 1	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit	4 4 1 1 1	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177 MF294C (IT) - LF31177 MF 294S (IT) - LF31176 MF 390 - LF31141, LF31186, LF31235,	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91 3637030M1	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut	4 4 4 1 1 8	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177 MF 294C (IT) - LF31177 MF 294S (IT) - LF31176 MF 390 - LF31141, LF31186, LF31235, LF31249	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91 3637030M1 733767M1 4226213M1	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Small end bush	4 4 4 1 1 8 4	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177 MF294C (IT) - LF31177 MF 294S (IT) - LF31176 MF 390 - LF31141, LF31186, LF31235, LF31249 MF 390E - LF31275	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91 3637030M1 733767M1	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	4 4 4 1 1 8 4	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177 MF 294C (IT) - LF31177 MF 390 - LF31141, LF31186, LF31235, LF31249 MF 390E - LF31275 MF393 (IT), MF 393LX, S (IT) - LF31204 MF394AP, AQ, C, F, FP, FQ, GE, H, S, SP,	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91 3637030M1 733767M1 4226213M1	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	4 4 4 1 1 8 4	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177 MF 294C (IT) - LF31177 MF 294S (IT) - LF31176 MF 390 - LF31141, LF31186, LF31235, LF31249 MF 390E - LF31275 MF393 (IT), MF 393LX, S (IT) - LF31204 MF394AP, AQ, C, F, FP, FQ, GE, H, S, SP, SQ (IT) - LF31204	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91 3637030M1 733767M1 4226213M1	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	4 4 4 1 1 8 4	3641832M91	3638585Z91 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177 MF294C (IT) - LF31177 MF 294S (IT) - LF31176 MF 390 - LF31141, LF31186, LF31235, LF31249 MF 390E - LF31275 MF393 (IT), MF 393LX, S (IT) - LF31204 MF394AP, AQ, C, F, FP, FQ, GE, H, S, SP, SQ (IT) - LF31204 MF396C, CF (IT) - LF31204	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91 3637030M1 733767M1 4226213M1	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	4 4 4 1 1 8 4	3641832M91	3638585Z91 *Oil Pump
MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177 MF294C (IT) - LF31177 MF 390 - LF31141, LF31186, LF31235, LF31249 MF 390E - LF31275 MF393 (IT), MF 393LX, S (IT) - LF31204 MF394AP, AQ, C, F, FP, FQ, GE, H, S, SP, SQ (IT) - LF31204 MF396C, CF (IT) - LF31204 MF 397 (IT) - LF31203	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91 3637030M1 733767M1 4226213M1	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	4 4 4 1 1 8 4	3641832M91	3638585Z9* *Oil Pump
	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91 3637030M1 733767M1 4226213M1	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	4 4 4 1 1 8 4	3641832M91	3638585Z9 *Oil Pump
MF model - Engine build list MF 194F, S (IT) - LF31177 MF 285 - LF22471 MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288 MF 293 (IT) - LF22575, LF31177 MF 294 (IT) - LF31177 MF294C (IT) - LF31177 MF 294S (IT) - LF31176 MF 390 - LF31141, LF31186, LF31235, LF31249 MF 390E - LF31275 MF393 (IT), MF 393LX, S (IT) - LF31204 MF394AP, AQ, C, F, FP, FQ, GE, H, S, SP, SQ (IT) - LF31204 MF396C, CF (IT) - LF31204	Kit content 747050M91 747428M91 3637334M1 4224292Z91 4224189Z91 3637030M1 733767M1 4226213M1	Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Small end bush Front oil seal	4 4 4 1 1 8 4	3641832M91	3638585Z9 *Oil Pump



MF 3060 - LF31152



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Engine: 1004.4T BLUE ('AH'	Build)				Kit Part: 4226502M91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3075 - AH31277	3640593M91	Piston kit	4	4222002M91	3637489M91
MF 4245 - AH31316, AH31318, AH31321, AH, 31323	3641316M91	Piston ring kit	4		
MF 4255 - AH31317, AH31322, AH31328, AH31329	748216M1	Pre-finished slip fit liner	4		
MF 6130 - AH 31279	4224640M91	Bottom gasket kit	1	1	
MF 6140 - AH31278	4224623Z91	Top gasket kit	1		
MF 6150 - AH31277	3637030M1	Conrod nut	8		
	3640406M1	Sump gasket	1	1 N A	
	4226213M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1	LIVI	
	3641891M1	Joint for plastic top covers	1		
Engine: 44 DT (T2)					Kit Part: V836762220
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 4445 Cab ->I U14400	V836673191	Liner	4	V836764215	V836652603
MF 4445 Platform ->I U14400	V836659702	Piston & Ring kit	4	V836764205	V836652603
MF 4455 Cab ->I U14400	V836179781	Big end bearing	4	V836764215	V836652603
MF 4455 Platform ->I U14400	V836655514	Main bearing	4	V836764205	V836652603
	V836679154	Main bearing	1		
	V836740333	Engine gasket kit	1		
Engine: 44 DTA (T3)					Kit Part: V836762472
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 4445 U14401 I->	V836673191	Liner	4	V836766976	V836652603
MF 4455 U14401 I->	V836666103	Piston & Ring kit	4	V836766976	V836652603
	V836179781	Big end bearing	4		
	V836655514	Main bearing	4		
	V836679154	Main bearing	1	f) Λ	
	V836740333	Engine gasket kit	1	/4	
	V836679586	Oil filter	1		
Engine: 44 dta					Kit Part: V83676250 3
	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF model - Engine build list		Liner	4	V836766976	V836652603
MF model - Engine build list	V836679586	-			
MF model - Engine build list	V836679586 V836666103	Piston & Ring kit	4		
MF model - Engine build list		Piston & Ring kit Big end bearing	4	_	
MF model - Engine build list MF 5470	V836666103	-			
MF model - Engine build list MF 5470	V836666103 V836179781	Big end bearing	4	05	02
	V836666103 V836179781 V836655514	Big end bearing Main bearing	4	25	0.3



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Engine: 44 CWA-4V (T3)					Kit Part: V837062721
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 5460	V836673191	Liner	4	V836766976	V836773146
MF 5470 ->I U7227	V837074081	Piston & Ring kit	4	V836766976	V836652603
MF 5470 U7228 I->	V836179781	Big end bearing	4	V836766976	V836773146
MF 6460 ->I U7227	V836655514	Main bearing	4	V836766976	V836652603
MF 6460 U7228 I->	V836679154	Main bearing	1	V836766976	V836773146
MF 6470 ->I U7227	V837062691	Engine gasket kit	1	V836766976	V836652603
MF 6470 U7228 I->				V836766976	V836773146
Engine: 49 CWA-4V (T3)					Kit Part: V837062725
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF5480 ->I U6691	V836673191	Liner	4	V836766976	V836652603
MF5480 U6692 I->	V837074082	Piston & Ring kit	4	V836766976	V836773146
WII 0400 0000Z 1 /	V836179781	Big end bearing	4	V000100310	7000770140
	V836655514	Main bearing	4	1) /	
	V836679154	Main bearing	1		
	V837062724	Engine gasket kit			
Engine: 49 AWI (T4i)					Kit Part: V837079649
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 6612	V836673191	Liner	4	·	V836773146
MF 6613	V837074082	Piston & Ring kit	4	V837079898 V837079898	V836773146
		-	4	+	
MF 6614	V836179781	Big end bearing	-	V837079898	V836773146
MF 6615	V836655514	Main bearing	4	V837079898	V836773146
MF 6616	V836679154	Main bearing	1	V837079898	V836773146
	V837079648	Gasket kit	1		
	V836679586	Oil filter	1		
Engine: 44 AWIC (T4i)					Kit Part: V837079770
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 5611	V837081031	Liner	4	V837081046	Not Available
MF 5612	V837081223	Piston & Ring kit	4	V837081046	Not Available
MF 5613	V837091164	Big end bearing	4	V837081046	Not Available
				1	
	V836655514	Main bearing	5		
	V836655514	Main bearing Thrust bearing	5 2	07	70
	V836655514 V836119459	Thrust bearing	2	07	70
	V836655514			97	70

6 CYLINDER



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	A Street B				
Engine: A6.354.4					Kit Part: 3639491Z1
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 399 - TW31159	748266Z91	Piston kit	6	3641880M91	747292V91
MF 699 - TW31125, TW31146	745738Z91	Piston ring kit	6	3641886M91	
MF 1250 - TW31027	744948Z1	Pre-finished slip fit liner	6		
MF 2620 - TW31051	4224120Z91	Bottom gasket kit	1		
MF 2625 - TW31051	4224053Z91	Top gasket kit	1		
MF 1014 (IT) - TW31087, TW31147	3637030M1	Conrod nut	12		
MF 1024 (IT) - TW31108	733767M1	Small end bush	6		
MF 1114 IT - TW31003	4226213M1	Front oil seal	1		
MF 2640 - TW31040	1447691M1	Rear oil seal (Lip)	1		
MF 2645 - TW31040		0000			
MF 3080 - TW31155		リにつし			/ 1
MF 3090 - TW31156			74		
MF 3610 - TW31151		POUL			
Engine: AT6.354.4					Kit Part: 3639492Z1
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 1134 (IT) - TU31004	745379Z91	Piston kit	6	3641880M91	747293M91
MF 2720 - TU31093	745277Z91	Piston ring kit	6		
MF 2725 - TU31093	744948Z1	Pre-finished slip fit liner	6		
MF 2680 - TU31045, TU31107	4224120Z91	Bottom gasket kit	1		
MF 2685 - TU31107	4224053Z91	Top gasket kit	1		
MF 3630 - TU31143	3637030M1	Conrod nut	12		
MF 3650 - TU31145	744971M1	Small end bush	6		
	4226213M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
Engine: 1006.6 ('YA' Build)				Kit Part: 4226186M91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 399 - YA31240	3641806M91	Piston kit	6	4223109M91	3638595M91
MF 3085 - YA31251	4222706Z91	Piston ring kit	6	4222466M91	
MF 3095 - YA31230, YA31250	748216M1	Pre-finished slip fit liner	6	4222459M91	-
MF 3115 - YA31232	4224613M91	Bottom gasket kit	1	4223109M91	-
MF 4260 - YA31315	4224665M91	Top gasket kit	1		
MF 4270 - YA31301	3637030M1	Conrod nut	12		
MF 6170 - YA31250	4226213M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	3641821M1	Joint for plastic top covers	1		
	3638431M1	Joint	1	$t \wedge A$	
	4227136M1	Joint	1	111/1	
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Engine: 1006.6T ('YB' Build)				Kit Part: 4226514M91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3120 - YB31265	3640593M91	Piston kit	6	4223109M91	3641171M91
MF 3125 - YB31245	3641316M91	Piston ring kit	6	4222466M91	
MF 3140 - YB31245	748216M1	Pre-finished slip fit liner	6	4222459M91	
MF3635 - YB31245, YB31262	4224613M91	Bottom gasket kit	1		-
MF 3645 - YB31233, YB31264	4224665M91	Top gasket kit	1		
MF 3655 - YB31236, YB31247, YB31263	3637030M1	Conrod nut	12		
MF 6180 - YB31265	3638431M1	Joint	1		
MF 6190 - YB31262	4226213M1	Front oil seal	1		
ME 0110 VD01060	1447691M1	Rear oil seal (Lip)	1 /	1 \ /	
MF 8110 - YB31262	11110011111	11 11 11 11			
MF 8120 - YB31264	3641821M1	Joint for plastic top covers	1	1. [\ / [
MF 8120 - YB31264 MF 8130 - YB31263	3641821M1 4224568M91	Joint for plastic top covers Oil cooler kit		- \/	Vit Port:
MF 8120 - YB31264	3641821M1 4224568M91	Joint for plastic top covers Oil cooler kit	1	*Water Pump	Kit Part: 3931495M91 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60	3641821M1 4224568M91 Γ (Green) ('Y	Joint for plastic top covers Oil cooler kit 'G', 'YH', 'YK' Builds)	1	*Water Pump	3931495M91
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list	3641821M1 4224568M91 (Green) ('Y Kit content	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit	1 1 Qty in kit		3931495M91 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302	3641821M1 4224568M91 F (Green) ('Y Kit content 4222134M91 4222136M91	Joint for plastic top covers Oil cooler kit 'G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit	1 1 1 Qty in kit 6	4223109M91 4222466M91	3931495M91 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472	3641821M1 4224568M91 Γ (Green) ('Y Kit content 4222134M91	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit	1 1 1 Qty in kit 6 6	4223109M91	3931495M91 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302	3641821M1 4224568M91 (Green) ('Y Kit content 4222134M91 4222136M91 4222128M1	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner	1 1 1 1 1 Cty in kit 6 6 6	4223109M91 4222466M91	3931495M91 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472 MF 6270 - YH31428, YH31473	3641821M1 4224568M91 F (Green) ('Y Kit content 4222134M91 4222136M91 4222128M1 4224674M91	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4223109M91 4222466M91	3931495M91 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472 MF 6270 - YH31428, YH31473 MF 6280 - YH31429, YH31474	3641821M1 4224568M91 (Green) ('Y Kit content 4222134M91 4222136M91 4222128M1 4224667M91	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4223109M91 4222466M91	3931495M91 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472 MF 6270 - YH31428, YH31473 MF 6280 - YH31429, YH31474 MF 6290 - YH31430, YH31475	3641821M1 4224568M91 I (Green) ('Y Kit content 4222134M91 4222136M91 4222128M1 4224674M91 4224667M91 3637030M1	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4223109M91 4222466M91	3931495M91 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472 MF 6270 - YH31428, YH31473 MF 6280 - YH31429, YH31474 MF 6290 - YH31430, YH31475 MF 8210 - YH31441	3641821M1 4224568M91 I (Green) ('Y Kit content 4222136M91 4222128M1 4224674M91 4224667M91 3637030M1 4226213M1	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Front oil seal	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4223109M91 4222466M91	3931495M91 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472 MF 6270 - YH31428, YH31473 MF 6280 - YH31429, YH31474 MF 6290 - YH31430, YH31475 MF 8210 - YH31441 MF 8220 - YK31431	3641821M1 4224568M91 I (Green) ('Y Kit content 4222136M91 4222128M1 4224674M91 4224667M91 3637030M1 4226213M1	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Front oil seal	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4223109M91 4222466M91	*Oil Pump 3641171M91 Kit Part:
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472 MF 6270 - YH31428, YH31473 MF 6280 - YH31429, YH31474 MF 6290 - YH31430, YH31475 MF 8210 - YH31441 MF 8220 - YK31431 Engine: 612 DS	3641821M1 4224568M91 I (Green) ('Y Kit content 4222136M91 4222128M1 4224674M91 4224667M91 3637030M1 4226213M1 1447691M1	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Front oil seal Rear oil seal (Lip)	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4223109M91 4222466M91 4225392M91	*Oil Pump 3641171M91 Kit Part: V836339722
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472 MF 6270 - YH31428, YH31473 MF 6280 - YH31429, YH31474 MF 6290 - YH31430, YH31475 MF 8210 - YH31441 MF 8220 - YK31431 Engine: 612 DS MF model - Engine build list	3641821M1 4224568M91 I (Green) ('Y Kit content 4222134M91 4222136M91 4222128M1 4224674M91 4224667M91 3637030M1 4226213M1 1447691M1	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Front oil seal Rear oil seal (Lip)	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4223109M91 4222466M91 4225392M91 *Water Pump	*Oil Pump 3641171M91 Kit Part: V836339722 *Oil Pump
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472 MF 6270 - YH31428, YH31473 MF 6280 - YH31429, YH31474 MF 6290 - YH31430, YH31475 MF 8210 - YH31441 MF 8220 - YK31431 Engine: 612 DS MF model - Engine build list MF 3680 - 77281 I-> A 3728	3641821M1 4224568M91 (Green) ('Y Kit content 4222134M91 4222136M91 4222128M1 4224674M91 4224667M91 3637030M1 4226213M1 1447691M1 Kit content V836336331	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Front oil seal Rear oil seal (Lip) Description Liner	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4223109M91 4222466M91 4225392M91 *Water Pump V836347902	*Oil Pump 3641171M91 Kit Part: V836339722 *Oil Pump V836338187
MF 8120 - YB31264 MF 8130 - YB31263 Engine: 1006.60 & 1006.60 MF model - Engine build list MF 4260/4360 - YG31300 MF 4270/4370 - YH31302 MF 6260 - YG31427, YG31472 MF 6270 - YH31428, YH31473 MF 6280 - YH31429, YH31474 MF 6290 - YH31430, YH31475 MF 8210 - YH31441 MF 8220 - YK31431 Engine: 612 DS MF model - Engine build list MF 3680 - 77281 I-> A 3728	3641821M1 4224568M91 (Green) ('Y Kit content 4222134M91 4222136M91 4222128M1 4224674M91 4224667M91 3637030M1 4226213M1 1447691M1 Kit content V836336331 V836340071	Joint for plastic top covers Oil cooler kit G', 'YH', 'YK' Builds) Description Piston kit Piston ring kit Pre-finished slip fit liner Bottom gasket kit Top gasket kit Conrod nut Front oil seal Rear oil seal (Lip) Description Liner Piston & Ring set	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4223109M91 4222466M91 4225392M91 *Water Pump V836347902	*Oil Pump 3641171M91 Kit Part: V836339722 *Oil Pump V836338187



V836339671

Gasket set

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F 620	620 DSR	620	DWE	Million C. All	A BUILT I STORES	Kit Part:
Engine: 620 DS	620 DSRE		DSRAE			V836840272
MF model - Engine build list		Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3670 - A 0380 I-> D 10916	620 DS	V836673191	Liner	6	V836347902	V836852607
MF 8140 - D 3396 I-> H 17815	620 DS	V836640073	Piston & Ring set	6	V836347902	V836852607
MF 8140 - G 1832 I-> H 15334	620 DSR	V836179781	Big end bearing	6	V836347902	V836852607
MF 8150 - D8437 I-> H 17819	620 DSRE	V836655514	Main bearing	6	V836347902	V836852607
MF 8150 - F 5021 I->	620 DWE	V836679154	Main bearing	1/	V836347902	V836852607
H 154344	000 00045	1400040074			1/000050500	V/000050007
MF 8240 - H 10239 I->	620 DSRAE	V836840271	Gasket set	1	V836859590	V836852607
MF 8240 - K 18104 I->	620 DSRAE	V836679586	Oil filter	1	V836859590	V836855300
Engine: 634 DS	620 DSRAE	634 DSBA	E 634 DWE			Kit Part: V836840801
MF model - Engine build list		Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3690 - D 3802 I-> E1684	634 DS	V836673191	Liner	6	V836347902	V836338187
WF 8160 - D 8438 I-> J 18353	634 DS	V836840596	Piston & Ring set	6	V836347902	V836338187
MF 8160 - F 5929 I-> J 14029	634 DWE	V836179781	Big end bearing	6	V836347902	V836338187
MF 8250 - J 7981 I->	634 DSBAE	V836655514	Main bearing	6	V836859590	V836855300
MF 8260	634 DSBAE	V836679154	Main bearing	1	V836864097	V836855300
		V836840271	Gasket set)4+		
		V836679586	Oil filter	1		
Engine: 645 DSIE	645 DSBIE					Kit Part: V836840986
MF model - Engine build list		Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 8170 - G 8049 I-> K 0996	645 DSIE	V836862484	Liner	6	V836859168	V836855300
WF 8180 - H 5716 I-> J 0894	645 DSBIE	V836840886	Piston	6	V836859168	V836855300
MF 8270	645 DSBIE	V836840887	Piston ring kit	6	V836859168	V836855300
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MF 8280	645 DSBIE	V837062996	Big end bearing	6	V836859168	V836855300
MF 8280	645 DSBIE	V837062996 V836840944	Big end bearing Main bearing	6	V836859168	V836855300
MF 8280	645 DSBIE				V836859168	V836855300
MF 8280	645 DSBIE	V836840944	Main bearing	6	V836859168	V836855300





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Engine: 66 CTA 4V (T3)					Kit Part: V837062645
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 6485 with 85 mm main bearings ->I T13069	V836673191	Liner	6	V837079839	V836855300
MF 6490 with 85 mm main bearings ->I T13069	V837074081	Piston & Ring set	6	V837079839	V836855300
MF 6495 with 85 mm main bearings ->I T13069	V836179781	Big end bearing	6	V837079839	V836855300
MF 7485 with 85 mm main bearings ->I T13069	V836655514	Main bearing	6	V837079839	V836855300
MF 7490 with 85 mm main bearings ->I T13069	V836679154	Main bearing	1	V837079839	V836855300
MF 7495 with 85 mm main bearings ->I T13069	V837062644	Gasket set	1	V837079839	V836855300
	V836679586	Oil filter	1		
Engine: 66 CTA 4V (T3)					Kit Part:
` '					V837079539
MF model - Engine build list	Kit content	Description	Qty in kit	Water Pump	Oil Pump
	Kit content	Description Liner	Qty in kit	Water Pump V837079839	
MF model - Engine build list					Oil Pump
MF model - Engine build list MF 5465 with 90 mm main bearings	V836673191	Liner	6	V837079839	Oil Pump V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings	V836673191 V837074081	Liner Piston & Ring set	6 6	V837079839 V837079839	Oil Pump V836855300 V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings MF 6465 with 90 mm main bearings	V836673191 V837074081 V836179781	Liner Piston & Ring set Big end bearing	6 6 6	V837079839 V837079839 V837079839	Oil Pump V836855300 V836855300 V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings MF 6465 with 90 mm main bearings MF 6475 with 90 mm main bearings	V836673191 V837074081 V836179781 V836840944	Liner Piston & Ring set Big end bearing Main bearing	6 6 6 6	V837079839 V837079839 V837079839 V837079839	Oil Pump V836855300 V836855300 V836855300 V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings MF 6465 with 90 mm main bearings MF 6475 with 90 mm main bearings MF 6480 with 90 mm main bearings MF 6485 with 90 mm main bearings	V836673191 V837074081 V836179781 V836840944 V836879152	Liner Piston & Ring set Big end bearing Main bearing Main bearing	6 6 6 6	V837079839 V837079839 V837079839 V837079839 V837079839	Oil Pump V836855300 V836855300 V836855300 V836855300 V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings MF 6465 with 90 mm main bearings MF 6475 with 90 mm main bearings MF 6480 with 90 mm main bearings MF 6485 with 90 mm main bearings T13070 I-> MF 6490 with 90 mm main bearings	V836673191 V837074081 V836179781 V836840944 V836879152 V837062644	Liner Piston & Ring set Big end bearing Main bearing Main bearing Gasket set	6 6 6 6 1	V837079839 V837079839 V837079839 V837079839 V837079839 V837079839	Oil Pump V836855300 V836855300 V836855300 V836855300 V836855300 V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings MF 6465 with 90 mm main bearings MF 6475 with 90 mm main bearings MF 6480 with 90 mm main bearings MF 6485 with 90 mm main bearings T13070 I-> MF 6490 with 90 mm main bearings T13070 I-> MF 6495 with 90 mm main bearings	V836673191 V837074081 V836179781 V836840944 V836879152 V837062644	Liner Piston & Ring set Big end bearing Main bearing Main bearing Gasket set	6 6 6 6 1	V837079839 V837079839 V837079839 V837079839 V837079839 V837079839	Oil Pump V836855300 V836855300 V836855300 V836855300 V836855300 V836855300 V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings MF 6465 with 90 mm main bearings MF 6475 with 90 mm main bearings MF 6480 with 90 mm main bearings MF 6485 with 90 mm main bearings T13070 I-> MF 6490 with 90 mm main bearings T13070 I->	V836673191 V837074081 V836179781 V836840944 V836879152 V837062644	Liner Piston & Ring set Big end bearing Main bearing Main bearing Gasket set	6 6 6 6 1	V837079839 V837079839 V837079839 V837079839 V837079839 V837079839 V837079839	Oil Pump V836855300 V836855300 V836855300 V836855300 V836855300 V836855300 V836855300 V836855300 V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings MF 6465 with 90 mm main bearings MF 6475 with 90 mm main bearings MF 6480 with 90 mm main bearings MF 6485 with 90 mm main bearings T13070 I-> MF 6495 with 90 mm main bearings T13070 I-> MF 6495 with 90 mm main bearings	V836673191 V837074081 V836179781 V836840944 V836879152 V837062644	Liner Piston & Ring set Big end bearing Main bearing Main bearing Gasket set	6 6 6 6 1	V837079839 V837079839 V837079839 V837079839 V837079839 V837079839 V837079839 V837079839	Oil Pump V836855300 V836855300 V836855300 V836855300 V836855300 V836855300 V836855300 V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings MF 6465 with 90 mm main bearings MF 6475 with 90 mm main bearings MF 6480 with 90 mm main bearings MF 6485 with 90 mm main bearings T13070 I-> MF 6490 with 90 mm main bearings T13070 I-> MF 6495 with 90 mm main bearings T13070 I-> MF 7465 with 90 mm main bearings	V836673191 V837074081 V836179781 V836840944 V836879152 V837062644	Liner Piston & Ring set Big end bearing Main bearing Main bearing Gasket set	6 6 6 6 1	V837079839 V837079839 V837079839 V837079839 V837079839 V837079839 V837079839 V837079839 V837079839	Oil Pump V836855300 V836855300
MF model - Engine build list MF 5465 with 90 mm main bearings MF 5475 with 90 mm main bearings MF 6465 with 90 mm main bearings MF 6475 with 90 mm main bearings MF 6480 with 90 mm main bearings MF 6480 with 90 mm main bearings T13070 I-> MF 6490 with 90 mm main bearings T13070 I-> MF 6495 with 90 mm main bearings T13070 I-> MF 7465 with 90 mm main bearings MF 7475 with 90 mm main bearings MF 7480 with 90 mm main bearings	V836673191 V837074081 V836179781 V836840944 V836879152 V837062644	Liner Piston & Ring set Big end bearing Main bearing Main bearing Gasket set	6 6 6 6 1	V837079839	Oil Pump V836855300

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Engine: 74 CTA (T3)					Kit Part: V83706264 8
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 7497	V836673191	Liner	6	V837079839	V836855300
MF 7499	V837074082	Piston & Ring kit	6	V837079839	V836855300
	V836179781	Big end bearing	6		
	V836840944	Main bearing	6		40
	V836879152	Main bearing	1		
	V837062644	Gasket set	1		
	V836679586	Oil filter	1		
Engine: 84 CTA (T3)					Kit Part: V83707948
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 8470	V836867048	Liner	6	V837070076	V836855300
MF 8480	V837081596	Piston & Ring kit	6	V837070076	V836855300
MF 8650	V837062996	Big end bearing	6	V836867723	V836855300
MF 8660	V836840944	Main bearing	6	V836867723	V836855300
MF 8670	V836879152	Main bearing	1	V836867723	V836855300
MF 8680	V837062628	Gasket set	1	V836867723	V836855300
MF 8690	V836862582	Oil filter	1	V836867723	V836855300
Engine: 66 AWI (T4i) & 6	6 WI (T2)				Kit Part: V83707949
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 7614	V836673191	Liner	6	V837079839	V836855300
MF 7615	V837074081	Piston & Ring kit	6	V837079839	V836855300
MF 7616	V836179781	Big end bearing	6	V837079839	V836855300
MF 7618	V836840944	Main bearing	6	V837079839	V836855300
MF 7619	V836879152	Main bearing	1	V837079839	V836855300
MF 7620	V837079467	Gasket set	1	V837079839	V836855300
MF 7622	V836679586	Oil filter	1	V837079839	V836855300
Engine: 74 AWI (T4I) & 7	4 WI (T2)				Kit Part: V83707946
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 7622	V836673191	Liner	6	V837079839	V836855300
MF 7624	V837074082	Piston & Ring kit	6	V837079839	V836855300
MF 7626	V836179781	Big end bearing	6	V837079839	V836855300
	V836840944	Main bearing	6		
	V836879152	Main bearing	1		LU
	V837079467	Gasket set	1	7/44	



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Engine: 84 AWI (T4i)					Kit Part: V837079465
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 8650	V836867048	Liner	6	V836867723	V836855300
MF 8660	V837081596	Piston & Ring kit	6	V836867723	V836855300
MF 8670	V837062996	Big end bearing	6	V836867723	V836855300
MF 8680	V836840944	Main bearing	6	V836867723	V836855300
MF 8690	V836879152	Main bearing	1	V836867723	V836855300
	V837079464	Gasket set	1		
	V836862582	Oil filter	1		
Engine: 66 AWF (T4f)					Kit Part: V837091082
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 7714	V836673191	Liner	6	V837091073	V836855300
MF 7715	V837074081	Piston & Ring kit	6	V837091073	V836855300
MF 7716	V836179781	Big end bearing	6	V837091073	V836855300
MF 7718	V836840944	Main bearing	6	V837091073	V836855300
MF 7719	V836879152	Main bearing	1	V837091073	V836855300
MF 7720	V837091080	Gasket set	1	V837091073	V836855300
	V836679586	Oil filter	1		
Engine 74 AME (TAK)					Kit Part:
Engine: 74 AWF (T4f)					V837091081
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 7722	V836673191	Liner	6	V837091073	V836855300
MF 7724	V837074082	Piston & Ring kit	6	V837091073	V836855300
MF 7726	V836179781	Big end bearing	6	V837091073	V836855300
	V836840944	Main bearing	6		
	V836879152	Main bearing	1		\cup 1
	V837091080	Gasket set	1		
	V836679586	Oil filter	1		
Engine: 84 AWF (T4f)					Kit Part: V837079877
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 8727	V836867048	Liner	6	V837079853	V836874208
MF 8730	V837086083	Piston & Ring kit	6	V837079853	V836874208
MF 8732	V837062996	Big end bearing	6	V837079853	V836874208
MF 8735	V836840944	Main bearing	6	V837079853	V836874208
MF 8737	V836879152	Main bearing	1	V837079853	V836874208
	V837079882	Gasket set	1		
	V836862582	Oil filter	-1		





