

QUICK REFERENCE GUIDE ENGINE OVERHAUL KITS

ESSEY FERGUSON



Engine Overhaul Kit Quick Reference Guide

Massey Ferguson Engine Overhaul Kits provide a high quality, precision matched, cost effective repair solution, containing all the components needed to complete a BASIC overhaul.

All of the kits have been developed to include key engine components, fully tested and approved, fully branded Massey Ferguson.

The comprehensive Engine Overhaul Kit range offers a complete value for money package, which separates Massey Ferguson from the competition.

Key benefits

- No compromise on performance
- Reduced oil and fuel consumption
- Covers a comprehensive range of machines offering outstanding value
- Fits first time saving downtime and hassle
- Comes with full AGCO Parts 12-month warranty

The Genuine Choice is the only choice!







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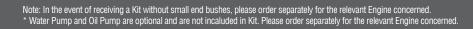


Engine: A3.152 (Chrome Liners ->I 1935853)

Kit Part: 3639495Z1

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
	734460Z91	Piston kit	3	3641823M91	3637359M91
	745819Z91	Piston ring kit	3		
	732638Z1	Pre-finished slip fit liner	3		
	4224142M91	Bottom gasket kit	1		
MF 35, MF 35X - CD6621	4222562Z91	Top gasket kit	1		
	1476245X1	Conrod nut	6		
	740407M1	Small end bush	3		
	1447689M1	Front oil seal	1		
	4224057Z1	Rear oil seal (Rope)	2		

Engine: A3.152 (Cast Iron Liners I-> 1935854)					
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
	734460Z91	Piston kit	3	3641823M91	3637359M91
	745818M91	Piston ring kit	3		
	739043M1	Pre-finished slip fit liner	3		
	4224142M91	Bottom gasket kit	1		
MF 35, MF 35X - CD6621	4222562Z91	Top gasket kit	1		
	1476245X1	Conrod nut	6		
	740407M1	Small end bush	3		
	1447689M1	Front oil seal	1	$\mathbf{M}(0)$	
	4224057Z1	Rear oil seal (Rope)	2		







Engine: AD3.152

Kit Part: 3638583Z91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 134C, V (IT) - CE21900, CE31121	743824Z91	Piston kit	3	3641823M91	736513M91
MF 135, MF 135S, V - CE8545, CE22488	745818M91	Piston ring kit	3		3637359M91
MF 140 - CE21583	739043M1	Pre-finished slip fit liner	3		
MF 145, MF 145S, V - CE21583	4224142M91	Bottom gasket kit	1		
MF 230 - CE22488, CE31216	4223923M91	Top gasket kit	1		
MF233 (IT) - CE21900, CE31170	1476245X1	Conrod nut	6		
MF 234C, CF, S (IT) - CE21900, CE31169, CE31121	740407M1	Small end bush	3		
MF 235 - CE22493, CE31029	1447689M1	Front oil seal	1		
MF 240 - CE22488, CE31215, CE31166, CE31244	1447691M1	Rear oil seal (Lip)	1		
MF 245 - CE22488, CE22609	4224057Z1	Rear oil seal (Rope)	2		
MF 255 - CE22465, CE22680					
MF 333 (IT) - CE31218					
MF 334V (IT) - CE31213, CE31218		POOL			
MF 340 - CE31237		アメメト			
MF 354, MF 354V (IT) - CE31197, CE31212, CE31223, CE31224				UL	J I
	1		1	1	

Engine: AD3.152S

Kit Part: 3638581Z91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 148 - CE21489, CE21690	4224523Z91	Piston kit	3	3641823M91	3637359M91
MF 152, MF 152S, V - CE21690	745826M91	Piston ring kit	3		
MF 154, MF 154C, F, S, V (IT) - CE21899, CE31168	739043M1	Pre-finished slip fit liner	3		
MF 250 - CE22609, CE22680, CE31089	4224142M91	Bottom gasket kit	1		
MF 253 (IT) - CE21899, CE31168	4223923M91	Top gasket kit	1		
MF 254, MF 254C, CF, S (IT) - CE21899, CE31168	1476245X1	Conrod nut	6		
MF 342 - CE31160	740407M1	Small end bush	3		
MF 350 - CE31160	1447689M1	Front oil seal	1		
MF 353, MF 353LX, S (IT) - CE31197	1447691M1	Rear oil seal (Lip)	1		
MF 354V (IT) - CE31197, CE31212, CE31223, CE31224	4224057Z1	Rear oil seal (Rope)	2	-	
MF 354AP, AQ, F, FP, FQ, GE, S, SP, SQ, VQ (IT) - CE31212					
MF356CF (IT) - CE31197		LOOL			
MF 550 - CE22467, CE31048	1.51	D.501			
MF 2205 COMPACT (IT) - CE80972					





Engine: AT3.152.4

Kit Part: **39314<u>67M91</u>**

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 164T, F, S, V (IT) - CN31139	4224456Z91	Piston kit	3	3641823M91	3637359M91
MF 253 - CN31219, CN31255	3638235Z91	Piston ring kit	3		
MF 263T (IT) - CN31139	3637492Z1	Unfinished press fit liner	3		
MF 264T, TS, CF (IT) - CN31139, CN31171	4224142M91	Bottom gasket kit	1		
MF 352 - CN31256	4223921Z91	Top gasket kit	1		
MF 355 - CN31187, CN31256	1476245X1	Conrod nut	6		
MF 360 - CN31187, CN31185	740407M1	Small end bush	3		
MF 363 , MF 363LX, S (IT) - CN31198	1447689M1	Front oil seal	1		
MF 364AP, AQ, CF, F, FQ, FP, GE, S, SP, SQ, V, VQ (IT) - CN31198, CN31225	1447691M1	Rear oil seal (Lip)	1		
MF 366CF (IT) - CN31198					

Engine: 903.27 (Green)

MF model - Engine build list Kit content Description Qty in kit *Water Pump *Oil Pump Piston kit MF 243 - CP31448 4223809M91 3 3641823M91 3637359M91 MF 2210 (IT) - CP80906 4222577Z91 Piston ring kit 3 4224105M91 MF 4215 - CP31292 4222570M1 Unfinished press fit liner 3 MF 4315 - CP31292 4225232M91 Bottom gasket kit 1 4224027M91 Top gasket kit 1 1476245X1 Conrod nut 6 740407M1 Small end bush 3 1447689M1 Front oil seal 1 1447691M1 Rear oil seal (Lip) 1

Engine: 903.27T (Green)

Kit Part: 3931469M91

Kit Part:

3931468M91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 263 - CR31357	4222722M91	Piston kit	3	3641823M91	3637359M91
MF 2220 (IT) - CR80966	4222723M91	Piston ring kit	3	4224105M91	
MF 4220 - CR31293	4222570M1	Unfinished press fit liner	3		1
MF 4320 - CR31293	4225232M91	Bottom gasket kit	1		
	4222759M91	Top gasket kit	1		
	1476245X1	Conrod nut	6		
	740407M1	Small end bush	3		
	1447689M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		





Engine: 33 DT (T2)					Kit Part: V836662210
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3615	V836673191	Liner	3	V836764215	V836652604
MF 3625	V836659702	Piston & Ring kit	3	V836764215	V836652604
MF 3635	V836179781	Big end bearing	3	V836764215	V836652604
MF 4435 Cab ->I U11400	V836655514	Main bearing	3	V836764205	V836652604
MF 4435 Platform ->I U11400	V836679154	Main bearing	1	V836764215	V836652604
	V836640356	Gasket kit	1		
	V836479591	Oil filter	1		
Engine: 33 DTA (T3)					Kit Part: V836662610
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3645 (T2)	V836673191	Liner	3	V836764215	V836652604
MF 3625 ->I U4811	V836666103	Piston & Ring kit	3	V836764206	V836652604
MF 3625 U4812 I->	V836179781	Big end bearing	3	V836764206	V836773147
MF 3635 ->I U4811	V836655514	Main bearing	3	V836764206	V836652604
MF 3635 U4812 I->	V836679154	Main bearing	1	V836764206	V836773147
MF 3645 ->I U4811	V836640356	Gasket kit	1	V836764206	V836652604
MF 3645 U4812 I->	V836479591	Oil filter	1	V836764206	V836773147
MF 3625V, S, F, GE ->I U1610				V836764215	V836652604
MF 3625V, S, F, GE U1611 I->				V836764215	V836773147
MF 3635V, S, F, GE ->I U1610				V836764215	V836652604
MF 3635V, S, F, GE U1611 I->				V836764215	V836773147
MF 3645V, S, F, GE ->I U1610				V836764215	V836652604
MF 3645V, S, F, GE U1611 I->		000/		V836764215	V836773147
MF 3655V, S, F, GE ->I U1610		0766		V836764215	V836652604
MF 3655V, S, F, GE U1611 I->				V836764215	V836773147
MF 4435 U11401 I->				V836766976	V836652604
Engine: 33 AWI (T3, T4i)					Kit Part: V837079716
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 5608 ->I Z24999	V836673191	Liner	3	V837084200	V836773146
MF 5608 ->I Z6757	V837074081	Piston & Ring kit	3	V837084200	V836773146
MF 5609 ->I Z24999	V836179781	Big end bearing	3	V837084200	V836773146
MF 5609 ->I Z6757	V836655514	Main bearing	3	V837084200	V836773146
MF 5610 ->I Z24999	V836679154	Main bearing	1	V837084200	V836773146
MF 5610 ->I Z7657	V837079714	Gasket kit	1	V837084200	V836773146
	V836679586	Oil filter	1		





Engine: 33 AWI (T3, T4i)

Kit Part: **V837<u>079772</u>**

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 5608 Z25000 I->	V836673191	Liner	3	V837084200	V836773146
MF 5608 Z6758 I->	V837074081	Piston & Ring kit	3	V837084200	V836773146
MF 5609 Z25000 I->	V836179781	Big end bearing	3	V837084200	V836773146
MF 5609 Z6758 I->	V836655514	Main bearing	3	V837084200	V836773146
MF 5610 Z25000 I->	V836679154	Main bearing	1	V837084200	V836773146
MF 5610 Z6758 I->	V837079771	Gasket kit	1	V837084200	V836773146
	V836679586	Oil filter	1		

Engine: 33 AWIC (T4i)

Kit Part: **V837091184**

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 4707	V837081031	Liner	3	V837081046	Not Available
MF 4708	V837081223	Piston & Ring kit	3	V837081046	Not Available
MF 4709	V837091164	Big end bearing	3	V837081046	Not Available
MF 4710	V836655514	Main bearing	4	V837081046	Not Available
	V836119459	Thrust washer	2		O/
	V837091186	Gasket kit	1		$\Delta 4$
	V837079728	Oil filter			



4 CYLINDER



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Engine: 23C

Kit Part: **39331<u>39M91</u>**

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
FE 35	1884101M91	Piston & pin kit	4	3600973M91	Not Available
MF 35	894900M91	Piston ring kit	4		
	1884940M1	Pre-finished slip fit liner	4		
	1810027M91	Bottom gasket kit	1		
	1810028M91	Top gasket kit	1		
	826076M1	Small end bush	4		
	1884098M1	Rear oil seal	1		
	825740M1	Front oil seal	1		

Engine: AD4.203 (Chrome Liners ->I 2939035)

Kit Part: 3931702Z91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
	743824Z91	Piston kit	4	3641250M91	3637471M91
	745819Z91	Piston ring kit	4		
	732638Z1	Pre-finished slip fit liner	4		
	4223940Z91	Bottom gasket Kit	1		
MF 65 MK II - 7073	4222920Z91	Top gasket Kit	1		
	1476245X1	Conrod nut	8		
	740407M1	Small end bush	4		
	1447689M1	Front oil seal	1		
	4224057Z1	Rear oil seal (Rope)	2		

Engine: AD4.203 (Cast Iron Liners ->I U589378L)					
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 65 MKII - 7073 (I-> 2939036)	743824M91	Piston kit	4	3641250M91	3637471M91
MF 155 - JE21586	745818M91	Piston ring kit	4		
MF 158 - JE21586	739043M1	Pre-finished slip fit liner	4		
MF 165 - 8373	4223940Z91	Bottom gasket Kit	1		
MF 260 - JE22494, JE31053	4222920Z91	Top gasket Kit	1		
MF 560 - JE22472, JE31053	1476245X1	Conrod nut	8		
	740407M1	Small end bush	4		
	1447689M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	4224057Z1	Rear oil seal (Rope)	2	74	





Engine: AD4.203 (Cast Iron Liners I->U589379L)					
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
	742621M91	Piston kit	4	3641250M91	3637471M91
	745818M91	Piston ring kit	4		
	739043M1	Pre-finished slip fit liner	4		
	4223940Z91	Bottom gasket Kit	1		
MF 158 - JE21586	4222920Z91	Top gasket Kit	1		
WF 130 - JE21300	1476245X1	Conrod nut	8		
	740407M1	Small end bush	4	ЛЛ	
	1447689M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	4224057Z1	Rear oil seal (Rope)	2		
Engine: A4.212 (->I UA8710	9 I-> UA147	672)			Kit Part: 3638584Z91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 165 - LA20430, LA20746, LA21194	738249Z91	Piston kit	4	3641832M91	3637470Z91
MF 174 (IT)	745763Z91	Piston ring kit	4		

Pre-finished slip fit liner

Bottom gasket kit

Top gasket kit

Small end bush

Rear oil seal (Lip)

Thermostat housing gasket

Conrod nut

Front oil seal

4

1

1

8

4

1

1

1

744948Z1

4224292Z91

4224186M91

3637030M1

733767M1

4226213M1

1447691M1

3641893M1

Engine [.]	A4.236 (->I U106653N)	
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MF 174C (IT)

Kit Part: 3638582Z91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 168, MF 168F,S - LD22532, LD22784	3637516Z91	Piston kit	4	3641832M91	3637489M91
MF 274 IT - LD22573	745760Z91	Piston ring kit	4	4222002M91	
MF 247SK IT - LD22813	744948Z1	Pre-finished slip fit liner	4		
MF 675 - LD31096	4224292Z91	Bottom gasket kit	1		
MF 3050 - LD31154, LD31194	4224186M91	Top gasket kit	1		
	3637030M1	Conrod nut	8		
	733767M1	Small end bush	4		
	4226213M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	4224056Z1	Rear oil seal (Rope)	2		





Engine: A4.236

Kit Part: 3931474M91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 168, MF 168F,S - LD21196, LD21594, LD22532, LD22784	743110Z91	Piston kit	4	3641832M91	3637489M91
MF 175 - 8315	745760Z91	Piston ring kit	4		
MF 175S - LD20603	744948Z1	Pre-finished slip fit liner	4		
MF 184 (IT), MF 184F,S (IT) - LD22574	4224292Z91	Bottom gasket kit	1]	
MF 265 - LD22474	4224186M91	Top gasket kit	1]	
MF 174 (IT), MF 174C,F,S,V (IT) - LD22573	3637030M1	Conrod nut	8		
MF 273 (IT) - LD22573	733767M1	Small end bush	4	-	
MF 274 (IT), MF 274S (IT) - LD22573	4226213M1	Front oil seal	1		
MF 274SK (IT) - LD22813	1447691M1	Rear oil seal (Lip)	1		
MF 275 - LD22496	4224056Z1	Rear oil seal (Rope)	2	-	
MF 283 (IT) - LD22574					
MF 284S (IT) - LD22756				пл	
MF 284 (IT) - LD22574	120	[]]] / [
MF 565 - LD22468		1	14		
MF 575 - LD22483, LD22784					
		·		'	

Engine: AT4.236 (I-> U106654N)

Kit Part: 3639490Z1

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 390T - LJ31142, LJ31239	3639438Z1	Piston kit	4	4222002M91	3637489M91
MF 393TLX (IT) - LJ31229	3638721Z91	Piston ring kit	4		
MF 394TAQ (IT) - LJ31229	3637332Z1	Pre-finished slip fit filter	4		
MF 396CT (IT) - LJ31229	4224292Z91	Bottom gasket kit	1		
MF 397T (IT) - LJ31229	4224526M91	Top gasket kit	1		
MF 398 - LJ31142, LJ31239, LJ31261	3637030M1	Conrod nut	8		
MF 3065 - LJ31217	744971M1	Small end bush	4		
MF 3065S - LJ31153	4226213M1	Front oil seal	1		
MF 3070 - LJ31153	1447691M1	Rear oil seal (Lip)	1		
MF 698T - LJ31131		フロフ			
MF 1004T (IT) - LJ31131		<u>ה.ה</u>	74		
MF 1007 (IT) - LJ31220					





Engine: A4.236 (I-> U106654N)

Kit Part: **3639487Z1**

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 168, MF 168F,S - LD22532, LD22784	3637516Z91	Piston kit	4	3641832M91	3637489M9 ⁻
MF 184F,S (IT) - LD31173	745760Z91	Piston ring kit	4	4222002M91	
MF 273 (IT) - LD31175	3637332Z1	Pre-finished slip fit filter	4		
MF 274C,CF (IT) - LD31175	4224292Z91	Bottom gasket kit	1	-	
MF 274SK (IT) - LD31174	4224189M91	Top gasket kit	1	_	
MF 275 - LD31274, LD31289, LD31188	3637030M1	Conrod nut	8	-	
MF 283 (IT) - LD31173	733767M1	Small end bush	4	_	
MF 284 (IT) - LD31173	4226213M1	Front oil seal	1	_	
MF 362 - LD31234	1447691M1	Rear oil seal (Lip)	1	_	
MF 362N - LD31260, LD31280					
MF 365 - LD31190	-				
MF 367CF (IT) - LD31202	-				
MF 373 (IT), MF 373LX,S (IT) - LD31202	-				
MF 374AP, AQ, F, FP, FQ, GE, H, S, SP, SQ, V, VQ (IT) - LD31202	_				
MF 375 - LD31248, LD31140					
MF 375E - LD31274					
MF 376XCF (IT) - LD31202					
MF 376C, CF (IT) - LD31200	-				
MF 377 (IT) - LD31201	-				
MF 383 (IT), MF 383LX, S (IT) - LD31200	-				
MF 384AP, AQ, F, FP, FQ, GE, S, SP, SQ, V, VQ (IT) - LD31200		0000			
MF 387V (IT) - LD31199		1611		\mathbf{U}	
MF 675 - LD31096]	ר.ור			
MF 3050 - LD31154, LD31194]				

Engine: A4.248					3638580Z91
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 178 - LF20490, LF20491, LF20738, LF20739	747050M91	Piston kit	4	3641832M91	3637489M91
MF 185 - LF21415, LF21597	747428M91	Piston ring kit	4		
MF188 - LF21200, LF21201, LF21597	737214Z1	Unfinished press fit liner	4		
	4224292Z91	Bottom gasket kit	1		
	4224186M91	Top gasket kit	1		
	3637030M1	Conrod nut	8		
	733767M1	Small end bush	4		
	4226213M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	4224056Z1	Rear oil seal (Rope)	2		





Engine: A4.248 (->I U108196N)

Kit Part: 4222356M91

Kit Part:

3638585Z91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 194 (IT), MF 194C, F, S (IT) - LF22575	747050M91	Piston kit	4	3641832M91	3637489M91
MF 285 - LF22471	747428M91	Piston ring kit	4	4222002M91	
MF 290 - LF31105, LF22790, LF31189	742466Z1	Pre-finished slip fit liner	4		
MF 293 (IT) - LF22575	4224292Z91	Bottom gasket kit	1		
MF 294 (IT) - LF22575	4224186M91	Top gasket kit	1		
MF 294S (IT) - LF22762	3637030M1	Conrod nut	8		
MF 390 - LF31141, LF31186, LF31235, LF31249	4226213M1	Front oil seal	1		
MF 397 (IT) - LF31203	1447691M1	Rear oil seal (Lip)	1		
MF 590 - LF22478, LF22790	3640406M1	Sump gasket	1		
MF 690 - LF31091	4223085M1	Exhaust manifold gasket	1		
MF 3055 - LF31152	4/				
MF 3060 - LF31152					

Engine: A4.248 (I-> U108197N)

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 194F, S (IT) - LF31177	747050M91	Piston kit	4	3641832M91	3637489M91
MF 285 - LF22471	747428M91	Piston ring kit	4	4222002M91	
MF 290 - LF31105, LF22790, LF31189, LF31275, LF31288	3637334M1	Pre-finished slip fit liner	4		
MF 293 (IT) - LF22575, LF31177	4224292Z91	Bottom gasket kit	1		
MF 294 (IT) - LF31177	4224189Z91	Top gasket kit	1]	
MF294C (IT) - LF31177	3637030M1	Conrod nut	8		
MF 294S (IT) - LF31176	733767M1	Small end bush	4		
MF 390 - LF31141, LF31186, LF31235, LF31249	4226213M1	Front oil seal	1		
MF 390E - LF31275	1447691M1	Rear oil seal (Lip)	1		
MF393 (IT), MF 393LX, S (IT) - LF31204					
MF394AP, AQ, C, F, FP, FQ, GE, H, S, SP, SQ (IT) - LF31204					
MF396C, CF (IT) - LF31204					
MF 397 (IT) - LF31203					
MF 590 - LF22478, LF22790					
MF 690 - LF31091		いりしん			
MF 3055 - LF31152		D.DC			
MF 3060 - LF31152					





Engine: A4.318 A4.318.2

Kit Part: 3638586M91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 298 - ND22755, ND31120	746251Z91	Piston kit	4	3641887M91	737964M92
MF 592 - ND22608, ND31082	746163Z91	Piston ring kit	4	3641363V91	
MF 595 - ND22608, ND31082	745991Z1	Pre-finished slip fit liner	4		
MF 698 - ND22755, ND31118	4223129Z91	Bottom gasket kit	1		
	4223502M91	Top gasket kit	1		
	731463Z1	Small end bush	4	пл	
	1447024Z1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	4224056Z1	Rear oil seal (Rope)	2		

Engine: A4.41

Kit Part: 4222910M91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 275 - LM31470	4226116M91	Piston kit	4	3641832M91	3637489M91
MF 290 - LM31457	4222053M91	Piston ring kit	4	4224460M91	
MF 375E - LM31470	3637334M1	Pre-finished slip fit liner	4	4222071M91	_
MF390E - LM31457	4224457M91	Bottom gasket kit	1	4222002M91	_
MF 4225 - LM31290, LM31320, LM31324, LM31325	4224621M91	Top gasket kit	1		
MF 4235 - LM31291, LM31319, LM31326, LM31327	3637030M1	Conrod nut	8		
MF 4240 - LM31295	733767M1	Small end bush	4		
MF 6110 - LM31282	4226213M1	Front oil seal	1		
MF 6120 - LM31283	1447691M1	Rear oil seal (Lip)	1		

Engine: 1004.40 & 1004.40(T) (Green 'AJ' 'AK' 'AM' Builds)					
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 4225/4325 - AJ31294, AJ31353	4222134M91	Piston kit	4	4225392M91	3637489M91
MF 4235 - AK31303, AK31344	4222136M91	Piston ring kit	4		
MF 4245/4345 - AK31296, AK31347	4222128M1	Pre-finished slip fit liner	4		
MF 4255/4355 - AK31299, AK31350	4224457M91	Bottom gasket kit	1		
MF 4265/4365 - AM31313	4224635M91	Top gasket kit	1		
MF 6235 - AK31304, AK31398	3637030M1	Conrod nut	8		
MF 6245 - AK31305, AK31399	4226213M1	Front oil seal			
MF 6255 - AK31306, AK31354	1447691M1	Rear oil seal (Lip)	1		
MF 6265 - AM31307	4222131M1	Bush	1		





Engine: 1004.4T BLUE ('AH' Build)

Kit Part: 4226502M91

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3075 - AH31277	3640593M91	Piston kit	4	4222002M91	3637489M91
MF 4245 - AH31316, AH31318, AH31321, AH, 31323	3641316M91	Piston ring kit	4		
MF 4255 - AH31317, AH31322, AH31328, AH31329	748216M1	Pre-finished slip fit liner	4		
MF 6130 - AH 31279	4224640M91	Bottom gasket kit	1		
MF 6140 - AH31278	4224623Z91	Top gasket kit	1		
MF 6150 - AH31277	3637030M1	Conrod nut	8		
	3640406M1	Sump gasket	1		
	4226213M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	3641891M1	Joint for plastic top covers	1		
					Kit Dart

Engine: 44 DT (T2)						
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump	
MF 4445 Cab ->I U14400	V836673191	Liner	4	V836764215	V836652603	
MF 4445 Platform ->I U14400	V836659702	Piston & Ring kit	4	V836764205	V836652603	
MF 4455 Cab ->I U14400	V836179781	Big end bearing	4	V836764215	V836652603	
MF 4455 Platform ->I U14400	V836655514	Main bearing	4	V836764205	V836652603	
	V836679154	Main bearing	1			
	V836740333	Engine gasket kit	1			

Engine: 44 DTA (T3)					
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 4445 U14401 I->	V836673191	Liner	4	V836766976	V836652603
MF 4455 U14401 I->	V836666103	Piston & Ring kit	4	V836766976	V836652603
	V836179781	Big end bearing	4		
	V836655514	Main bearing	4		
	V836679154	Main bearing	1		
	V836740333	Engine gasket kit	1		
	V836679586	Oil filter	1		

Engine: 44 DTA						
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump	
	V836679586	Liner	4	V836766976	V836652603	
	V836666103	Piston & Ring kit	4			
	V836179781	Big end bearing	4			
MF 5470	V836655514	Main bearing	4		00	
	V836679154	Main bearing	1			
	V836740281	Engine gasket kit	1			
	V836679586	Oil filter				





Engine: 44 CWA-4V (T3)					Kit Part: V83706272	
NF model - Engine build list Kit content		ntent Description Qty		*Water Pump	*Oil Pump	
MF 5460	V836673191	Liner	4	V836766976	V836773146	
MF 5470 ->I U7227	V837074081	Piston & Ring kit	4	V836766976	V836652603	
MF 5470 U7228 I->	V836179781	Big end bearing	4	V836766976	V836773146	
MF 6460 ->I U7227	V836655514	Main bearing	4	V836766976	V836652603	
MF 6460 U7228 I->	V836679154	Main bearing	1	V836766976	V836773146	
MF 6470 ->I U7227	V837062691	Engine gasket kit	1	V836766976	V836652603	
MF 6470 U7228 I->				V836766976	V836773146	
Engine: 49 CWA-4V (T3)					Kit Part: V83706272	
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump	
MF5480 ->I U6691	V836673191	Liner	4	V836766976	V836652603	
MF5480 U6692 I->	V837074082	Piston & Ring kit	4	V836766976	V836773146	
	V836179781	Big end bearing	4	\square		
	V836655514	Main bearing	4			
	V836679154	Main bearing	1			
	V837062724	Engine gasket kit	1			
Engine: 49 AWI (T4i)					Kit Part: V83707964	
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump	
	Kit content V836673191	Description Liner	Qty in kit	*Water Pump V837079898		
MF 6612					V83677314	
MF 6613	V836673191	Liner	4	V837079898	V836773140	
MF 6612 MF 6613 MF 6614	V836673191 V837074082	Liner Piston & Ring kit	4	V837079898 V837079898	V836773140 V836773140 V836773140	
MF 6612 MF 6613 MF 6614 MF 6615	V836673191 V837074082 V836179781	Liner Piston & Ring kit Big end bearing	4 4 4 4	V837079898 V837079898 V837079898	V836773140 V836773140 V836773140 V836773140	
MF 6612 MF 6613 MF 6614 MF 6615	V836673191 V837074082 V836179781 V836655514	Liner Piston & Ring kit Big end bearing Main bearing	4 4 4 4	V837079898 V837079898 V837079898 V837079898	V836773140 V836773140 V836773140 V836773140	
MF 6612 MF 6613 MF 6614 MF 6615	V836673191 V837074082 V836179781 V836655514 V836679154	Liner Piston & Ring kit Big end bearing Main bearing Main bearing	4 4 4 4 4 1	V837079898 V837079898 V837079898 V837079898	* Oil Pump V836773146 V836773146 V836773146 V836773146 V836773146	
MF model - Engine build list MF 6612 MF 6613 MF 6614 MF 6615 MF 6616 Engine: 44 AWIC (T4i)	V836673191 V837074082 V836179781 V836655514 V836679154 V837079648	Liner Piston & Ring kit Big end bearing Main bearing Main bearing Gasket kit	4 4 4 4 1 1	V837079898 V837079898 V837079898 V837079898	V836773140 V836773140 V836773140 V836773140 V836773140 Kit Part:	
MF 6612 MF 6613 MF 6614 MF 6615 MF 6616 Engine: 44 AWIC (T4i)	V836673191 V837074082 V836179781 V836655514 V836679154 V837079648	Liner Piston & Ring kit Big end bearing Main bearing Main bearing Gasket kit	4 4 4 4 1 1	V837079898 V837079898 V837079898 V837079898	V836773140 V836773140 V836773140 V836773140 V836773140	
MF 6612 MF 6613 MF 6614 MF 6615 MF 6616 Engine: 44 AWIC (T4i) MF model - Engine build list	V836673191 V837074082 V836179781 V836655514 V836679154 V837079648 V836679586	Liner Piston & Ring kit Big end bearing Main bearing Main bearing Gasket kit Oil filter	4 4 4 1 1 1	V837079898 V837079898 V837079898 V837079898 V837079898	V836773140 V836773140 V836773140 V836773140 V836773140 Kit Part: V83707977	
MF 6612 MF 6613 MF 6614 MF 6615 MF 6616 Engine: 44 AWIC (T4i) MF model - Engine build list MF 5611	V836673191 V837074082 V836179781 V836655514 V836679154 V836679154 V836679586 Kit content	Liner Piston & Ring kit Big end bearing Main bearing Main bearing Gasket kit Oil filter Description	4 4 4 1 1 1 0 1 0 ty in kit	V837079898 V837079898 V837079898 V837079898 V837079898 V837079898	V836773140 V836773140 V836773140 V836773140 V836773140 Kit Part: V83707977 *Oil Pump	
MF 6612 MF 6613 MF 6614 MF 6615 MF 6616 Engine: 44 AWIC (T4i) MF model - Engine build list MF 5611 MF 5612	V836673191 V837074082 V836179781 V836655514 V836679154 V836679154 V836679586 Kit content V837081031	Liner Piston & Ring kit Big end bearing Main bearing Gasket kit Oil filter Description Liner	4 4 4 1 1 1 2 4 Qty in kit 4	V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837079898	V836773144 V836773144 V836773144 V836773144 V836773144 V836773144 V836773144 V836773144 V836773144 V83707977 *0il Pump Not Availabl	
MF 6612 MF 6613 MF 6614 MF 6615 MF 6616	V836673191 V837074082 V836179781 V836655514 V836679154 V836679154 V836679586 Kit content V837081031 V837081223	Liner Piston & Ring kit Big end bearing Main bearing Gasket kit Oil filter Description Liner Piston & Ring kit	4 4 4 4 1 1 1 1 0 ty in kit 4 4	V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837081046 V837081046	V836773141 V83707977	
MF 6612 MF 6613 MF 6614 MF 6615 MF 6616 Engine: 44 AWIC (T4i) MF model - Engine build list MF 5611 MF 5612	V836673191 V837074082 V836179781 V836655514 V836679154 V836679586 V836679586 Kit content V837081031 V837091164	Liner Piston & Ring kit Big end bearing Main bearing Gasket kit Oil filter Description Liner Piston & Ring kit Big end bearing	4 4 4 1 1 1 1 0 1 0 1 1 0 1 4 4 4 4 4	V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837081046 V837081046	V836773141 V83707977	
MF 6612 MF 6613 MF 6614 MF 6615 MF 6616 Engine: 44 AWIC (T4i) MF model - Engine build list MF 5611 MF 5612	V836673191 V837074082 V836179781 V836655514 V836679154 V836679586 V836679586 Kit content V837081031 V837091164 V836655514	Liner Piston & Ring kit Big end bearing Main bearing Gasket kit Oil filter Description Liner Piston & Ring kit Big end bearing Main bearing Main bearing	4 4 4 1 1 1 1 0 0 ty in kit 4 4 4 4 5	V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837079898 V837081046 V837081046	V83677314 V83677314	



6 CYLINDER







Engine: A6.354.4

Kit Part: **363<u>9491Z1</u>**

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 399 - TW31159	748266Z91	Piston kit	6	3641880M91	747292V91
MF 699 - TW31125, TW31146	745738Z91	Piston ring kit	6	3641886M91	
MF 1250 - TW31027	744948Z1	Pre-finished slip fit liner	6		
MF 2620 - TW31051	4224120Z91	Bottom gasket kit	1	_	
MF 2625 - TW31051	4224053Z91	Top gasket kit	1		
MF 1014 (IT) - TW31087, TW31147	3637030M1	Conrod nut	12		
MF 1024 (IT) - TW31108	733767M1	Small end bush	6		
MF 1114 IT - TW31003	4226213M1	Front oil seal	1		
MF 2640 - TW31040	1447691M1	Rear oil seal (Lip)	1		
MF 2645 - TW31040					
MF 3080 - TW31155		DEDE			
MF 3090 - TW31156	_	50.54			
MF 3610 - TW31151					
			1	1	Kit Part:

Engine: AT6.354.4						
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump	
MF 1134 (IT) - TU31004	745379Z91	Piston kit	6	3641880M91	747293M91	
MF 2720 - TU31093	745277Z91	Piston ring kit	6			
MF 2725 - TU31093	744948Z1	Pre-finished slip fit liner	6			
MF 2680 - TU31045, TU31107	4224120Z91	Bottom gasket kit	1			
MF 2685 - TU31107	4224053Z91	Top gasket kit	1			
MF 3630 - TU31143	3637030M1	Conrod nut	12			
MF 3650 - TU31145	744971M1	Small end bush	6			
	4226213M1	Front oil seal	1			
	1447691M1	Rear oil seal (Lip)	1			

Engine: 1006.6 ('YA' Build)

Kit Part: **4226186M91**

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 399 - YA31240	3641806M91	Piston kit	6	4223109M91	3638595M91
MF 3085 - YA31251	4222706Z91	Piston ring kit	6	4222466M91	
MF 3095 - YA31230, YA31250	748216M1	Pre-finished slip fit liner	6	4222459M91	
MF 3115 - YA31232	4224613M91	Bottom gasket kit	1	4223109M91	
MF 4260 - YA31315	4224665M91	Top gasket kit	1		
MF 4270 - YA31301	3637030M1	Conrod nut	12		
MF 6170 - YA31250	4226213M1	Front oil seal	1		
	1447691M1	Rear oil seal (Lip)	1		
	3641821M1	Joint for plastic top covers	1		
	3638431M1	Joint	1		
	4227136M1	Joint	1		
	4224568M91	Oil cooler kit	1		





Engine: 1006.6T ('YB' Build)

Kit Part: **4226514M91**

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3120 - YB31265	3640593M91	Piston kit	6	4223109M91	3641171M91
MF 3125 - YB31245	3641316M91	Piston ring kit	6	4222466M91	
MF 3140 - YB31245	748216M1	Pre-finished slip fit liner	6	4222459M91	
MF3635 - YB31245, YB31262	4224613M91	Bottom gasket kit	1		
MF 3645 - YB31233, YB31264	4224665M91	Top gasket kit	1		
MF 3655 - YB31236, YB31247, YB31263	3637030M1	Conrod nut	12		
MF 6180 - YB31265	3638431M1	Joint	1		
MF 6190 - YB31262	4226213M1	Front oil seal	1		
MF 8110 - YB31262	1447691M1	Rear oil seal (Lip)	1		
MF 8120 - YB31264	3641821M1	Joint for plastic top covers	1		
MF 8130 - YB31263	4224568M91	Oil cooler kit	1		

Engine: 1006.60 & 1006.60T (Green) ('YG', 'YH', 'YK' Builds)					
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 4260/4360 - YG31300	4222134M91	Piston kit	6	4223109M91	3641171M91
MF 4270/4370 - YH31302	4222136M91	Piston ring kit	6	4222466M91	
MF 6260 - YG31427, YG31472	4222128M1	Pre-finished slip fit liner	6	4225392M91]
MF 6270 - YH31428, YH31473	4224674M91	Bottom gasket kit	1		
MF 6280 - YH31429, YH31474	4224667M91	Top gasket kit	1		
MF 6290 - YH31430, YH31475	3637030M1	Conrod nut	12		
MF 8210 - YH31441	4226213M1	Front oil seal	1		
MF 8220 - YK31431	1447691M1	Rear oil seal (Lip)			

Engine: 612 DS						
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump	
MF 3680 - 77281 I-> A 3728	V836336331	Liner	6	V836347902	V836338187	
MF 3690 - A 0385 I-> D 3737	V836340071	Piston & Ring set	6	V836347902	V836338187	
	V837062996	Big end bearing	6			
	V836655514	Main bearing	6			
	V836679154	Main bearing	1			
	V836339671	Gasket set	1			



ALC: 1

SAL BIO MININ	100	INT I			P. H.	
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	191					
E	620 DSR	620	DWE			Kit Part:
Engine: 620 DS	620 DSRE	620	DSRAE			V836840272
MF model - Engine build list		Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3670 - A 0380 I-> D 10916	620 DS	V836673191	Liner	6	V836347902	V836852607
MF 8140 - D 3396 I-> H 17815	620 DS	V836640073	Piston & Ring set	6	V836347902	V836852607
MF 8140 - G 1832 I-> H 15334	620 DSR	V836179781	Big end bearing	6	V836347902	V836852607
MF 8150 - D8437 I-> H 17819	620 DSRE	V836655514	Main bearing	6	V836347902	V836852607
MF 8150 - F 5021 I-> H 154344	620 DWE	V836679154	Main bearing	1	V836347902	V836852607
MF 8240 - H 10239 I->	620 DSRAE	V836840271	Gasket set	1	V836859590	V836852607
MF 8240 - K 18104 I->	620 DSRAE	V836679586	Oil filter	1	V836859590	V836855300
Engine: 634 DS	620 DSRAE	634 DSBA	E 634 DWE			Kit Part: V836840801
MF model - Engine build list		Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 3690 - D 3802 I-> E1684	634 DS	V836673191	Liner	6	V836347902	V836338187
MF 8160 - D 8438 I-> J 18353	634 DS	V836840596	Piston & Ring set	6	V836347902	V836338187
MF 8160 - F 5929 I-> J 14029	634 DWE	V836179781	Big end bearing	6	V836347902	V836338187
MF 8250 - J 7981 I->	634 DSBAE	V836655514	Main bearing	6	V836859590	V836855300
MF 8260	634 DSBAE	V836679154	Main bearing	1	V836864097	V836855300
		V836840271	Gasket set) - 1		
		V836679586	Oil filter	1		
Engine: 645 DSIE	645 DSBIE					Kit Part: V836840986
MF model - Engine build list		Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 8170 - G 8049 I-> K 0996	645 DSIE	V836862484	Liner	6	V836859168	V836855300
MF 8180 - H 5716 I-> J 0894	645 DSBIE	V836840886	Piston	6	V836859168	V836855300
MF 8270	645 DSBIE	V836840887	Piston ring kit	6	V836859168	V836855300
MF 8280	645 DSBIE	V837062996	Big end bearing	6	V836859168	V836855300
		V836840944	Main bearing	6		
		V836879152	Main bearing	1		X L
		V836840985	Gasket set) 1		\cup \cup
		V836862582	Oil filter	1		





Engine: 620 (66 ETA) 620 DWBAE

Kit Part: V836862438

Kit Part: **V836862440**

MF model - Engine build list		Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 6485	66 ETA	V836673191	Liner	6	V836866767	V836855300
MF 6490	66 ETA	V836666103	Piston & Ring kit	6	V836866767	V836855300
MF 6495	66 ETA	V836179781	Big end bearing	6	V836866767	V836855300
MF 6497 ->I P6445	66 ETA	V836655514	Main bearing	6	V836866914	V836855300
MF 6497 P6446 I->	66 ETA	V836679154	Main bearing	1	V836866849	V836855300
MF 7485	66 ETA	V836740271	Gasket set	1	V836866767	V836855300
MF 7490	66 ETA	V836679586	Oil filter	1	V836866767	V836855300
MF 7495	66 ETA	V / U	DEC		V836866767	V836855300
MF 8240 XTRA ->I J7890	620 DWBAE		1200		V836866572	V836852607
MF 8240 XTRA J7891 I->	620 DWBAE				V836866572	V836855300
Engine: 634 (74 ETA) 634 DWBAE						

Engine: 634 (74 ETA) **634 DWBAE**

MF model - Engine build lis	st	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 6499	74 ETA	V836673191	Liner	6	V836866849	V836855300
MF 8250 XTRA J7891 I->	634 DWBAE	V836866181	Piston & Ring set	6	V836866572	V836855300
MF 8260 XTRA	634 DWBAE	V836179781	Big end bearing	6	V836866572	V836855300
MF 8450	74 ETA	V836655514	Main bearing	6	V836867227	V836855300
MF 8460	74 ETA	V836679154	Main bearing	1	V836867227	V836855300
		V836840271	Gasket set	1		
		V836679586	Oil filter	1		

Engine: 645 DSBAE 84 ETA (T2)

MF model - Engine bu	uild list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 8270 XTRA	645 DSBAE	V836862484	Liner	6	V836866229	V836855300
MF 8280 XTRA	645 DSBAE	V836866182	Piston & Ring kit	6	V836866229	V836855300
MF 8470	84 ETA (T2)	V837062996	Big end bearing	6	V836866229	V836855300
MF 8480	84 ETA (T2)	V836840944	Main bearing	6	V836866229	V836855300
		V836879152	Main bearing	1		
		V836840985	Gasket set	1		
		V836862582	Oil filter	1		





Engine: 66 CTA 4V (T3)

Kit Part: V837062645

				V03700204J
Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
V836673191	Liner	6	V837079839	V836855300
V837074081	Piston & Ring set	6	V837079839	V836855300
V836179781	Big end bearing	6	V837079839	V836855300
V836655514	Main bearing	6	V837079839	V836855300
V836679154	Main bearing	1	V837079839	V836855300
V837062644	Gasket set	1	V837079839	V836855300
V836679586	Oil filter	1		
				Kit Part: V837079539
Kit content	Description	Qty in kit	Water Pump	Oil Pump
V836673191	Liner	6	V837079839	V836855300
V837074081	Piston & Ring set	6	V837079839	V836855300
V836179781	Big end bearing	6	V837079839	V836855300
V836840944	Main bearing	6	V837079839	V836855300
V836879152	Main bearing	1	V837079839	V836855300
V837062644	Gasket set	1	V837079839	V836855300
V836679586	Oil filter	1	V837079839	V836855300
			V837079839	V836855300
	b270	17	V837079839	V836855300
	V836673191 V837074081 V836179781 V836655514 V836679154 V836679586 V836679586 V836679586 V836679154 V836679586 V836673191 V836879152 V837062644 V837062644	V836673191LinerV837074081Piston & Ring setV837074081Big end bearingV836179781Big end bearingV836655514Main bearingV836679154Main bearingV837062644Gasket setV836679586Oil filterKit contentDescriptionV836673191LinerV837074081Piston & Ring setV836179781Big end bearingV836840944Main bearingV836879152Main bearingV837062644Gasket set	V836673191 Liner 6 V837074081 Piston & Ring set 6 V836179781 Big end bearing 6 V836655514 Main bearing 6 V836679154 Main bearing 1 V837062644 Gasket set 1 V836679586 Oil filter 1 V836679191 Liner 6 V836679586 Oil filter 1 V836673191 Liner 6 V836673191 Liner 6 V836673191 Liner 6 V836673191 Big end bearing 6 V836679152 Main bearing 6 V836879152 Main bearing 1 V837062644 Gasket set 1	V836673191 Liner 6 V837079839 V837074081 Piston & Ring set 6 V837079839 V836179781 Big end bearing 6 V837079839 V836655514 Main bearing 6 V837079839 V836679154 Main bearing 1 V837079839 V836679154 Main bearing 1 V837079839 V837062644 Gasket set 1 V837079839 V836679586 Oil filter 1 V837079839 V836673191 Liner 6 V837079839 V836673191 Liner 6 V837079839 V837074081 Piston & Ring set 6 V837079839 V836179781 Big end bearing 6 V837079839 V836679152 Main bearing 6 V837079839 V836679152 Main bearing 1 V837079839 V836679586 Oil filter 1 V837079839 V836679586 Oil filter 1 V837079839 V836679586 Oil filter





Engine: 74 CTA (T3)					Kit Part: V837062648
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 7497	V836673191	Liner	6	V837079839	V836855300
MF 7499	V837074082	Piston & Ring kit	6	V837079839	V836855300
	V836179781	Big end bearing	6		
	V836840944	Main bearing	6		
	V836879152	Main bearing	1		
	V837062644	Gasket set	1		
	V836679586	Oil filter	1		
Engine: 84 CTA (T3)					Kit Part: V837079481
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 8470	V836867048	Liner	6	V837070076	V836855300
MF 8480	V837081596	Piston & Ring kit	6	V837070076	V836855300
MF 8650	V837062996	Big end bearing	6	V836867723	V836855300
MF 8660	V836840944	Main bearing	6	V836867723	V836855300
MF 8670	V836879152	Main bearing	1	V836867723	V836855300
MF 8680	V837062628	Gasket set	1	V836867723	V836855300
MF 8690	V836862582	Oil filter	1	V836867723	V836855300
Engine: 66 AWI (T4i) & 6	6 WI (T2)				Kit Part: V837079491
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 7614	V836673191	Liner	6	V837079839	V836855300
MF 7615	V837074081	Piston & Ring kit	6	V837079839	V836855300
MF 7616	V836179781	Big end bearing	6	V837079839	V836855300
MF 7618	V836840944	Main bearing	6	V837079839	V836855300
MF 7619	V836879152	Main bearing	1	V837079839	V836855300
MF 7620	V837079467	Gasket set	1	V837079839	V836855300
MF 7622	V836679586	Oil filter	1	V837079839	V836855300
Engine: 74 AWI (T4i) & 7	4 WI (T2)				Kit Part: V837079468
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 7622	V836673191	Liner	6	V837079839	V836855300
MF 7624	V837074082	Piston & Ring kit	6	V837079839	V836855300
MF 7626	V836179781	Big end bearing	6	V837079839	V836855300
	V836840944	Main bearing	6		
	V836879152	Main bearing	1		

V836679586

Oil filter

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Engine: 84 AWI (T4i)

Kit Part: V837079465

MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 8650	V836867048	Liner	6	V836867723	V836855300
MF 8660	V837081596	Piston & Ring kit	6	V836867723	V836855300
MF 8670	V837062996	Big end bearing	6	V836867723	V836855300
MF 8680	V836840944	Main bearing	6	V836867723	V836855300
MF 8690	V836879152	Main bearing	1	V836867723	V836855300
	V837079464	Gasket set	1		
	V836862582	Oil filter	1		
Engine: 66 AWF (T4f)					Kit Part: V837091082
Engine: 66 AWF (T4f) MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	
	Kit content V836673191	Description Liner	Qty in kit	* Water Pump V837091073	V837091082
MF model - Engine build list					V837091082 *Oil Pump
MF model - Engine build list MF 7714	V836673191	Liner	6	V837091073	V837091082 *Oil Pump V836855300
MF model - Engine build list MF 7714 MF 7715	V836673191 V837074081	Liner Piston & Ring kit	6	V837091073 V837091073	V837091082 * Oil Pump V836855300 V836855300
MF model - Engine build list MF 7714 MF 7715 MF 7716	V836673191 V837074081 V836179781	Liner Piston & Ring kit Big end bearing	6 6 6	V837091073 V837091073 V837091073	V837091082 *Oil Pump V836855300 V836855300 V836855300

Engine: 74 AWF (T4f)

MF 7720

Kit Part: **V837091081**

V837091073 V836855300

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MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 7722	V836673191	Liner	6	V837091073	V836855300
MF 7724	V837074082	Piston & Ring kit	6	V837091073	V836855300
MF 7726	V836179781	Big end bearing	6	V837091073	V836855300
	V836840944	Main bearing	6		
	V836879152	Main bearing	1		\mathbf{O}
	V837091080	Gasket set	1		
	V836679586	Oil filter			
	i.		i.	÷	10.5

Gasket set

Oil filter

V837091080

V836679586

Engine: 84 AWF (T4f)					
MF model - Engine build list	Kit content	Description	Qty in kit	*Water Pump	*Oil Pump
MF 8727	V836867048	Liner	6	V837079853	V836874208
MF 8730	V837086083	Piston & Ring kit	6	V837079853	V836874208
MF 8732	V837062996	Big end bearing	6	V837079853	V836874208
MF 8735	V836840944	Main bearing	6	V837079853	V836874208
MF 8737	V836879152	Main bearing	1	V837079853	V836874208
	V837079882	Gasket set	1		
	V836862582	Oil filter	1		







The Genuine Choice

The products in this catalogue can be fitted to a wide range of models. If in doubt, please ask your local Massey Ferguson dealer for details about the products most suitable for you.



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